



# IOTRON™ SENSORS

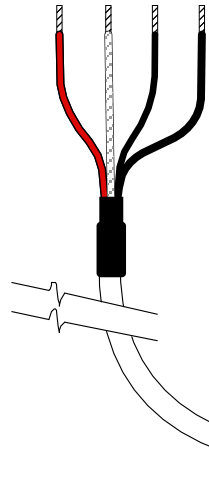
## INTEGRATED INDUSTRIAL pH SENSOR SPECIFICATIONS

<u>Sensor Part Number &amp; Short Description:</u>	<b>5441</b> – Acid Fluoride & HF Resistant pH Sensor for Sanitary & HOT-TAP Installations Double O-Ring seals for inline interface & ¾" MNPT for securing into sensor holder
<u>Configuration Type:</u>	<i>For use with ASTI Supplied 1.5", 2.0", 2.5" Sanitary or 1.25" NPT Threaded Sensor Holder or ASTI Supplied Valve Retractable (HOT-TAP) Sensor Holder Only</i>
<u>General Sensor Specifications:</u>	
Operating Temperature Range:	-5 to 105°C (Recommended for -5 to +70 °C in strong HF & fluoride at low pH media)
Operating Pressure Range:	1 to 150 psig (6.9 to 1035 kPa) with ASTI Sanitary / 1.25" MNPT Sensor Holder 1 to 100 psig (6.9 to 690 kPa) with ASTI HOT-TAP Retractable Assembly
Sensor Body Material:	KetaSpire® KT-880 NT (Poly-Ether-Ether-Ketone, PEEK)
Junction Support Matrix Material:	KYNAR® (Poly-Vinylidene-Fluoride, PVDF) Standard or Polypropylene (PP) - <b>5441PP</b>
O-Rings Material of Construction:	Viton®-75 is standard, 2 each redundant O-rings are used to ensure seal integrity; CV-75 ("W"), Simriz® 485 ("U") or Kalrez® 4079 ("K") are available as upgrade options
External Dimensions:	See Drawing 5-1
<u>pH Measurement Specifications:</u>	
Measurement pH Range:	0 to 14 pH (0 to 11 pH with High HF Resistant Option, Alpha Prefix "HF")
Measuring Glass Type:	Hemispherical Glass
pH Glass Dimensions:	0.315" (8.0 mm) DIA, 0.354" (9.0 mm) DIA with High HF Option (Alpha Prefix "HF")
Initial Impedance:	< 800 MΩ @ 25 °C, < 1,500 MΩ @ 25 °C with High HF Option (Alpha Prefix "HF")
Sodium Ion Error:	Less than 0.15 pH in sodium (Na <sup>+</sup> ) solutions at pH 14.00 (without "HF" option invoked)
Acidic Error:	Less than 0.05 pH in hydrochloric acid (HCl) solutions at 0.00 pH (for standard version)
<u>Reference System Specifications:</u>	
Type:	Double Junction Standard (Triple Junction Optional, Alpha Prefix "TJ")
Reference Half Cell:	Ag/AgCl, Saturated KCl
Primary Junction:	Porous Ceramic, Sat. KCl in crosslinked polymer, Interfaced to Secondary Junction
Secondary Junction:	Solid-State Non-Porous Cross-Linked Polymer embedded in Kynar/Polypropylene Matrix holds excess KCl assuring saturation at all temps for stability & long sensor service life
<u>Supported Order Options with Alpha Prefix Order Code Designation:</u>	Ammonia gas resistant ("A"), Chlorine gas resistant ("C"), Organic Media Resistant ("L"), Solvent Resistant ("TS"), 3-Wire TC ("M"), ACCU-TEMP Fast TC ("X"), Add Protective Tines 4 ea ("GR"), Add Protective Tines 2 ea ("GRO"), Shielded Preamp Cable ("BL")
<b><i>Inquire to factory for specials</i></b>	
<u>Example Recommended Applications:</u>	Acid fluoride etching solutions or fluoride wastewater treatment systems where low pH conditions may exist or strong acid cleaning is required to remove fouling from sensor.
<u>Storage and Shelf Life:</u>	One (1) year from date of dispatch from factory when stored at indoor ambient room temperature with proper orientation & protector cap. Extreme Dehydration Resistant Option (Alpha Prefix "E") sensors are suitable for cold storage down to -35 °C (-31 °F).
<u>Available Configurations &amp; Options:</u>	
Integrated Components:	- Temperature Compensation Element (compatible type must be specified) - Solution Ground Liquid Earth, 316SS (alpha prefix "Y"), or Platinum (alpha prefix "Pt") - Analog Conventional or Differential Preamplifier (Contact factory for available options) - Smart digital sensor board for use with 3TX-HiQ-pH Intelligent pH & ORP transmitters
Analog Sensors without integral preamplifier:	Terminated with Male BNC connector (-MBNC) or Tinned Lead Wires (-TL)
Analog Sensors with integral preamplifier:	Terminated with Tinned Lead Wires (-TL) or Quick Disconnect NEMA 6P Snap (-Q7M)
Analog Dual pH & ORP All-in-one Sensors <i>without integral preamplifier style only:</i>	Terminated with tinned lead wires (-TL), Alpha Prefix "PtD", 2 each reference half-cells allow for simultaneous use on two completely separate input channels or transmitters
Digital Smart Sensors:	Terminated with IP67/NEMA 6P rated waterproof & corrosion resistant snap connector. For 3TX-HiQ-pH Intelligent pH/ORP transmitters or HiQDT style with RS-485 MODBUS RTU to interface with any suitable PLC or SCADA (Minimum Quantities may apply)

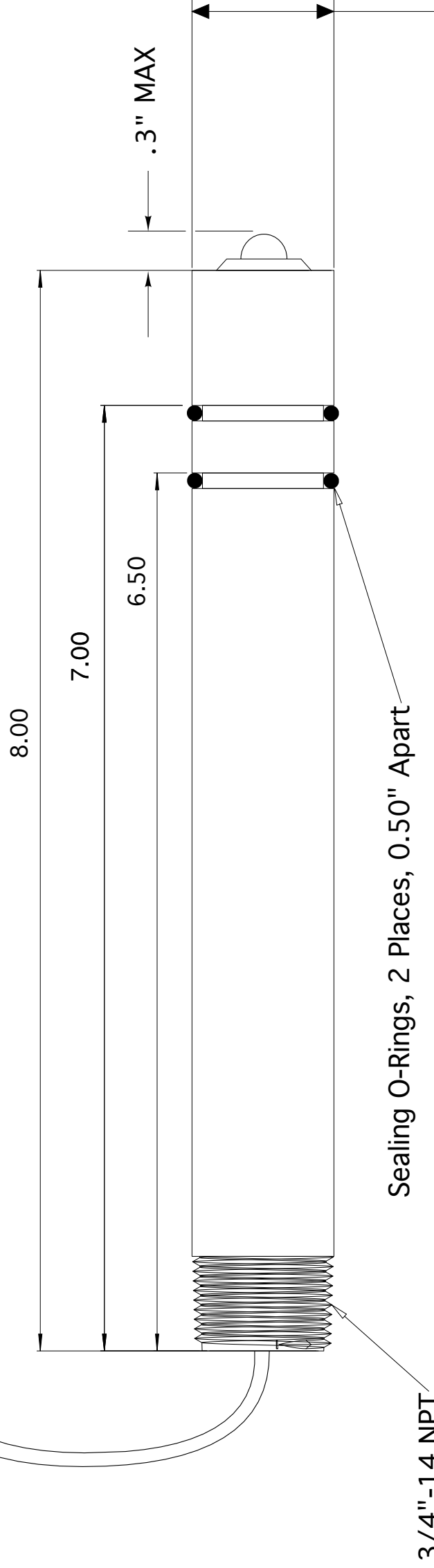
1

2

3



For end of cable terminations and wiring detail please see spec sheet



3/4"-14 NPT

Sealing O-Rings, 2 Places, 0.50" Apart

1:050

NOTES

1. All dimensions are in inches, unless otherwise indicated with tolerances as detailed below
2. Sensor body material of construction is RADEL (5X31), PEEK (5X41) or RYTON (5X51)
3. O-ring material of construction is Viton-75 standard; CV75, Simriz 485 & Kalrez 4079 Optional
4. Drawing as shown is without protective tines. The maximum displacement of the sensor past the end of the body in this configuration is 0.30" inches yielding a max overall length of 8.30 inches.
5. With Protective tines "GR" (4 places, 90 degrees apart) or "GRO" (2 places, 180 degrees apart) configurations overall sensor length is 8.00 inches.
6. This sensor is only for use with ASTI supplied sanitary and valve retractable sensor holders.
7. See installation procedures for proper insertion of this sensor into the mating holder.

B

B

REVISION HISTORY

REV	DESCRIPTION	DATE	APPROVED



Advanced Sensor Technologies U.S.A.  
Website: <http://www.astisensor.com>

TITLE <b>Sensor for Sanitary &amp; HOT-TAP/Retractable Use</b>			
SIZE <b>B</b>	PROJECT <b>SAN / VR</b>	DRAWING NO. <b>5-1 pH SENSORS</b>	REV <b>/</b>
SCALE <b>Not to Scale</b>	MODEL <b>5X31, 5X41, 5X51</b>	SHEET <b>1</b>	OF <b>1</b>

1

2

3