# Rosemount™ 1066

## Smart-Enabled, 2-Wire Transmitter



**EMERSON**

# Essential Instructions
## Read this page before proceeding

Emerson designs, manufactures, and tests its Rosemount products to meet many national and international standards. Because these instruments are sophisticated technical products, you must properly install, use, and maintain them to ensure they continue to operate within their normal specifications. The following instructions must be adhered to and integrated into your safety program when installing, using, and maintaining Rosemount products. Failure to follow the proper instructions may cause any one of the following situations to occur: Loss of life; personal injury; property damage; damage to this instrument; and warranty invalidation.

- Read all instructions prior to installing, operating, and servicing the product. If this Reference Manual is not the correct manual, telephone 1-800-854-8257 and the requested manual will be provided. Save this Reference Manual for future reference.

- If you do not understand any of the instructions, contact your Emerson representative for clarification.

- Follow all warnings, cautions, and instructions marked on and supplied with the product.

- Inform and educate your personnel in the proper installation, operation, and maintenance of the product.

- Install your equipment as specified in the Installation Instructions of the appropriate Reference Manual and per applicable local and national codes. Connect all products to the proper electrical and pressure sources.

- To ensure proper performance, use qualified personnel to install, operate, update, program, and maintain the product.

- When replacement parts are required, ensure that qualified people use replacement parts specified by Rosemount. Unauthorized parts and procedures can affect the product's performance and place the safe operation of your process at risk. Look alike substitutions may result in fire, electrical hazards, or improper operation.

- Ensure that all equipment doors are closed and protective covers are in place, except when maintenance is being performed by qualified persons, to prevent electrical shock and personal injury.

### ⚠ WARNING: EXPLOSION HAZARD

DO NOT OPEN WHILE CIRCUIT IS LIVE. ONLY CLEAN WITH DAMP CLOTH.

### NOTICE

If a 475 Universal HART® Communicator is used with these transmitters, the software within the 475 may require modification. If a software modification is required, please contact your local Emerson Service Group or National Response Center at 1-800-654-7768.

Electrostatic ignition hazard.
Special condition for safe use (when installed in hazardous area)

1. The plastic enclosure, excepting the front panel, must only be cleaned with a damp cloth. The surface resistivity of the non-metallic enclosure materials is greater than one gigaohm. Care must be taken to avoid electrostatic charge build-up. The 1066 Transmitter must not be rubbed or cleaned with solvents or a dry cloth.

2. The panel mount gasket has not been tested for type of protection IP66 or Class II and III. Type of protection IP66 and Class II, III refer the enclosure only.

3. The surface resistivity of the non-metallic enclosure materials is greater than one gigaohm. Care must be taken to avoid electrostatic charge build-up. The Model 1066 Transmitter must not be rubbed or cleaned with solvents or a dry cloth.

4. Special Condition of Use of 1066 C FF/FII5 and 1066T FF/FII5. For use with simple apparatus model series 140, 141, 142, 150, 400, 401, 402, 402VP, 403, 403VP, 404, and 410VP contacting conductivity sensors and model series 222, 225, 226, 228 toroidal sensors.

⚠ **WARNING**

**Physical access**

Unauthorized personnel may potentially cause significant damage to and/or misconfiguration of end users' equipment. This could be intentional or unintentional and needs to be protected against.

Physical security is an important part of any security program and fundamental to protecting your system. Restrict physical access by unauthorized personnel to protect end users' assets. This is true for all systems used within the facility.

# Contents

# Section 9:  Calibration

## Section 10: HART® Communications

## Section 11: Return of Material

# Section 1: Quick Start Guide

**1.1**

1. For mechanical installation instructions, see page 14 for panel mounting and page 15 for pipe or wall mounting.
2. Wire the sensor to the main circuit board. See pages 21-23 for wiring instructions. Refer to the sensor instruction sheet for additional details. Make loop power connections.
3. Once connections are secured and verified, apply DC power to the transmitter.
4. When the transmitter is powered up for the first time, Quick Start screens appear. Quick Start operating tips are as follows:
   a. A highlighted field shows the position of the cursor.
   b. To move the cursor left or right, use the keys to the left or right of the ENTER key. To scroll up or down or to increase or decrease the value of a digit use the keys above and below the ENTER key. Use the left or right keys to move the decimal point.
   c. Press ENTER to store a setting. Press EXIT to leave without storing changes. Pressing EXIT during Quick Start returns the display to the initial start-up screen (select language).
5. Choose the desired language and press ENTER.
6. Choose measurement and press ENTER.
   a. For pH, choose preamplifier location. Select Analyzer to use the integral preamplifier in the transmitter; select Sensor/J-Box if your sensor is SMART or has an integral preamplifier or if you are using a remote preamplifier located in a junction box.
5. If applicable, choose units of measurement.
6. For contacting and toroidal conductivity, choose the sensors type and enter the numeric cell constant using the keys.
7. Choose temperature units: °C or °F.
8. After the last step, the main display appears. The outputs are assigned to default values.
9. To change output settings, to scale the 4-20 mA current outputs, to change measurement-related settings from the default values, and to enable pH diagnostics, press MENU. Select Program and follow the prompts. Refer to the appropriate menu.
10. To return the transmitter to the factory default settings, choose Program under the main menu, and then scroll to Reset.
11. Please call the Rosemount Customer Support Center at 1-800-854-8257 if you need further support.

# Section 2: Description and Specifications

## 2.1 Features and Applications

This loop-powered multi-parameter unit serves industrial, commercial and municipal applications with the widest range of liquid measurement inputs available for a two-wire liquid transmitter.

The 1066 Smart transmitter supports continuous measurement of one liquid analytical input. The design supports easy internal access and wiring connections.

**Analytical Inputs**: Ordering options for pH/ORP, Resistivity/Conductivity, % Concentration, Total Chlorine, Free Chlorine, Monochloramine, Dissolved Oxygen, and Ozone.

**Large Display**: The high-contrast LCD provides live measurement readouts in large digits and shows up to four additional variables or diagnostic parameters.

**Digital Communications**: HART 7 and FOUNDATION Fieldbus options.

**Menus**: Menu screens for calibrating and programming are simple and intuitive. Plain language prompts and help screens guide the user through the procedures. All menu screens are available in eight languages. Live process values are displayed during programming and calibration.

**Quick Start Programming**: Popular Quick Start screens appear the first time the unit is powered. The instrument prompts the user to configure the sensor loop in a few quick steps for immediate commissioning.

**User Help Screens**: Fault and warning messages include help screens similar to PlantWeb™ alerts that provide useful troubleshooting tips to the user. These on-screen instructions are intuitive and easy to use.

**Diagnostics:** The transmitter continuously monitors itself and the sensor for problems. A display banner on the screen alerts Technicians to Fault and/or Warning conditions.

**Languages**: Emerson extends its worldwide reach by offering eight languages – English, French, German, Italian, Spanish, Portuguese, Chinese and Russian.

**Current Outputs**: HART units include two 4-20 mA electrically isolated current outputs giving the ability to transmit the live measurement value and the process temperature reported from the sensor.

**Input Dampening**: is automatically enabled to suppress noisy process readings.

**Smart-Enabled pH**: Rosemount SMART pH capability eliminates field calibration of pH probes through automatic upload of calibration data and history.

**Automatic Temperature Compensation**: Most measurements require temperature compensation. The 1066 will automatically recognize Pt100, Pt1000 or 22k NTC RTDs built into the sensor.

**Smart Wireless Thum Adaptor Compatible**: Enable wireless transmissions of process variables and diagnostics from hard-to-reach locations.

## 2.2 Specifications - General

Case: Polycarbonate. IP66 (CSA, FM), Type 4X (CSA)

Dimensions: Overall 155 x 155 x 131mm (6.10 x 6.10 x 5.15 in.). Cutout: 1/2 DIN 139mm x 139mm (5.45 x 5.45 in.)

Conduit openings: Six. Accepts PG13.5 or 1/2 in. conduit fittings

Display: Monochromatic graphic liquid crystal display. No backlight. 128 x 96 pixel display resolution. Active display area: 58 x 78mm (2.3 x 3.0 in.). All fields of the main instrument display can be customized to meet user requirements.

Ambient temperature and humidity: -20 to 65 °C (-4 to 149°F), RH 5 to 95% (non-condensing).

Storage Temperature: -20 to 70 °F (-4 to 158 °F)

HART® Communications: PV, SV, TV, and 4V assignable to measurement, temperature and all live HART diagnostics.

### EMI/RFI effect
Meets all basic environment requirements of EN61326.

### Analog and digital communications
No effect on the values being given if using a 4-20 mA analog, FOUNDATION Fieldbus digital, or HART digital signal with shielded, twisted pair wiring.

Note 1: During EMI disturbance, maximum deviation is ±0.006 ppm (6 ppb) for model options CL, DO, and OZ.

Note 2: During EMI disturbance, maximum deviation is ±150 µS/cm for model option T.

Hazardous Location Approvals

Intrinsic Safety (with appropriate safety barrier):

Class I, II, III, Div. 1*
Groups A-G
T4 Tamb = -20 °C to 65 °C
Enclosure 4X, IP66
For Intrincically Safe Installation,
see drawing 1400669

IECEx BAS 11.0098X
Ex ia IIC T4 Ga
T4 Tamb = -20 °C to 65 °C

ATEX

CE 1180 II 1 G
Baseefa11ATEX0195X
Ex ia IIC T4 Ga
T4 Tamb = -20 °C to 65 °C

Class I, II & III, Division 1, Groups A-G T4
Tamb = -20 °C to 65 °C
IP66 enclosure

Class I, Zone 0, AEx ia IIC T4
Tamb = -20°C to 65°C
For Intrinsically Safe Installation, see drawing 1400670

Non-Incendive:

Class I, Div. 2, Groups A-D*
Dust Ignition Proof Class II & III, Div 1, Groups EFG
Class II & III, Div. 1, Groups E-G
Type 4/4X Enclosure
T4 Tamb = -20 °C to 65 °C
For Non-Incendive Field Wiring Installation, see drawing 1400669

Class I, Division 2 Groups A-D
Dust Ignition proof Class II & III, Div 1, Groups EFG
Class II & III, Division 1, Groups E-G
Tamb = -20°C to 65°C,        IP66 enclosure
For Non-Incendive Field Wiring Installation, see drawing 1400670

*Additionally approved as a system with models 140,141,142, 150, 400, 400VP, 401, 402, 402VP, 403,403VP, 404 & 410VP contacting conductivity sensors and models 222, 225, 226 & 228 inductive conductivity sensors.

Complies with the following Standards:

CSA: C22.2 No 0 – 10; C22.2 No 0.4 – 04; C22.2 No. 25-M1966: , C22.2 No. 94-M91: , C22.2 No.142-M1987: , C22.2 No. 157-M1992: , C22.2 No. 213-M1987: , C22.2 No. 60529:05. UL: 50:11th Ed.; 508:17th Ed.; 913:7th Ed.; 1203:4th Ed.. ANSI/ISA: 12.12.10-2013.

ATEX: EN 60079-0:2012+A11:2013, 60079-11:2012

IECEx: IEC 60079-0: 2011 Edition: 6.0, I EC 60079-11 : 2011-06 Edition: 6.0

FM: 3600: 2011, 3610: 2010, 3611: 2004, 3810: 2005, IEC 60529:2004, ANSI/ISA 60079-0: 2009, ANSI/ISA 60079-11: 2009**Input:** One isolated sensor input. Measurement choices of pH/ORP, resistivity/conductivity/TDS, % concentration, total and free chlorine, monochloramine, dissolved oxygen, and dissolved ozone, and temperature. For contacting conductivity measurements, temperature element can be a PT1000 RTD or a PT100 RTD. Other measurements (except ORP) and use PT100 or PT1000 RTDs or a 22k NTC (D.O. only).

**Power and Load Requirements:** Supply voltage at the transmitter terminals should be at least 12.7 Vdc. Power supply voltage should cover the voltage drop on the cable plus the external load resistor required for HART communications (250 $\Omega$ minimum). Minimum power supply voltage is 12.7 Vdc. Maximum power supply voltage is 42.4 Vdc (30 Vdc for intrinsically safe operation). The graph shows the supply voltage required to maintain 12 Vdc (upper line) and 30 Vdc (lower line) at the transmitter terminals when the current is 22 mA.

FIGURE 2-1. Load/Power Supply Requirements
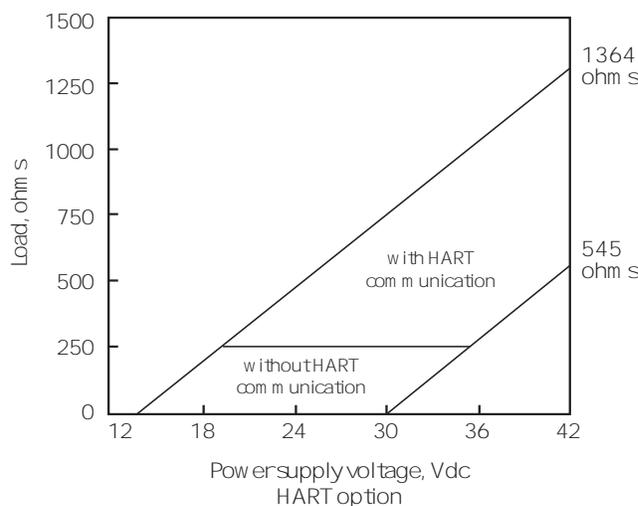


**Analog Outputs:** Two-wire loop powered (Output 1 only). Two 4-20 mA electrically isolated current outputs (Output 2 must be externally powered). Superimposed HART digital signal on Output 1. Fully scalable over the operating range of the sensor.

**Weight/Shipping Weight:** 2 lbs/3 lbs (1 kg/1.5 kg)

## 2.3     pH/ORP (Codes – P)

For use with any standard pH or ORP sensor. SMART pH sensor with SMART pre-amplifiers from Rosemount. Measurement choices are pH, ORP, or Redox. The automatic buffer recognition feature uses stored buffer values and their temperature curves for the most common buffer standards available worldwide. The transmitter will recognize the value of the buffer being measured and perform a self stabilization check on the sensor before completing the calibration. Manual or automatic temperature compensation is menu selectable. Change in pH due to process temperature can be compensated using a programmable temperature coefficient.

### 2.3.1     Performance Specifications - Transmitter (pH input)

Measurement Range [pH]: 0 to 14 pH
Accuracy: ±0.01 pH
Buffer recognition: NIST, DIN 19266, JIS 8802, and BSI.
Input filter: Time constant 1 - 999 sec, default 4 sec.
Response time: 5 seconds to 95% of final reading
Recommended Sensors for pH:
All standard pH sensors. Supports SMART pH sensors from Rosemount.

### 2.3.2     Performance Specifications - Transmitter (ORP input)

Measurement Range [ORP]: -1400 to +1400 mV
Accuracy: ± 1 mV
Input filter: Time constant 1 - 999 sec, default 4 sec.
Response time: 5 seconds to 95% of final reading
Recommended Sensors for ORP: All standard ORP sensors

FIGURE 2-2. General purpose and high performance pH sensors 3900, 396PVP and 3300HT

## 2.4 Contacting Conductivity (Codes – C)

Measures conductivity in the range 0 to 600,000 µS/cm (600mS/cm). Measurement choices are conductivity, resistivity, total dissolved solids, salinity, and % concentration. In addition, the "Custom Curve" feature allows users to define a three to five point curve to measure ppm, %, or a no unit variable. The % concentration selection includes the choice of five common solutions (0-12% NaOH, 0-15% HCl, 0-20% NaCl, and 0-25% or 96-99.7% $H_2SO_4$). The conductivity concentration algorithms for these solutions are fully temperature compensated. Three temperature compensation options are available: manual slope (X% / °C), high purity water (dilute sodium chloride), and cation conductivity (dilute hydrochloric acid). Temperature compensation can be disabled, allowing the transmitter to display raw conductivity. For more information concerning the use of the contacting conductivity sensors, refer to the product data sheets.

Note: The 410VP 4-electrode high-range conductivity sensor is compatible with the 1066.

### 2.4.1 Performance Specifications

ENDURANCE™ series of
conductivity sensors

Temperature specifications:

| | |
|---|---|
| Temperature range | 0-200 °C |
| Temperature Accuracy, Pt-1000, 0-50 °C | ± 0.1 °C |
| Temperature Accuracy, Pt-1000, Temp. > 50 °C | ± 0.5 °C |
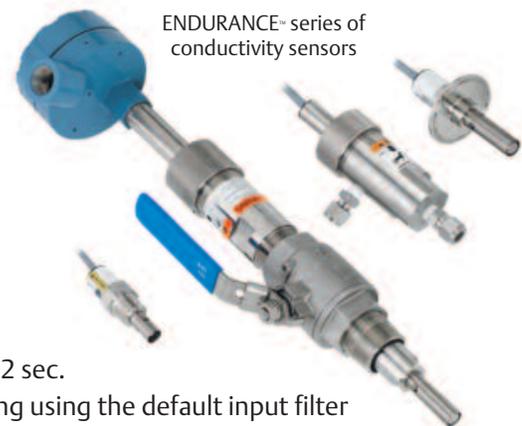
Input filter:  Time constant 1 - 999 sec, default 2 sec.
Response time: 3 seconds to 95% of final reading using the default input filter
Salinity: Uses Practical Salinity Scale
Total Dissolved Solids: Calculated by multiplying conductivity at 25 °C by 0.65

Table 2-1. Performance Specifications: Recommended Range – Contacting Conductivity

| Cell Constant | 0.01S/cm | 0.1µS/cm | 1.0µS/cm | 10µS/cm | 100µS/cm | 1000µS/cm | 10mS/cm | 100mS/cm | 1000mS/cm |
|---|---|---|---|---|---|---|---|---|---|
| 0.01 | | 0.01µS/cm to 200µS/cm | | | | 200µS/cm to 2000µS/cm | | | |
| 0.1 | | 0.1µS/cm to 2000µS/cm | | | | | 2000µS/cm to 20mS/cm | | |
| 1.0 | | | 1 µS/cm to 20mS/cm | | | | | 20mS/cm to 200mS/cm | |
| 4-electrode | | | | | | | | 2µS/cm to 1400mS/cm | |

Linearity for Standard Cable ≤ 50 ft (15 m)

———— ±0.6% of reading in recommended range
– – – – ±2% of reading outside high recommended range
• • • • • ±5% of reading outside low recommended range
— • — • ±4% of reading in recommended range

## 2.4.2 Recommended Sensors for Conductivity

All Rosemount 400 series conductivity sensors (Pt 1000 RTD) and 410VP 4-electrode sensor.

## 2.5 Toroidal Conductivity (Codes – T)

Measures conductivity in the range of 1 µS/cm to 2,000,000 µS/cm (2 S/cm). Measurement choices are conductivity, resistivity, total dissolved solids, salinity, and % concentration. The % concentration selection includes the choice of five common solutions (0-12% NaOH, 0-15% HCl, 0-20% NaCl, and 0-25% or 96-99.7% $H_2SO_4$). The conductivity concentration algorithms for these solutions are fully temperature compensated. For other solutions, a simple-to-use menu allows the customer to enter his own data. The transmitter accepts as many as five data points and fits either a linear (two points) or a quadratic function (three to five points) to the data. Reference temperature and linear temperature slope may also be adjusted for optimum results. Two temperature compensation options are available: manual slope (X% / °C) and neutral salt (dilute sodium chloride). Temperature compensation can be disabled, allowing the transmitter to display raw conductivity. For more information concerning use of the toroidal conductivity sensors, refer to the product data sheets.

## 2.5.1 Performance Specifications

High performance 225 Toroidal & 226 Conductivity sensors

Temperature specifications:

| Temperature range | -25 to 210 °C (-13 to 410 °F) |
|---|---|
| Temperature Accuracy, Pt-100, -25 to 50 °C | ± 0.5 °C |
| Temperature Accuracy, Pt-100, 50 to 210 °C | ± 1 °C |

Repeatability: ±0.25% ±5 µS/cm after zero cal

TABLE 2-2. Performance Specifications: Recommended Range – Toroidal Conductivity

| Model | 1µS/cm | 10µS/cm | 100µS/cm | 1000µS/cm | 10mS/cm | 100mS/cm | 1000mS/cm | 2000mS/cm |
|---|---|---|---|---|---|---|---|---|
| 226 | | | 50µS/cm to 500mS/cm | | | | 500mS/cm to 2000mS/cm | |
| 225 & 228 | | | 50µS/cm to 1500mS/cm | | | | 1500mS/cm to 2000mS/cm | |
| 242 | | | 100µS/cm to 2000mS/cm | | | | | |
| 222 (1in & 2in) | | | | 500µS/cm to 2000mS/cm | | | | |

Loop Performance (Following Calibration)

226: ±1% of reading ±5µS/cm in recommended range
225 & 228: ±1% of reading ±15µS/cm in recommended range
222, 242: ±4% of reading ±5mS/cm in recommended range

225, 226 & 228: ±5% of reading outside high recommended range

Input filter:  time constant 1 - 999 sec, default 2 sec.
Response time: 3 seconds to 95% of final reading
Salinity: Uses Practical Salinity Scale
Total Dissolved Solids: Calculated by multiplying conductivity at 25 °C by 0.65

## 2.5.2    Recommended Sensors for Conductivity

All Rosemount submersion/immersion and flow-through toroidal sensors.

# 2.6    Chlorine (Codes – CL)

## 2.6.1    Free and Total Chlorine

The 1066 is compatible with the 499ACL-01 free chlorine sensor and the 499ACL-02 total chlorine sensor. The 499ACL-02 sensor must be used with the TCL total chlorine sample conditioning system. The 1066 fully compensates free and total chlorine readings for changes in membrane permeability caused by temperature changes. For free chlorine measurements, both automatic and manual pH correction are available. For automatic pH correction select an appropriate pH sensor. For more information concerning the use and operation of the amperometric chlorine sensors and the TCL measurement system, refer to the product data sheets.

## 2.6.2    Performance Specifications

Resolution: 0.001 ppm or 0.01 ppm – selectable
Input Range: 0nA – 100 μA
Automatic pH correction for Free Chlorine: (user selectable for code -CL): 6.0 to 10.0 pH
Temperature compensation: Automatic (via RTD) or manual (0-50 °C).
Input filter: Time constant 1 - 999 sec, default 5 sec.
Response time: 6 seconds to 95% of final reading



499ACL-01
Chlorine sensor

## 2.6.3    Recommended Sensors

Chlorine: 499ACL-01 Free Chlorine or 499ACL-0$_2$ Total Residual Chlorine
pH: These pH sensors are recommended for automatic pH correction of free chlorine readings: 3900-02-10, 3900-01-10, and 3900VP-02-10.

## 2.6.4    Monochloramine

The 1066 is compatible with the 499A CL-03 Monochloramine sensor. The 1066 fully compensates readings for changes in membrane permeability caused by temperature changes. Because monochloramine measurement is not affected by pH of the process, no pH sensor or correction is required. For more information concerning the use and operation of the amperometric chlorine sensors, refer to the product data sheets.

## 2.6.5 Performance Specifications

Resolution: 0.001 ppm or 0.01 ppm – selectable
Input Range: 0nA – 100μA
Temperature compensation: Automatic (via RTD) or manual (0-50 °C).
Input filter: Time constant 1 - 999 sec, default 5 sec.
Response time: 6 seconds to 95% of final reading

## 2.6.6 Recommended Sensors

Rosemount 499ACL-03 Monochloramine sensor

# 2.7 Dissolved Oxygen (Codes –DO)

The 1066 is compatible with the 499ADO, 499ATrDO, Hx438, Gx438 and Bx438 dissolved oxygen sensors and the 4000 percent oxygen gas sensor. The 1066 displays dissolved oxygen in ppm, mg/L, ppb, μg/L, % saturation, % $O_2$ in gas, ppm $O_2$ in gas. The transmitter fully compensates oxygen readings for changes in membrane permeability caused by temperature changes. Automatic air calibration, including salinity correction, is standard. The only required user entry is barometric pressure. For more information on the use of amperometric oxygen sensors, refer to the product data sheets.

## 2.7.1 Performance Specifications

Resolution: 0.01 ppm; 0.1 ppb for 499A TrDO sensor (when $O_2$ <1.00 ppm); 0.1%
Input Range: 0nA – 100 μA
Temperature Compensation: Automatic (via RTD) or manual (0-50 °C).
Input filter: Time constant 1 - 999 sec, default 5 sec.
Response time: 6 seconds to 95% of final reading



Dissolved Oxygen
499ADO sensor with
Variopol connection

## 2.7.2 Recommended Sensors

Rosemount amperometric membrane and steam-sterilizable sensors listed above

# 2.8 Ozone (Codes –OZ)

The 1066 is compatible with the 499AOZ sensor. The 1066 fully compensates ozone readings for changes in membrane permeability caused by temperature changes. For more information concerning the use and operation of the amperometric ozone sensors, refer to the product data sheets.

## 2.8.1 Performance Specifications

Resolution: 0.001 ppm or 0.01 ppm – selectable
Input Range: 0nA – 100  A
Temperature Compensation: Automatic (via RTD) or manual (0-35 °C)
Input filter: Time constant 1 - 999 sec, default 5 sec.
Response time: 6 seconds to 95% of final reading



Dissolved Ozone
499AOZ sensors with
Variopol connection

## 2.8.2 Recommended Sensors

Rosemount 499A OZ ozone sensor

## 2.9    Ordering Information

The 1066 2-Wire Transmitter is intended for the continuous determination of pH, ORP (Redox), conductivity, (both contacting and toroidal), and for measurements using membrane-covered amperometric sensors (oxygen, ozone, free and total chlorine, and monochloramine). For free chlorine measurements, which often require continuous pH correction a second input for a pH sensor is available. Two 4-20mA analog outputs are standard on HART units. The 1066 is compatible with SMART pH sensors from Rosemount. HART digital communications is standard and FOUNDATION® fieldbus digital communication is offered as an option.

Communication with the 1066 is through:

Local keypad interface

475 HART® and FOUNDATION fieldbus Communicator

HART protocol version 7

 FOUNDATION fieldbus

AMS (Asset Management Solutions) Aware

SMART Wireless THUM™ Adapter

### TABLE 2-3. Ordering Information

| Description | |
|---|---|
| 1066 pH/ORP, Conductivity, Chlorine, Oxygen, and Ozone 2-Wire Transmitter | |
| **Measurement** | |
| P | pH/ORP |
| C | Contacting Conductivity |
| T | Toroidal Conductivity |
| CL | Chlorine |
| DO | Dissolved Oxygen |
| OZ | Ozone |
| | |
| **Communication** | |
| HT | HART® Digital Communication Superimposed on 4-20mA Output |
| FF | FOUNDATION™ fieldbus Digital Output |
| FI | FOUNDATION™ fieldbus Digital Output with FISCO |
| | |
| **Agency Approval** | |
| 60 | None Required |
| 67 | FM Approved, Intrinsically Safe (appropriate sensor & safety barrier required), and Non-Incendive |
| 69 | CSA Approved , Intrinsically Safe (appropriate sensor & safety barrier required), and Non-Incendive |
| 73 | ATEX/IECEx Approved, Intrinsically Safe (safety barrier required) |

# Section 3: Installation

## 3.1    Unpacking and inspection

Inspect the shipping container. If it is damaged, contact the shipper immediately for instructions. Save the box. If there is no apparent damage, unpack the container. Be sure all items shown on the packing list are present. If items are missing, notify Rosemount immediately.

## 3.2    Installation – General Information

1.  Although the transmitter is suitable for outdoor use, installation is direct sunlight or in areas of extreme temperatures is not recommended unless a sunshield is used.

2.  Install the transmitter in an area where vibration and electromagnetic and radio frequency interference are minimized or absent.

3.  Keep the transmitter and sensor wiring at least one foot from high voltage conductors. Be sure there is easy access to the transmitter.

4.  The transmitter is suitable for panel, pipe, or surface mounting.

5.  The transmitter case has six 1/2-inch (PG13.5) conduit openings. Use separate conduit openings for the power/output cable, the sensor cable, and the other the sensor cable as needed (pH input for free chlorine with continuous pH correction).

6.  Use weathertight cable glands to keep moisture out to the transmitter. If conduit is used, plug and seal the connections at the transmitter housing to prevent moisture from getting inside the instrument.

## 3.3    Preparing Conduit Openings

There are six conduit openings in all configurations of 1066.

Conduit openings accept 1/2-inch conduit fittings or PG13.5 cable glands. To keep the case watertight, block unused openings with Type 4X or IP66 conduit plugs.

To maintain ingress protection for outdoor use, seal unused conduit holes with suitable conduit plugs.

NOTE: Use watertight fittings and hubs that comply with your requirements. Connect the conduit hub to the conduit before attaching the fitting to the transmitter.

Electrical installation must be in accordance with the National Electrical Code (ANSI/NFPA-70) and/or any other applicable national or local codes.

FIGURE 3-1. Panel Mounting Dimensions
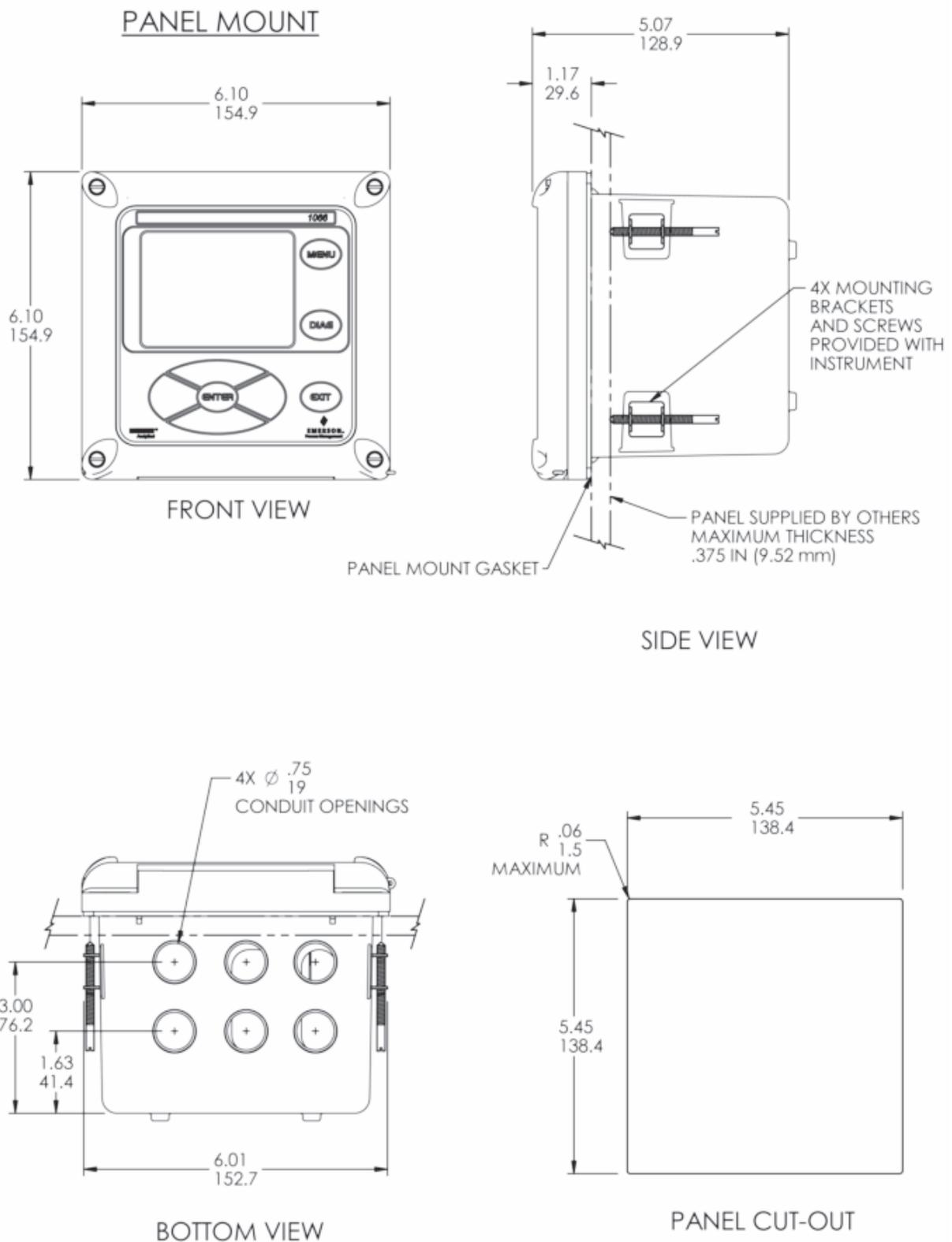
FIGURE 3-2. Pipe and wall mounting dimensions (Mounting bracket PN: 23820-00)
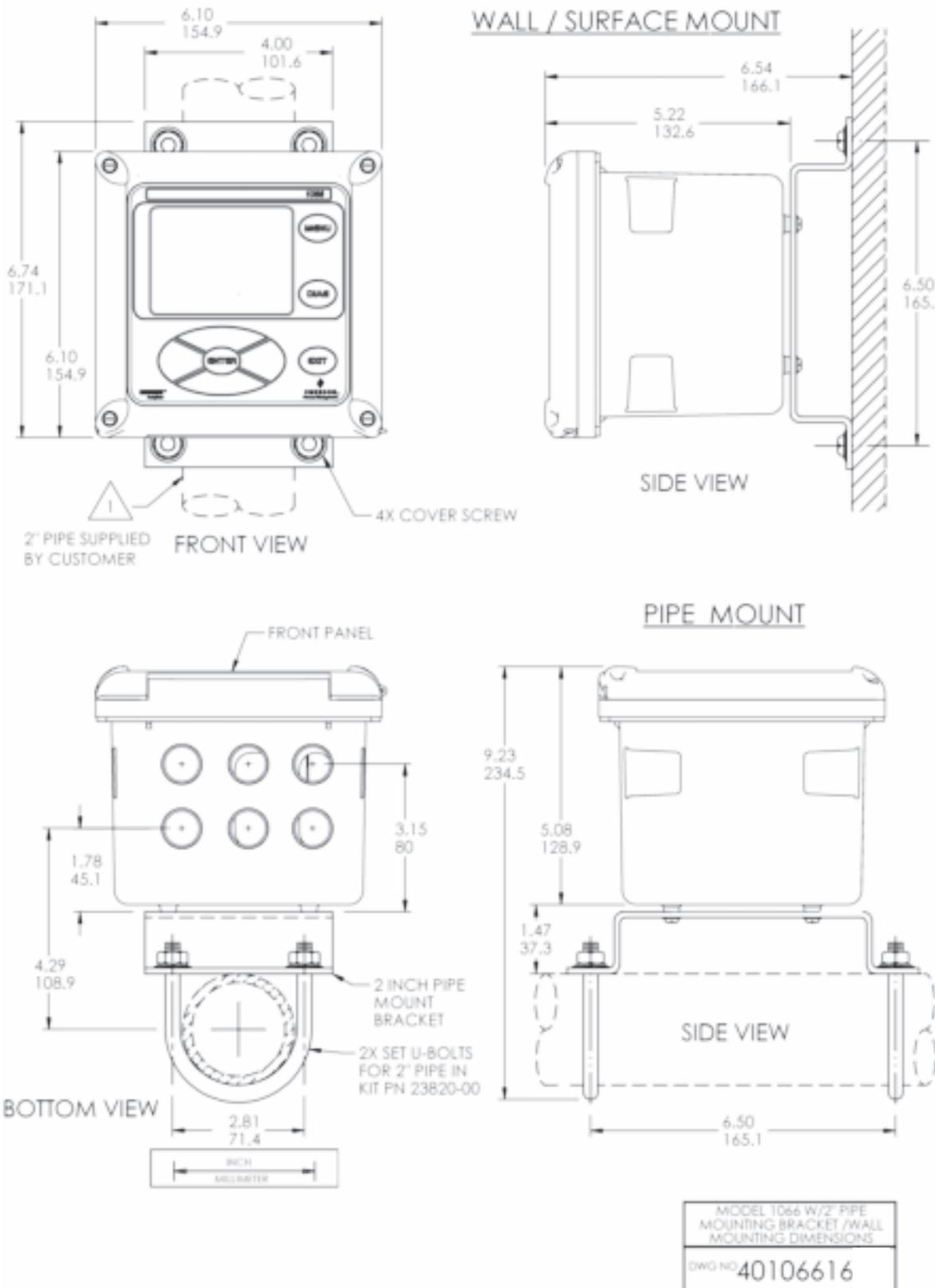
# Section 4: Wiring

## 4.1 General

### 4.1.1 General Information

The 1066 is easy to wire. All wiring connections are located on the main circuit board. The front panel is hinged at the bottom. The panel swings down for easy access to the wiring locations.

### 4.1.2 Digital Communication

HART and FOUNDATION fieldbus communications are available as ordering options for 1066.  HART units support Bell 202 digital communications over analog 4-20mA current output 1.

## 4.2 Power Supply/Current Loop – 1066 - HT

### 4.2.1 Power Supply and Load Requirements

Refer to Figure 4-1. The supply voltage must be at least 12.7 Vdc at the transmitter terminals.. The power supply must be able to cover the voltage drop on the cable as well as the load resistor (250 Ω minimum) required for HART communications. The maximum power supply voltage is 42.0 Vdc. For intrinsically safe installations, the maximum power supply voltage is 30.0 Vdc. The graph shows load and power supply requirements. The upper line is the power supply voltage needed to provide 12.7 Vdc at the transmitter terminals for a 22 mA current. The lower line is the power supply voltage needed to provide 30 Vdc for a 22 mA current. The power supply must provide a surge current during the first 80 milliseconds of startup. The maximum current is about 24 mA.

For digital communications, the load must be at least 250 ohms. To supply the 12.7 Vdc lift off voltage at the transmitter, the power supply voltage must be at least 17.5 Vdc.

FIGURE 4-1. Load/Power Supply Requirements
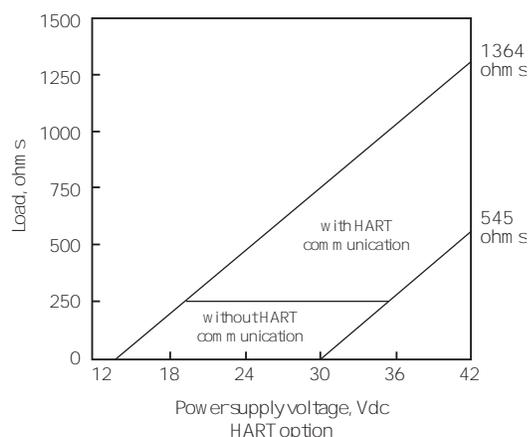
## 4.2.2    Power Supply-Current Loop Wiring

Refer to Figure 4-2.

Run the power/signal wiring through the opening nearest TB-2.

For optimum EMI/RFI protection:

1.   Use shielded power/signal cable and ground the shield at the power supply.
2.   Use a metal cable gland and be sure the shield makes good electrical contact with the gland.
3.   Use the metal backing plate when attaching the gland to transmitter enclosure. The power/signal cable can also be enclosed in an earth-grounded metal conduit.

Do not run power supply/signal wiring in the same conduit or cable tray with loop power lines. Keep power supply/signal wiring at least 6 ft (2 m) away from heavy electrical equipment.

FIGURE 4-2. HART Communications
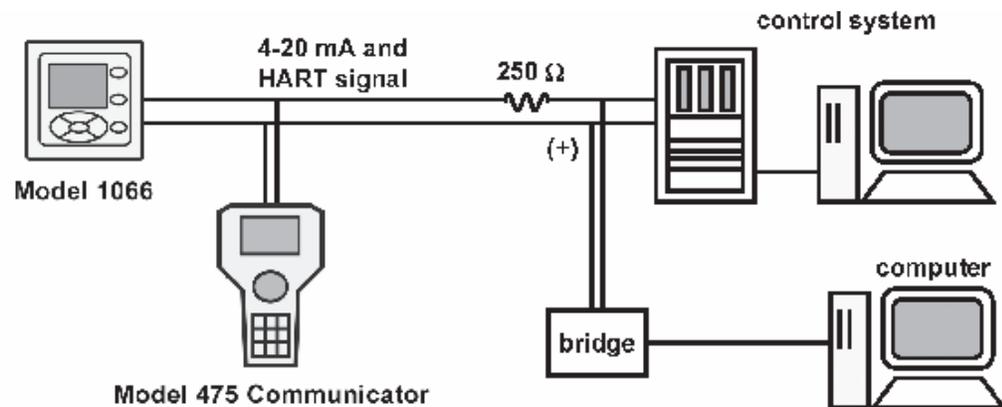
## 4.2.3    Current Output wiring

The 1066 HART units are shipped with two 4-20mA current outputs. Current Output 1 is loop power; it is the HART communications channel. Current output 2 is available to report process temperature measured by the temperature sensing element or RTD within the sensor.

Wiring locations for the outputs are on the main board which is mounted on the hinged door of the instrument. Wire the output leads to the correct position on the main board using the lead markings (+/positive, -/negative) on the board.

**Note:**
Twisted pairs are required to minimize noise pickup in the 4-20 mA current outputs. For high EMI/RFI environments, shielded sensor wire is required and recommended in all other installations.

FIGURE 4-3. 1066 HART Loop Power Wiring
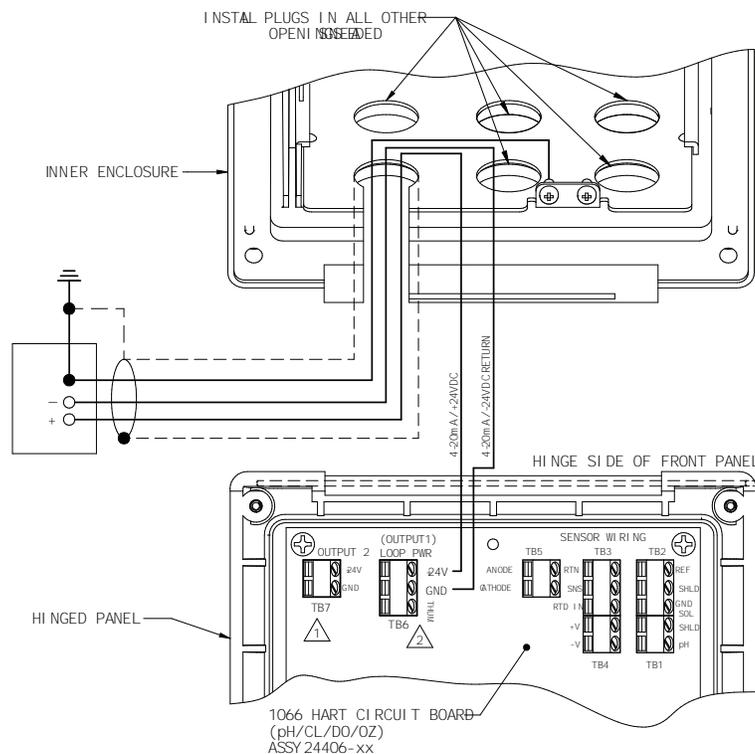
## 4.3 Power Supply Wiring For 1066-FF

### 4.3.1 Power Supply Wiring

Run the power/signal wiring through the opening nearest TB2. Use shielded cable and ground the shield at the power supply. To ground the transmitter, attach the shield to TB2-3.

Note: For optimum EMI/RFI immunity, the power supply/output cable should be shielded and enclosed in an earth-grounded metal conduit. Do not run power supply/signal wiring in the same conduit or cable tray with loop power lines. Keep power supply/signal wiring at least 6 ft (2 m) away from heavy electrical equipment.

FOUNDATION Fieldbus

Figure 4-4 shows a 1066PFF being used to measure and control pH and chlorine levels in drinking water. The figure also shows three ways in which Fieldbus communication can be used to read process variables and configure the transmitter.

FIGURE 4-4. Configuring 1066P Transmitter with FOUNDATION fieldbus
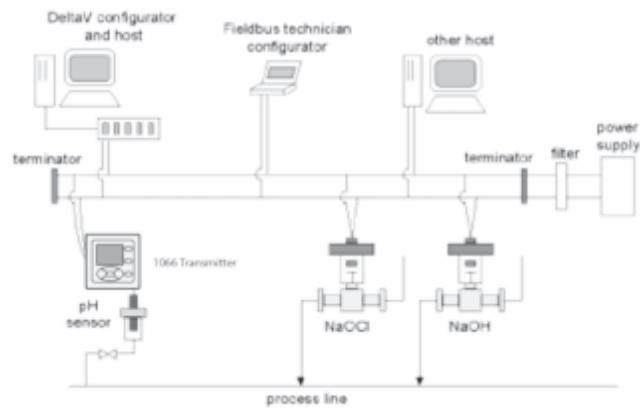


FIGURE 4-5. Typical Fieldbus Network Electrical Wiring Configuration
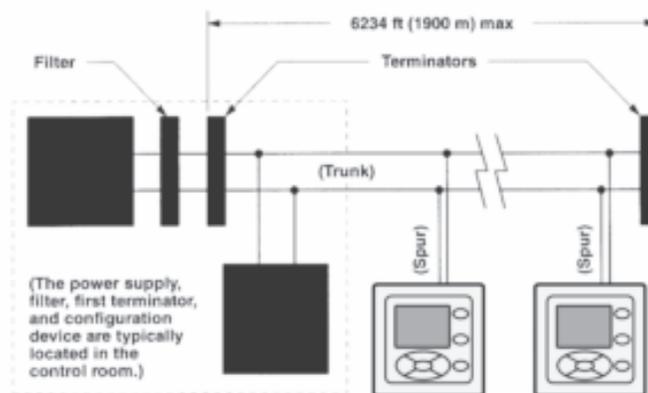
## 4.4       Sensor Wiring to Main Board

Wire the correct sensor leads to the main board using the lead locations marked directly on the board. Rosemount SMART pH sensors can be wired to the 1066 using integral cable SMART sensors or compatible VP8 pH cables. After wiring the sensor leads, carefully take up the excess sensor cable through the cable gland.

Keep sensor and output signal wiring separate from loop power wiring. Do not run sensor and power wiring in the same conduit or close together in a cable tray.

FIGURE 4-6. pH/ORP sensor wiring to the 1066 printed circuit board



NOTE:
  A)  IF GROUND LEAD IS PRESENT, TERMINATE  IT TO GREEN GROUND SCREW ON INNER ENCLOSURE.
  B)  TB5, TB6 AND TB7 NOT USED FOR pH/ORP SENSOR WIRING.

FIGURE 4-7. Contacting and Toroidal Conductivity sensor wiring to the 1066 circuit board

## HINGE SIDE OF FRONT PANEL

OUTPUT 2
+24V
GND
TB7

(OUTPUT1)
LOOP PWR
+24V
GND
TB6
THUM

(HART ONLY)

**SENSOR WIRING**
**TB2**          **TB1**

RTN
SENSE
RTN IN
SHLD

RCV_B
RCV_A
RSHLD
DRV_B
DRV_A
DSHLD

1066 CIRCUIT BOARD
ASSY 24368- 00 (HART)
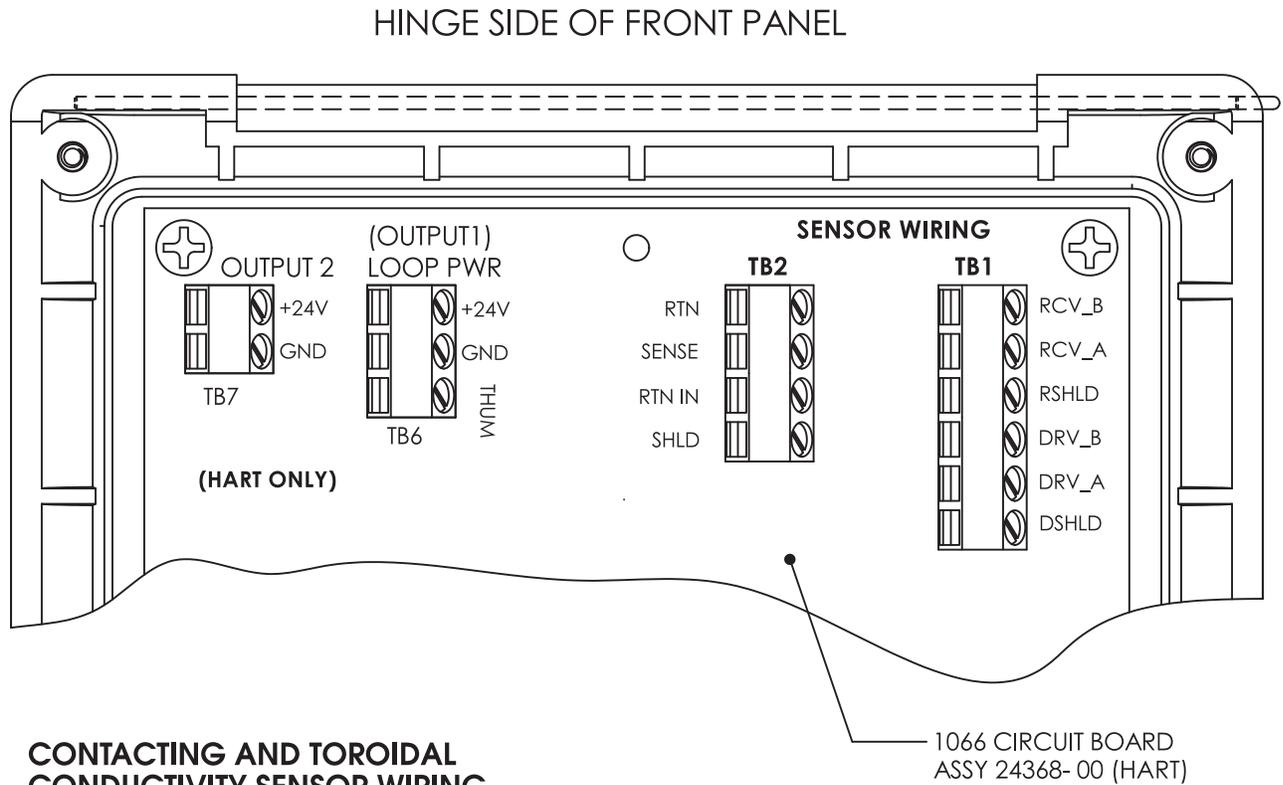
## CONTACTING AND TOROIDAL CONDUCTIVITY SENSOR WIRING
(FOLLOW RECOMMENDED ORDER)

1) **TB2**/RTD

RETURN
SENSE
RTD IN
SHIELD

2) **TB1**/CONDUCTIVITY

RECEIVE  B
RECEIVE  A
SHIELD
DRIVE B
DRIVE  A
SHIELD
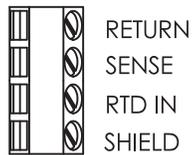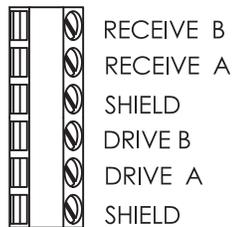
DW G NO.
40106615

FIGURE 4-8. Chlorine, oxygen, ozone sensor wiring to 1066 printed circuit board (1066-CL, 1066-DO, 1066-OZ)

## FIGURE 4-9. Power/Current Loop wiring with wireless THUM Adaptor



INSTALL PLUGS IN ALL OTHER
OPENINGS AS NEEDED

INNER ENCLOSURE

4-20mA /+24VDC
4-20mA /-24VDC RETURN

LOOP POWER/THUM

HINGE SIDE OF FRONT PANEL

GREEN /GROUND SCREW
BLACK /OUTPUT1 GND
YELLOW /OUTPUT 1 +24V
RED /+VDC
WHITE
WIRE NUT

⚠ 3

SENSOR WIRING

OUTPUT 2     (OUTPUT1) LOOP PWR
24V          +24V
GND          GND
TB7          TB6

ANODE        TB5
CATHODE      RTN
             SNS
RTD IN       TB3
+V
-V
TB4

TB2
REF
SHLD
GND
SOL
SHLD
pH
TB1

THUM

⚠ 1      ⚠ 2

1066 HART CIRCUIT BOARD
(pH/CL/DO/OZ)
ASSY24406-xx

⚠ 1  TB7 OUTPUT 2 REQUIRES EXTERNAL DC POWER.

⚠ 2  TB6 THUM TERMINAL IS USED ONLY FOR
WIRELESS THUM ADAPTOR INSTALLATIONS.
250 OHM RESISTOR IS PRE-INSTALLED IN-CIRCUIT.

⚠ 3  SPLICE CONNECTOR - PROVIDED BY END USER.

WIRELESS
THUM
ADAPTOR

DWG NO.
40106614

FIGURE 4-10. HART Loop Power Wiring



INSTALL PLUGS IN ALL OTHER OPENINGS USED IF

INNER ENCLOSURE

4-20mA /+24VDC

4-20mA /-24VDC RETURN

HINGE SIDE OF FRONT PANEL

HINGED PANEL

OUTPUT 2
24V
GND
TB7
1

(OUTPUT1)
LOOP PWR
24V
GND
THUM
TB6
2

SENSOR WIRING
TB5
ANODE
CATHODE
RTN
SNS
RTD IN
+V
-V
TB4

TB3
TB2
REF
SHLD
GND
SOL
SHLD
pH
TB1

1066 HART CIRCUIT BOARD
(pH/CL/DO/OZ)
ASSY 24406-xx

1 TB7/OUTPUT2 REQUIRES EXTERNAL DC POWER.

2 TB6 THUM TERMINAL IS USED ONLY FOR
WIRELESS THUM ADAPTOR INSTALLATIONS

DWG NO.
40106613

# Section 5: Intrinsically Safe Installation

## 5.1 All Intrinsically Safe Installations

FIGURE 5-1. CSA Installation

## FIGURE 5-2. CSA Installation

FIGURE 5-3. CSA Installation

FIGURE 5-6. FM installation



**TABLE II (FOR 1066-P/CL/DO/OZ...)**

| OUTPUT PARAMETERS | MODEL 1066 TB1-1 THRU 12 | | |
|---|---|---|---|
| | HT | FF | FI |
| Uo (Vt) Volts | 10.69 | 11.33 | 11.33 |
| Io (It) mA | 211.2 | 77.77 | 82.86 |
| Po (Pt) mW | 250 | 110.12 | 117.33 |

**TABLE I (FOR 1066-P/CL/DO/OZ...)**

| GAS GROUPS | Ca (µF) | | | La (mH) | | |
|---|---|---|---|---|---|---|
| | HT | FF/FI | HT | HT | FF | FI |
| IIC | 2.22 | 1.7 | 0.795 | 5.86 | | 5.17 |
| IIB | 15.5 | 11.6 | 3.17 | 23.5 | | 20.71 |
| IIA | 68.9 | 47.9 | 6.36 | 47 | | 41.41 |

TABLE III

**1066 ENTITY PARAMETERS SUPPLY**

| MODEL NO. | Vmax (Vdc) | Imax (mA) | Pmax (W) | Ci (nF) | Li (µH) |
|---|---|---|---|---|---|
| 1066..HT.. LOOP POWER SIGNAL TERMINALS TB6-1, -2 AND -3 | 30 | 200 | 0.9 | 0 | 8.95 |
| 1066..HT.. ANALOG OUTPUT 2 SIGNAL TERMINALS TB7-1 AND -2 | 30 | 200 | 0.9 | 0 | 5.97 |
| 1066..FF/FI.. ENTITY LOOP POWER SIGNAL TERMINALS TB6-1 AND -2 | 30 | 300 | 1.3 | 0 | 0 |
| 1066..FI.. FISCO LOOP POWER SIGNAL TERMINALS TB6-1 AND -2 | 17.5 | 380 | 5.32 | 0 | 0 |

**ENTITY PARAMETERS: REMOTE TRANSMITTER INTERFACE**

| MODEL NO. | Vmax IN | Imax IN | Pamx IN | Ci (µF) | Li (mH) | Voc max OUT | Isc max OUT |
|---|---|---|---|---|---|---|---|
| 375 OR 475 | 30 Vdc | 200 mA | 1.0 W | 0.0 | 0.0 | 1.9 Vdc | 32 µA |

(475 INSTALLATION DRAWING IS 00475-1130)

FIGURE 5-7. FM installation

FIGURE 5-8. FM installation

# Section 6: Display and Operation

## 6.1 User Interface

The 1066 has a large display which shows the measurement readout and temperature in large digits and up to four additional process variables or diagnostic parameters concurrently. The displayed variables can be customized to meet user requirements. This is called display Format. The intuitive menu system allows access to Calibration, Hold (of current outputs), Programming, and Display functions. In addition, a dedicated DIAG button is available to provide access to useful operational information on installed sensor(s) and any problematic conditions that might occur. The display flashes Fault and/or Warning when these conditions occur. Help screens are displayed for most fault and warning conditions to guide the user in troubleshooting. During calibration and programming, key presses cause different displays to appear. The displays are self-explanatory and guide the user step-by-step through the procedure.

## 6.2 Instrument Keyboard

There are four Function keys and four Selection keys on the instrument keypad.

Function Keys:

The **MENU key** is used to access menus for programming and calibrating the instrument. Four top-level menu items appear when pressing the MENU key:
- Calibrate: calibrate the attached sensor and analog output(s).
- Hold: Suspend current output(s).
- Program: Program outputs, measurement, temperature, security and reset.
- Display: Program display format, language, warnings, and contrast

Pressing **MENU** from the main (live values) screen always causes the main menu screen to appear. Pressing MENU followed by EXIT causes the main screen to appear.

Pressing the **DIAG key** displays active Faults and Warnings, and provides detailed instrument information and sensor diagnostics including: Faults, Warnings, Sensor information, Out 1 and Out 2 live current values, model configuration string e.g. 1066-P-HT-60 and Instrument Software version. Pressing DIAG provides useful diagnostics and information (as applicable): Measurement, Sensor Type, Raw signal value, Cell constant, Zero Offset, Temperature, Temperature Offset, selected measurement range, Cable Resistance, Temperature Sensor Resistance, software version.

**The ENTER key.** Pressing ENTER stores numbers and settings and moves the display to the next screen.

**The EXIT key.** Pressing EXIT returns to the previous screen without storing changes.

Selection Keys:

Surrounding the ENTER key, four Selection keys – up, down, right and left, move the cursor to all areas of the screen while using the menus.

Selection keys are used to:

1. Select items on the menu screens
2. Scroll up and down the menu lists
3. Enter or edit numeric values
4. Move the cursor to the right or left
5. Select measurement units during operations

## 6.3      Main Display

The 1066 displays the primary measurement value and temperature, and up to four secondary measurement values, a fault and warning banner, and a digital communications icon.

Process Measurements:

One process variable and process temperature is displayed by default. For all configurations, the Upper display area shows the live process variable and the Center display area shows the Temperature (default screen settings).
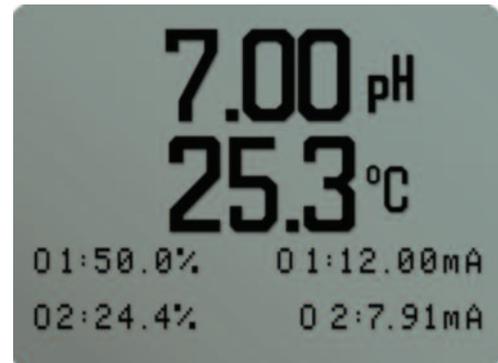


Secondary Values:

Up to four secondary values are shown in display quadrants at the bottom half of the screen. All four secondary value positions can be programmed by the user to any displayable parameter available.

Fault and Warning Banner:

If the transmitter detects a problem with itself or the sensor the word Fault or Warning will appear at the bottom of the display. A fault requires immediate attention. A warning indicates a problematic condition or an impending failure. For troubleshooting assistance, press Diag.

Formatting the Main Display

The main display screen can be programmed to show primary process variables, secondary process variables and diagnostics.

1. Press MENU
2. Scroll down to **Display.** Press ENTER.
3. **Main Format** will be highlighted. Press ENTER.
4. The sensor 1 process value will be highlighted in reverse video. Press the selection keys to navigate down to the screen sections that you wish to program. Press ENTER.
5. Choose the desired display parameter or diagnostic for each of the four display sections in the lower screen.
6. Continue to navigate and program all desired screen sections. Press MENU and EXIT. The screen will return to the main display.

The default display shows the live process measurement in the upper display area and temperature in the center display area. The user can elect to disable the display of temperature in the center display area using the Main Format function. See Figure 4-1 to guide you through programming the main display to select process parameters and diagnostics of your choice.

# 6.4    Menu System

The 1066 uses a scroll and select menu system. Pressing the MENU key at any time opens the top-level menu including Calibrate, Hold, Program and Display functions.

To find a menu item, scroll with the up and down keys until the item is highlighted. Continue to scroll and select menu items until the desired function is chosen.

To select the item, press ENTER. To return to a previous menu level or to enable the main live display, press the EXIT key repeatedly. To return immediately to the main display from any menu level, simply press MENU then EXIT.

The selection keys have the following functions:

- The Up key (above ENTER) increments numerical values, moves the decimal place one place to the right, or selects units of measurement.

- The Down key (below ENTER) decrements numerical values, moves the decimal place one place to the left, or selects units of measurement

- The Left key (left of ENTER) moves the cursor to the left.

- The Right key (right of ENTER) moves the cursor to the right.

To access desired menu functions, use the Quick Reference. During all menu displays (except main display format and Quick Start), the live process measurement and temperature value are displayed in the top two lines of the Upper display area. This conveniently allows display of the live values during important calibration and programming operations. Menu screens will time out after two minutes and return to the main live display.
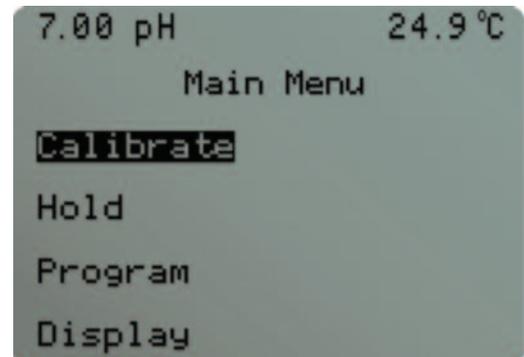
# Section 7: Programming the Transmitter – Basics

## 7.1        General

Typical programming steps include the following listed procedures.  Each of these programming functions are easily and quickly accomplished using the intuitive menu system.

- Changing the measurement type, measurement units and temperature units.
- Choose temperature units and manual or automatic temperature compensation mode
- Configure and assign values to the current outputs
- Set a security code for two levels of security access
- Accessing menu functions using a security code
- Enabling and disabling Hold mode for current outputs
- Resetting all factory defaults, calibration data only, or current output settings only

## 7.2        Changing Startup Settings

### 7.2.1        Purpose

To change the measurement type, measurement units, or temperature units that were initially entered in Quick Start, choose the Reset analyzer function or access the Program menus for the sensor.  The following choices for specific measurement type, measurement units are available for each sensor measurement board.

TABLE 7-1. Measurements and Measurement Units

| Signal board | Available measurements | Measurements units: |
|---|---|---|
| pH/ORP – P | pH, ORP, Redox | pH, mV (ORP, Redox) |
| Contacting conductivity - C | Conductivity, Resistivity, TDS, Salinity, NaOH (0-12%), HCl (0-15%), Low $H_2SO_4$, High $H_2SO_4$, NaCl (0-20%), Custom Curve | S/cm, mS/cm, S/cm % (concentration) |
| Toroidal conductivity - T | Conductivity, Resistivity, TDS, Salinity, NaOH (0-12%), HCl (0-15%), Low $H_2SO_4$, High $H_2SO_4$, NaCl (0-20%), Custom Curve | S/cm, mS/cm, S/cm % (concentration) |
| Chlorine - CL | Free Chlorine, Total Chlorine, Monochloramine | ppm, mg/L |
| Oxygen - DO | Oxygen (ppm), Trace Oxygen (ppb), Percent Oxygen in gas | ppm, mg/L, ppb, µg/L % Sat, Partial Pressure, % Oxygen In Gas, ppm Oxygen In Gas |
| Ozone - OZ | Ozone | ppm, mg/L, ppb,   g/L |

## 7.2.2    Procedure

Follow the Reset Analyzer procedure (Section 7.8) to reconfigure the transmitter to display new measurements or measurement units. To change the specific measurement or measurement units for each measurement type, refer to the Program menu for the appropriate measurement (Section 6.0).

# 7.3    Choosing Temperature Units and Automatic/Manual Temperature Compensation

## 7.3.1    Purpose

Most liquid analytical measurements (except ORP and Redox) require temperature compensation. The 1066 performs temperature compensation automatically by applying internal temperature correction algorithms. Temperature correction can also be turned off. If temperature correction is off, the 1066 uses the temperature entered by the user in all temperature correction calculations.

```
1.234 µS/cm          25.0 ºC
           Temperature
Units:                  °C
Temp Comp:            Auto
Manual:            +25.0 °C
-------------------------
```
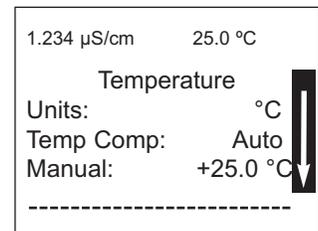
# 7.4    Configuring and Ranging Current Outputs

## 7.4.1    Purpose

The 1066 has two analog current outputs. Ranging the outputs means assigning values to the low (4 mA) and high (20 mA) outputs. This section provides a guide for configuring and ranging the outputs. ALWAYS CONFIGURE THE OUTPUTS FIRST.

## 7.4.2    Definitions

1.  CURRENT OUTPUTS. The transmitter provides a continuous output current (4-20 mA) directly proportional to the process variable or temperature. The low and high current outputs can be set to any value.
2.  ASSIGNING OUTPUTS. Assign a measurement or temperature to Output 1 or Output 2.
3.  DAMPEN. Output dampening smooths out noisy readings. It also increases the response time of the output. Output dampening does not affect the response time of the display.
4.  MODE. The current output can be made directly proportional to the displayed value (linear mode) or directly proportional to the common logarithm of the displayed value (log mode).

## 7.4.3    Procedure: Configure Outputs

Under the Program/Outputs menu, the adjacent screen will appear to allow configuration of the outputs. Follow the menu screens in Figure 7-1 to configure the outputs.

```
  1.234 µS/cm    25.0 ºC
     OutputM Configure
Assign:            Meas
Scale:           Linear
Dampening:         0sec

-------------------------
Fault Mode: Fixed
Fault Value: 21.00 mA
```
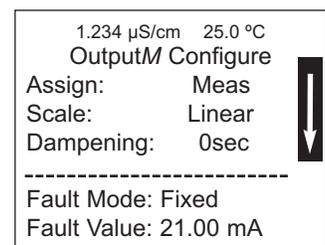
FIGURE 7-1. Configuring and
Ranging the Current Outputs
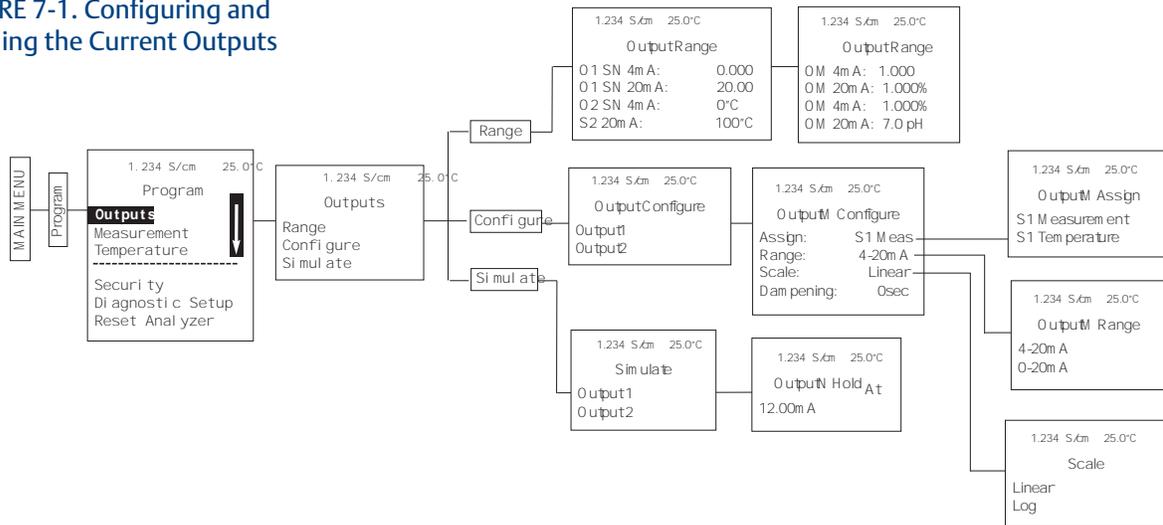


### 7.4.4 Procedure: Ranging the Current Outputs

The adjacent screen will appear under Program/Output/Range.
Enter a value for 4 mA and 20 mA for each output. Follow the
menu screens in Figure 7-1 to assign values to the outputs.

```
 1.234µS/cm    25.0 ºC
       Output Range
O1 SN 4mA:     0.000 µS/cm
O1 SN 20mA:   20.00 µS/cm
O2 SN 4mA:     0 °C
O2 SN 20mA:   100 °C
```

# 7.5 Setting a Security Code

## 7.5.1 Purpose

The security codes prevent accidental or unwanted changes to program settings, displays, and
calibration. The 1066 has two levels of security code to control access and use of the instrument
to different types of users. The two levels of security are:

- **All:** This is the Supervisory security level. It allows access to all menu functions, including
  Programming, Calibration, Hold and Display.
- **Calibration/Hold:** This is the operator or technician level menu. It allows access to only calibra-
  tion and Hold of the current outputs.

## 7.5.2 Procedure

1. Press MENU. The main menu screen appears. Choose **Program.**
2. Scroll down to Security.  Select Security.
3. The security entry screen appears.  Enter a three digit security code for each of the desired
   security levels. The security code takes effect two minutes after the last key stroke. Record the
   security code(s) for future access and communication to operators or technicians as needed.
4. The display returns to the security menu screen. Press EXIT to return to the previous screen.
   To return to the main display, press MENU followed by EXIT.

Figure 7-2 displays the security code screens.

FIGURE 7-2. Setting a Security Code
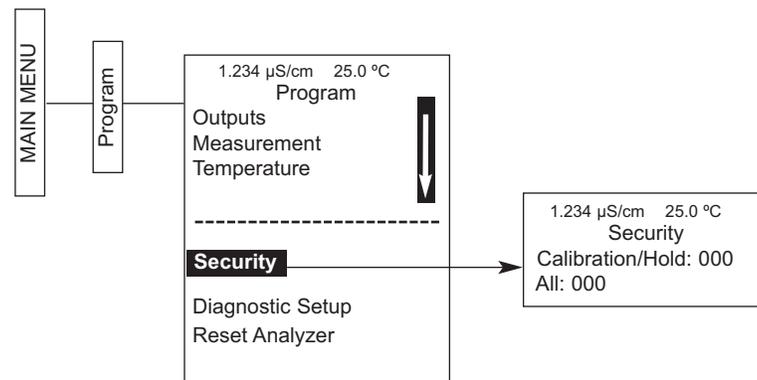


## 7.6 Security Access

### 7.6.1 How the Security Code Works

When entering the correct access code for the Calibration/Hold security level, the Calibration and Hold menus are accessible. This allows operators or technicians to perform routine maintenance. This security level does not allow access to the Program or Display menus. When entering the correct access code for All security level, the user has access to all menu functions, including Programming, Calibration, Hold and Display.

### 7.6.2 Procedure

1.  If a security code has been programmed, selecting the Calibrate, Hold, Program or Display top menu items causes the security access screen to appear
2.  Enter the three-digit security code for the appropriate security level.
3.  If the entry is correct, the appropriate menu screen appears. If the entry is incorrect, the Invalid Code screen appears. The Enter Security Code screen reappears after 2 seconds.
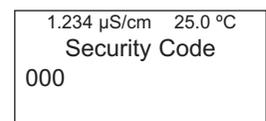
## 7.7 Using Hold

### 7.7.1 Purpose

The transmitter output is always proportional to measured value. To prevent improper operation of systems or pumps that are controlled directly by the current output, place the analyzer in hold before removing the sensor for calibration and maintenance. Be sure to remove the transmitter from hold once calibration is complete. During hold, both outputs remain at the last value. Once in hold, all current outputs remain on Hold indefinitely.

FIGURE 7-3. Using Hold
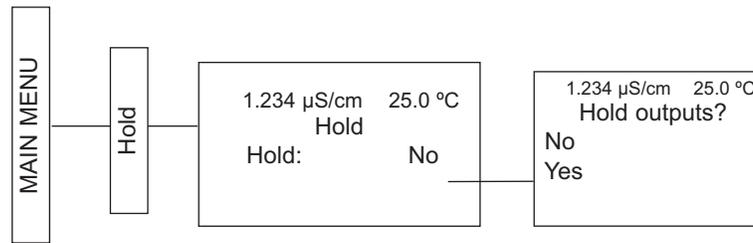


## 7.7.2    Using the Hold Function

To hold the outputs,

1.  Press MENU. The main menu screen appears. Choose Hold.
2.  The Hold Outputs? screen appears. Choose Yes to place the analyzer in hold. Choose No to take the analyzer out of hold.
3.  The Hold screen will then appear and Hold will remain on indefinitely until Hold is disabled. See Figure 7-3.

# 7.8    Resetting Factory Default Settings

## 7.8.1    Purpose

This section describes how to restore factory calibration and default values. The process also clears all fault messages and returns the display to the first Quick Start screen. The 1066 offers three options for resetting factory defaults.

1.  Reset all settings to factory defaults
2.  Reset sensor calibration data only
3.  Reset analog output settings only

## 7.8.2    Procedure

To reset to factory defaults, reset calibration data only or reset analog outputs only, follow the Reset Analyzer flow diagram.

FIGURE 7-4. Resetting Factory Default Settings
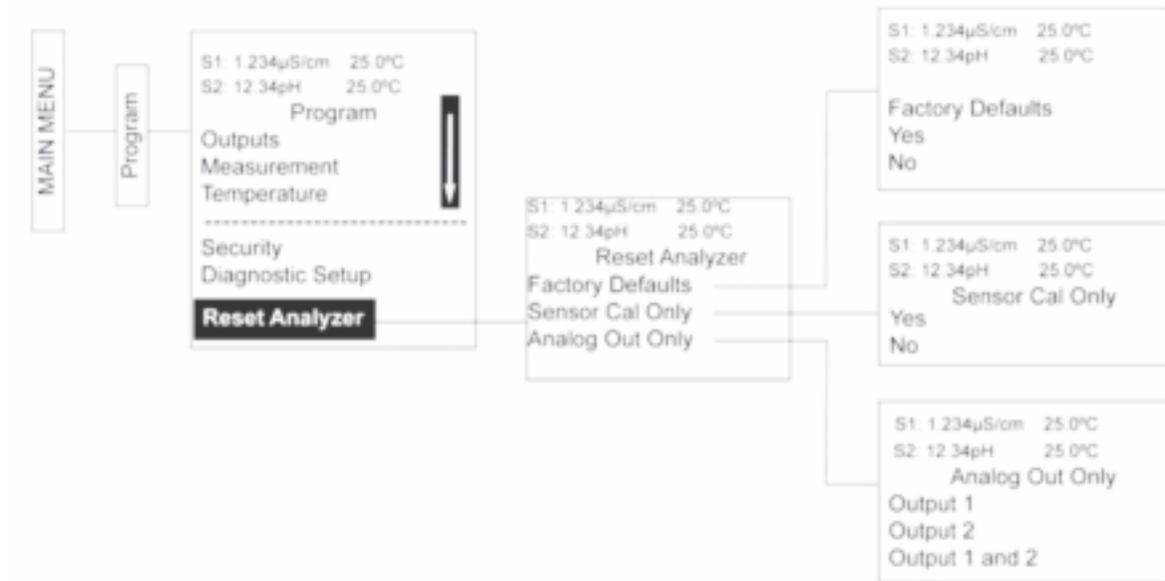
# Section 8: Programming Measurements

## 8.1    Introduction

The 1066 automatically recognizes the measurement input upon first power-up and each time the transmitter is powered. Completion of Quick Start screens upon first power up enable measurements, but additional steps may be required to program the transmitter for the desired measurement application. This section covers the following programming and configuration functions:

1. Selecting measurement type or sensor type (all sections)

2. Identifying the preamp location (pH-see Section 8.2)

3. Enabling manual temperature correction and entering a reference temperature (all sections)

4. Enabling sample temperature correction and entering temperature correction slope (selected sections)

5. Defining measurement display resolution (pH and amperometric)

6. Defining measurement display units (all sections)

7. Adjusting the input filter to control display and output reading variability or noise (all sections)

8. Selecting a measurement range (conductivity – see Section 8.4, 8.5)

9. Entering a cell constant for a contacting or toroidal sensor (see Section 8.4, 8.5)

10. Creating an application-specific concentration curve  (conductivity-see Section 8.4, 8.5)

11. Enabling automatic pH correction for free chlorine measurement (Section 8.6.1)

To fully configure the transmitter, you may use the following:

1. Reset Transmitter function to reset factory defaults and configure to the desired measurement. Follow the Reset Transmitter menu  to reconfigure the transmitter to display new measurements or measurement units.

2. Program menus to adjust any of the programmable configuration items. Use the following configuration and programming guidelines for the applicable measurement.

## 8.2      pH Measurement Programming

## 8.2.1      Description

The section describes how to configure the 1066 transmitter for pH measurements. The following programming and configuration functions are covered.

1. Measurement type: pH Select pH, ORP, Redox.

2. Preamp location: Transmitter Identify preamp location (automatic detection for SMART pH sensors)

3. Filter: 4 sec Override the default input filter, enter 0-999 seconds

4. Reference Z: Low Select low or high reference impedance

5. Resolution: 0.01pH Select 0.01pH or 0.1pH for pH display resolution

To configure pH:

1. Press MENU

2. Scroll down to **Program**. Press ENTER.

3. Scroll down to Measurement. Press ENTER.

The adjacent screen format will appear (factory defaults are shown). To program any function, scroll to the desired item and press ENTER.
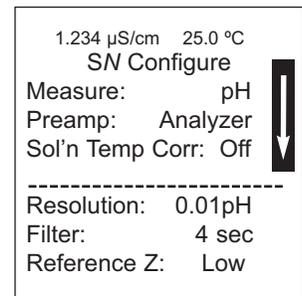
```
        1.234 µS/cm    25.0 ºC
            SN Configure
    Measure:            pH
    Preamp:        Analyzer
    Sol'n Temp Corr:  Off
    -----------------------
    Resolution:     0.01pH
    Filter:           4 sec
    Reference Z:      Low
```

The following sub-sections provide you with the initial display screen that appears for each configuration function. Use the flow diagram for pH programming and the 1066 live screen prompts for each function to complete configuration and programming.

## 8.2.2      Measurement

The display screen for selecting the measurement is shown. The default value is displayed in bold type. Refer to the pH/ORP Programming flow diagram to complete this function.

```
        1.234 µS/cm    25.0 ºC
           SN Measurement

    pH
    ORP
    Redox
```
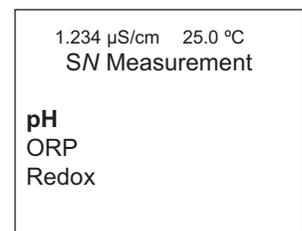
## 8.2.3      Preamp

The display screen for identifying the Preamp location is shown. The default value is displayed in bold type. Refer to the pH/ORP Programming flow diagram to complete this function.

Note: Sensor/JBox must be selected to support SMART pH sensors from Rosemount.

```
        1.234 µS/cm    25.0 ºC
             SN Preamp
    Analyzer
    Sensor/JBox
```

## 8.2.4     Solution Temperature Correction

The display screen for selecting the Solution temperature correction algorithm is shown.  The default value is displayed in **bold type**. Refer to the pH/ORP Programming flow diagram to complete this function.

```
   1.234 µS/cm    25.0 ºC
      SN Sol'n Temp Corr.
 Off
 Ultra Pure Water
 High pH
 Custom
```

## 8.2.5     Temperature Coefficient

The display screen for entering the custom solution temperature coefficient is shown. The default value is displayed in **bold type**. Refer to the pH/ORP Programming flow diagram to complete this function.

```
   1.234µS/cm    25.0ºC
      SN Sol'n Temp Coeff.
 - 0.032pH/ºC
```

## 8.2.6     Resolution

The display screen for selecting 0.01pH or 0.1pH for pH display resolution is shown. The default value is displayed in **bold type**. Refer to the pH/ORP Programming flow diagram to complete this function.

```
   1.234 µS/cm    25.0 ºC
        SN Resolution
 0.01pH
 0.1pH
```

## 8.2.7     Filter

The display screen for entering the input filter value in seconds is shown. The default value is displayed in **bold type**. Refer to the pH/ORP Programming flow diagram to complete this function.

```
   1.234 µS/cm    25.0 ºC
        SN Input filter
 04 sec
```

## 8.2.8     Reference Impedance

The display screen for selecting Low or High Reference impedance is shown. The default value is displayed in **bold type.** Refer to the pH/ORP Programming flow diagram to complete this function.

```
   1.234 µS/cm    25.0 ºC
        SN Reference Z
 Low
 High
```

## 8.3     ORP Measurement Programming

The section describes how to configure the 1066 transmitter for ORP measurements. The following programming and configuration functions are covered:

1.  Measurement type: pH Select pH, ORP, Redox.

2.  Preamp location: Transmitter Identify preamp location

3.  Filter: 4 sec Override the default input filter, enter 0-999 seconds

4.  Reference Z: Low Select low or high reference impedance

5.  Sensor wiring scheme: Normal or Reference to Ground

To configure ORP:

1. Press MENU

2. Scroll down to **Program**. Press ENTER.

3. Scroll down to **Measurement**. Press ENTER.

The adjacent screen format will appear (factory defaults are shown).
To program any displayed function, scroll to the desired item and press ENTER.

```
   1.234 µS/cm   25.0 ºC
       SN Configure
Measure:          pH
Preamp:     Analyzer
Flter:          4 sec
Reference Z:    Low
```

The following sub-sections provide you with the initial display screen that appears for each configuration function. Use the **flow diagram for ORP programming** at the end of Sec. 6 and the 1066 live screen prompts for each function to complete configuration and programming.

## 8.3.1  Measurement

The display screen for selecting the measurement is shown. The default value is displayed in **bold type**. Refer to the pH/ORP Programming flow diagram to complete this function.

```
   1.234 µS/cm   25.0 ºC
      SN Measurement
pH
ORP
Redox
```

## 8.3.2  Preamp

The display screen for identifying the Preamp location is shown. The default value is displayed in **bold type**. Refer to the pH/ORP Programming flow diagram to complete this function.

```
   1.234 µS/cm   25.0 ºC
        SN Preamp
Analyzer
Sensor/JBox
```

## 8.3.3  Filter

The display screen for entering the input filter value in seconds is shown. The default value is displayed in **bold type**. Refer to the pH/ORP Programming flow diagram to complete this function.

```
   1.234 µS/cm   25.0 ºC
      SN Input filter
04 sec
```

## 8.3.4  Reference Impedance

The display screen for Selecting Low or high Reference impedance is shown. The default value is displayed in **bold type**. Refer to the pH/ORP Programming flow diagram to complete this function.

```
   1.234 µS/cm   25.0 ºC
      SN Reference Z
Low
High
```

## 8.4 Contacting Conductivity Measurement Programming

### 8.4.1 Description

The section describes how to configure the 1066 transmitter for conductivity measurements using contacting conductivity sensors. The following programming and configuration functions are covered.

1. Measure: Conductivity Select Conductivity, Resistivity, TDS. Salinity or % conc

2. Type: 2-Electrode Select 2-Electrode or 4-Electrode type sensors

3. Cell K: 1.00000/cm Enter the cell Constant for the sensor

4. Measurement units

5. Filter: 2 sec Override the default input filter, enter 0-999 seconds

6. Range: Auto Select measurement Auto-range or specific range

7. Temp Comp: Slope Select Temp Comp: Slope, Neutral Salt, Cation or Raw

8. Slope: 2.00% / °C Enter the linear temperature coefficient

9. Ref Temp: 25.0 °C Enter the Reference temp

10. Cal Factor: default=0.95000/cm Enter the Cal Factor for 4-Electrode sensors from the sensor tag

To configure the contacting conductivity:

1. Press MENU

2. Scroll down to Program. Press ENTER.

3. Scroll down to Measurement. Press ENTER.

The adjacent screen format will appear (factory defaults are shown). To program any displayed function, scroll to the desired item and press ENTER.

```
 1.234 µS/cm    25.0 ºC
       SN Configure
Type:      2-Electrode
Measure:        Cond
Range:          Auto
Cell K:   1.00000/cm
RTD Offset:  0.00 ºC
RTD Slope:         0
Temp Comp:    Slope
Slope:      2.00% / °C
Ref Temp:    25.0 °C
Filter:         2 sec
Custom Setup
```

The following sub-sections provide you with the initial display screen that appears for each configuration function. Use the flow diagram for contacting conductivity programming at the end of Section 8 and the 1066 live screen prompts for each function to complete configuration and programming.

### 8.4.2 Sensor Type

The display screen for selecting 2-Electrode or 4-Electrode type sensors is shown. The default value is displayed in bold type. Refer to the contacting conductivity Programming flow diagram to complete this function.

```
 1.234 µS/cm    25.0 ºC
         SN Type
 2-Electrode
 4-Electrode
```
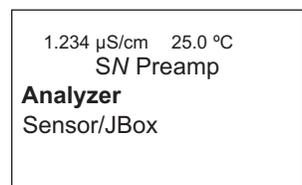
### 8.4.3 Measure

The display screen for selecting the measurement is shown. The default value is displayed in bold type. Refer to the contacting conductivity Programming flow diagram to complete this function.

```
 1.234 µS/cm    25.0 ºC
    SN Measurement
  Conductivity
  Resistivity
  TDS
  Salinity

  NaOH (0-12%)
  HCl (0-15%)
  Low H2SO4
  High H2SO4
  NaCl (0-20%)
  Custom Curve
```
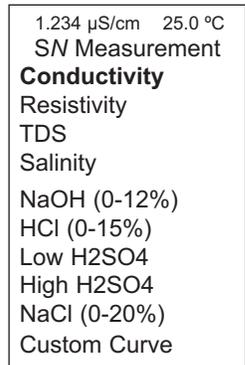
### 8.4.4 Range

The display screen for Selecting Auto-ranging or a specific range is shown. The default value is displayed in bold type. Note: Ranges are shown as conductance, not conductivity. Refer to the contacting conductivity Programming flow diagram to complete this function.

```
 1.234 µS/cm    25.0 ºC
     SN Range
  Auto
  50 µS
  500 µS
  2000 µS
  20 mS
  200 mS
  600 mS
```

### 8.4.5 Cell Constant

The display screen for entering a cell Constant for the sensor is shown. The default value is displayed in bold type. Refer to the contacting conductivity Programming flow diagram to complete this function.

```
 1.234 µS/cm    25.0 ºC
   SN Cell Constant
  1.00000 /cm
```
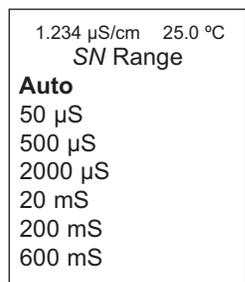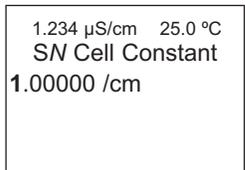
### 8.4.6 RTD Offset

The display screen for Entering the RTD Offset for the sensor is shown. The default value is displayed in bold type. Refer to the contacting conductivity Programming flow diagram to complete this function.

```
 1.234 µS/cm    25.0 ºC
    SN RTD Offset
  0.00 °C
```

### 8.4.7 RTD Slope

The display screen for entering the RTD slope for the sensor is shown. The default value is displayed in bold type. Refer to the contacting conductivity Programming flow diagram to complete this function.

```
 1.234µS/cm    25.0ºC
    SN RTD Slope
  2.00%/ºC
```

### 8.4.8 Temp Comp

The display screen for Selecting Temperature Compensation as Slope, Neutral Salt, Cation or Raw is shown. The default value is displayed in bold type. Refer to the contacting conductivity Programming flow diagram to complete this function.

```
 1.234 µS/cm    25.0 ºC
    SN Temp Comp
  Slope
  Neutral Salt
  Cation
  Raw
```

## 8.4.9 Slope

The display screen for Entering the conductivity/temp Slope is shown. The default value is displayed in bold type. Refer to the contacting conductivity Programming flow diagram to complete this function.

```
 1.234 µS/cm    25.0 ºC
        SN Slope
2.00 %/ºC
```

## 8.4.10 Reference Temp

The display screen for manually entering the Reference temperature is shown. The default value is displayed in bold type. Refer to the contacting conductivity Programming flow diagram to complete this function.

```
 1.234 µS/cm    25.0 ºC
      SN Ref Temp
    (25.0ºC normal)
+25.0ºC
```

## 8.4.11 Filter

The display screen for entering the input filter value in seconds is shown. The default value is displayed in bold type. Refer to the contacting conductivity Programming flow diagram to complete this function.

```
 1.234 µS/cm    25.0 ºC
      SN Input filter

02 sec
```

## 8.4.12 Custom Setup

The display screens for creating a custom curve for converting conductivity to concentration is shown. Refer to the contacting conductivity Programming flow diagram to complete this function.

```
 1.234µS/cm    25.0ºC
   SN Custom Curve
Configure
Enter Data Points
Calculate Curve
```

When the custom curve data entry is complete, press ENTER. The display will confirm the determination of a custom curve fit to the entered data by displaying this screen:

```
 1.234 µS/cm    25.0 ºC
 SN Calculate Curve
Custom curve
fit completed.
In Process Cal
recommended.
```

If the custom curve fit is not completed or is unsuccessful, the display will read as follows and the screen will return to the beginning custom curve screen.

```
 1.234 µS/cm    25.0 ºC
 SN Calculate Curve
Failure
```

## 8.4.13 Cal Factor

Upon initial installation and power up, if 4-electrode was selected for the sensor type in the Quick Start menus, the user enters a Cell Constant and a "Cal Factor" using the instrument keypad. The cell constant is needed to convert measured conductance to conductivity as displayed on the transmitter screen. The "Cal Factor" entry is needed increase the accuracy of the live conductivity readings, especially at low conductivity readings below 20 uS/cm. Both the Cell Constant and the "Cal Factor" are printed on the tag attached to the 4-electrode sensor/cable.

```
 1.234µS/cm    25.0 ºC
     SN Cal Factor
0.95000/cm
```

# 8.5 Toroidal Conductivity Measurement Programming

## 8.5.1 Description

The section describes how to configure the 1066 transmitter for conductivity measurements using inductive/toroidal sensors. The following programming and configuration functions are covered:

1. Measure: Conductivity Select Conductivity, Resistivity, TDS. Salinity or % conc

2. Sensor Model: 228 Select sensor type

3. Measurement units

4. Range selection

5. Cell K: 3.00000/cm Enter the cell Constant for the sensors

6. Temp Comp: Slope Select Temp Comp: Slope, Neutral Salt, Cation or Raw

7. Slope: 2.00% / °C Enter the linear temperature coefficient

8. Ref Temp: 25.0 °C Enter the Reference temp

9. Filter: 2 sec Override the default input filter, enter 0-999 seconds

```
  1.234 µS/cm   25.0 ºC
       SN Configure
Model:            228
Measure:        Cond
Range:           Auto

Cell K:  3.00000/cm
RTD Offset:  0.00 ºC
RTD Slope:          0
Temp Comp:  Slope
Slope:      2.00% / °C
Ref Temp:    25.0 °C
Filter:          2 sec
Custom Setup
```

To configure toroidal conductivity:

1. Press MENU

2. Scroll down to Program. Press ENTER.

3. Scroll down to Measurement. Press ENTER.

The adjacent screen format will appear (factory defaults are shown). To program any displayed function, scroll to the desired item and press ENTER.

The following sub-sections provide you with the initial display screen that appears for each configuration function. Use the flow diagram for toroidal conductivity programming at the end of Section 8 and the 1066 live screen prompts for each function to complete configuration and programming.

## 8.5.2 Sensor Type

```
  1.234 µS/cm   25.0 ºC
        SN Model
228
225
226
247

Other
```

The display screen for selecting the sensor model is shown. The default value is displayed in bold type. Refer to the toroidal conductivity Programming flow diagram to complete this function.

### 8.5.3 Measure

The display screen for selecting the measurement is shown. The default value is displayed in bold type. Refer to the toroidal conductivity Programming flow diagram to complete this function.

```
1.234 µS/cm   25.0 ºC
      Measurement
Conductivity
Resistivity
TDS
Salinity
----------------------------------------
NaOH (0-12%)
HCl (0-15%)
Low H2SO4
High H2SO4
NaCl (0-20%)
Custom Curve
```
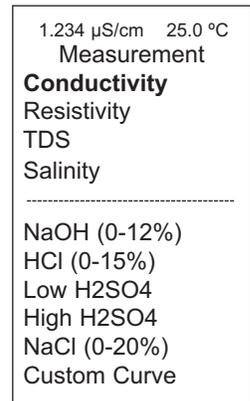
### 8.5.4 Range

The display screen for Selecting Auto-ranging or a specific range is shown. The default value is displayed in bold type. Note: Ranges are shown as conductance, not conductivity. Refer to the toroidal conductivity Programming flow diagram to complete this function.

NOTE: when manually changing ranges, a Zero calibration and recalibration in a solution of known conductivity must be performed with the toroidal sensor wired to the instrument. Refer to Section 9.5.2 Zeroing the Instrument and Section 9.5.3 Calibrating the Sensor in a Conductivity Standard.

```
1.234 µS/cm   25.0 ºC
      S/N Range
Auto
50-600 µS
0.5-100 mS
90-1500 mS
```
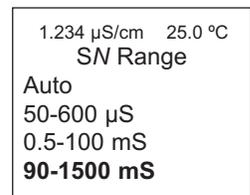
### 8.5.5 Cell Constant

The display screen for entering a cell Constant for the sensor is shown. The default value is displayed in bold type. Refer to the toroidal conductivity Programming flow diagram to complete this function.

NOTE: When manually changing ranges, the Cell Constant may change through the calibration process.

```
1.234 µS/cm   25.0 ºC
     Cell Constant
2.7000 /cm
```
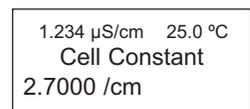
### 8.5.6 Temp Comp

The display screen for Selecting Temperature Compensation as Slope, Neutral Salt, or Raw is shown. The default value is displayed in bold type. Refer to the toroidal conductivity Programming flow diagram to complete this function.

```
1.234 µS/cm   25.0 ºC
      Temp Comp
Slope
Raw
```

## 8.5.7 Slope

The display screen for Entering the conductivity/temp Slope is shown. The default value is displayed in bold type. Refer to the toroidal conductivity Programming flow diagram to complete this function.

```
1.234 µS/cm    25.0 ºC
         SN Slope
2.00%/ºC
```

## 8.5.8 Ref Temp

The display screen for manually Entering the Reference temperature is shown. The default value is displayed in bold type. Refer to the toroidal conductivity Programming flow diagram to complete this function.

```
1.234 µS/cm    25.0 ºC
        SN Ref Temp
      (25.0ºC normal)
+25.0ºC
```

## 8.5.9 Filter

The display screen for entering the input filter value in seconds is shown. The default value is displayed in bold type. Refer to the toroidal conductivity Programming flow diagram to complete this function.

```
1.234 µS/cm    25.0 ºC
       SN Input filter


02 sec
```

Using the highest range (90 mS to 1500 mS) in very low conductivity processes below 100 µS (conductance) might generate a high noise value relative to the actual process value. In these cases, it is recommended to increase the input filter setting above the default value of 2 sec. to suppress the effect of noise.

## 8.5.10 Custom Setup

The display screens for creating custom curves for converting conductivity to concentration is shown. Refer to the toroidal conductivity Programming flow diagram to complete this function.

```
1.234 µS/cm    25.0 ºC
   SN Custom Curve
Configure
Enter Data Points
Calculate Curve
```

When the custom curve data entry is complete, press ENTER. The display will confirm the determination of a custom curve fit to the entered data by displaying this screen:

```
1.234 µS/cm    25.0 ºC
  SN Calculate Curve
Custom curve
fit completed.
In Process Cal
recommended.
```

If the custom curve fit is not completed or is unsuccessful, the display will read as follows and the screen will return to the beginning custom curve screen.

```
1.234 µS/cm    25.0 ºC
  SN Calculate Curve
Failure
```

# 8.6 Chlorine Measurement Programming

The 1066 can measure any of three variants of Chlorine:

- Free Chlorine

- Total Chlorine

- Monochloramine

The section describes how to configure the 1066 transmitter for Chlorine measurements.

# 8.6.1 Free Chlorine Measurement Programming

This Chlorine sub-section describes how to configure the 1066 transmitter for Free Chlorine measurement using amperometric chlorine sensors. Automatic temperature compensation is available using Auto or Manual pH correction. For maximum accuracy, use automatic temperature compensation.

The following programming and configuration functions are covered:

1. Measure: Free Chlorine Select Free Chlorine, Total Cl, Monochloramine

2. Units: ppm Select units ppm or mg/L

3 Resolution: 0.001 Select display resolution 0.01 or 0.001

4. Free Cl Correct: Live Select Live/Continuous pH correction or Manual

5. Manual pH: 7.00 pH For Manual pH correction, enter the pH value

6. Filter: 5sec Override the default input filter, enter 0-999 seconds

To configure chlorine for free chlorine:

1. Press MENU

2. Scroll down to Program. Press ENTER.

3. Scroll down to Measurement. Press ENTER.

The adjacent screen format will appear (factory defaults are shown). To program any displayed function, scroll to the desired item and press ENTER.

```
   1.234 µS/cm   25.0 ºC
        SN Configure
 Measure: Free Chlorine
 Units:            ppm
-------------------------------------------
 Filter:          5sec
 Free Cl Correct:    Live
 Manual pH:      7.00 pH
 Resolution:       0.001
```

The following sub-sections provide you with the initial display screen that appears for each configuration function. Use the **flow diagram for chlorine programming** at the end of Sec. 8 and the 1066 live screen prompts for each function to complete configuration and programming.

## 8.6.1.1    Measure

The display screen for selecting the measurement is shown. The default value is displayed in bold type.  Refer to the Chlorine Programming flow diagram to complete this function.

```
 1.234 µS/cm    25.0 ºC
    SN Measurement
 Free Chlorine
 Total Chlorine
 Monochloramine
```

## 8.6.1.2    Units

The display screen for selecting units as ppm or mg/L is shown. The default value is displayed in bold type.  Refer to the Chlorine Programming flow diagram to complete this function.

```
 1.234µS/cm    25.0ºC
      SN Units
 ppm
 mg/L
```

## 8.6.1.3    Filter

The display screen for entering the input filter value in seconds is shown. The default value is displayed in bold type.  Refer to the Chlorine Programming flow diagram to complete this function.

```
 1.234 µS/cm    25.0 ºC
    SN Input filter

 05 sec
```

## 8.6.1.4    Free Chlorine pH Correction

The display screen for Selecting Live/Continuous pH correction or Manual pH correction is shown.  The default value is displayed in bold type.  Refer to the Chlorine Programming flow diagram to complete this function.

```
 1.234 µS/cm    25.0 ºC
      SN Free Cl
     pH Correction
 Live/Continuous
 Manual
```
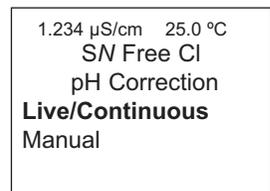
## 8.6.1.5    Manual pH Correction

The display screen for manually entering the pH value of the measured process liquid is shown.  The default value is displayed in bold type.  Refer to the Chlorine Programming flow diagram to complete this function.

```
 1.234 µS/cm    25.0 ºC
    SN Manual pH
 07.00 pH
```

## 8.6.1.6    Resolution

The display screen for selecting display resolution as 0.001 or 0.01 is shown. The default value is displayed in bold type. Refer to the Chlorine Programming flow diagram to complete this function.

```
 1.234 µS/cm    25.0 ºC
    SN Resolution -
 0.001
 0.01
```

## 8.6.2      Total Chlorine Measurement Programming

## 8.6.2.1      Description

This Chlorine sub-section describes how to configure the 1066 transmitter for Total Chlorine measurement using amperometric chlorine sensors. The following programming and configuration functions are covered:

1.    Measure: Free Chlorine Select Free Chlorine, pH Ind. Free Cl. Total Cl, Monochloramine

2.    Units: ppm Select units ppm or mg/L

3.    Resolution: 0.001 Select display resolution 0.01 or 0.001

4.    Filter: 5sec Override the default input filter, enter 0-999 seconds

To configure chlorine measurement for total chlorine:

1.    Press MENU

2.    Scroll down to Program.  Press ENTER.

3.    Scroll down to Measurement.  Press ENTER.

```
  1.234 µS/cm    25.0 ºC
        SN Configure
Measure: Free Chlorine
Units:              ppm
Filter:            5sec
Resolution:       0.001
```

The adjacent screen format will appear (factory defaults are shown). To program any displayed function, scroll to the desired item and press ENTER.
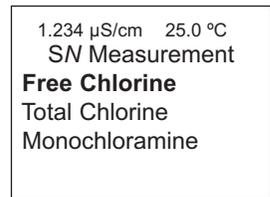
The following sub-sections provide you with the initial display screen that appears for each configuration function.  Use the flow diagram for chlorine programming at the end of Sec. 6 and the 1066 live screen prompts for each function to complete configuration and programming.

## 8.6.2.2      Measure

The display screen for selecting the measurement is shown. The default value is displayed in bold type.  Refer to the chlorine Programming flow diagram to complete this function.

```
  1.234 µS/cm    25.0 ºC
       SN Measurement
Free Chlorine
Total Chlorine
Monochloramine
```

## 8.6.2.3      Units

The display screen for selecting units as ppm or mg/L is shown.  The default value is displayed in bold type. Refer to the Chlorine Programming flow diagram to complete this function

```
  1.234 µS/cm    25.0 ºC
          SN Units
ppm
mg/L
```

## 8.6.2.4      Filter

The display screen for entering the input filter value in seconds is shown.  The default value is displayed in bold type.  Refer to the Chlorine Programming flow diagram to complete this function.
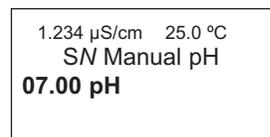
```
  1.234 µS/cm    25.0 ºC
       SN Input filter

05 sec
```

## 8.6.2.5    Resolution

The display screen for selecting display resolution as 0.001 or 0.01 is shown. The default value is displayed in bold type. Refer to the Chlorine Programming flow diagram to complete this function.

```
  1.234 µS/cm    25.0 ºC
     SN Resolution
  0.001
  0.01
```

## 8.6.3    Monochloramine Measurement Programming

This Chlorine sub-section describes how to configure the 1066 transmitter for Monochloramine measurement using amperometric chlorine sensors. The following programming and configuration functions are covered:

1.    Measure: Free Chlorine Select Free Chlorine, pH Ind. Free Cl. Total Cl, Monochloramine

2.    Units: ppm Select units ppm or mg/L

3.    Resolution: 0.001 Select display resolution 0.01 or 0.001

4.    Filter: 5 sec Override the default input filter, enter 0-999 seconds

To configure chlorine for monochloramine:

1.    Press MENU

2.    Scroll down to Program. Press ENTER.

3.    Scroll down to Measurement. Press ENTER.

```
  1.234 µS/cm    25.0 ºC
     SN Configure
  Measure: Free Chlorine
  Units:            ppm
  Filter:         5 sec
  Resolution:     0.001
```
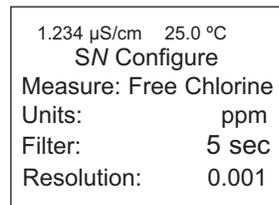
The following screen format will appear (factory defaults are shown).  To program any displayed function, scroll to the desired item and press ENTER.

The following sub-sections provide you with the initial display screen that appears for each configuration function.  Use the flow diagram for chlorine programming at the end of Sec. 8 and the 1066 live screen prompts for each function to complete configuration and programming.

## 8.6.3.1    Measure: Monochloramine

The display screen for selecting the measurement is shown. The default value is displayed in bold type. Refer to the Chlorine Programming flow diagram to complete this function.

```
  1.234 µS/cm    25.0 ºC
     SN Measurement
  Free Chlorine
  Total Chlorine
  Monochloramine
```

## 8.6.3.2    Units

The display screen for selecting units as ppm or mg/L is shown. The default value is displayed in bold type. Refer to the Chlorine Programming flow diagram to complete this function.

```
  1.234 µS/cm    25.0 ºC
     SN Units
  ppm
  mg/L
```

### 8.6.3.3    Filter

The display screen for entering the input filter value in seconds is shown.  The default value is displayed in bold type. Refer to the Chlorine Programming flow diagram to complete this function.

```
 1.234 µS/cm    25.0 ºC
      SN Input filter

05 sec
```

### 8.6.3.4    Resolution

The display screen for selecting display resolution as 0.001 or 0.01 is shown.  The default value is displayed in bold type. Refer to the Chlorine Programming flow diagram to complete this function.

```
 1.234 µS/cm    25.0 ºC
      SN Resolution
0.001
0.01
```

# 8.7    Oxygen Measurement Programming

This section describes how to configure the 1066 transmitter for dissolved and gaseous oxygen measurement using amperometric oxygen sensors. The following programming and configuration functions are covered:

1.  Sensor type: Select Water/Waste, Trace. BioRx, BioRx-Other, Brew, %$O_2$ In Gas

2.  Measure type: Select Concentration, % Saturation, Partial Pressure, Oxygen in Gas

3.  Units: ppm Select ppm, mg/L, ppb, g/L, % Sat, %O2-Gas, ppm Oxygen-Gas

4.  Pressure Units: bar Select pressure units: mm Hg, in Hg, Atm, kPa, mbar, bar

5.  Salinity: 00.0 %. Enter Salinity as %.

6.  Filter: 5 sec Override the default input filter, enter 0-999 seconds

7.  Partial Press: mmHg Select mm Hg, in Hg. atm, kPa, mbar or bar for Partial pressure

To configure Oxygen:

1.  Press MENU

2.  Scroll down to Program. Press ENTER.
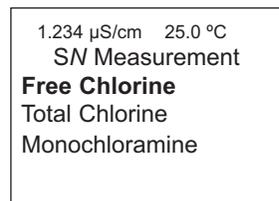
3.  Scroll down to Measurement. Press ENTER.

The adjacent screen format will appear (factory defaults are shown). To program any displayed function, scroll to the desired item and press ENTER.

```
 1.234µS/cm    25.0ºC
      SN Configure
Type:      Water/Waste
Units:            ppm
Partial Press:  mmHg

Salinity:        00.0‰
Filter:           5sec
Pressure Units:    bar
Use Press: At Air Cal
Custom Setup
```

The following sub-sections show the initial display screen that appears for each configuration function. Use the flow diagram for oxygen programming at the end of Sec. 6 and the 1066 live screen prompts for each function to complete configuration and programming.
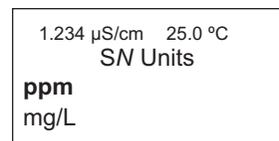
## 8.7.1 Oxygen Measurement application

The display screen for programming the measurement is shown. The default value is displayed in bold type. Refer to the Oxygen Programming flow diagram to complete this function.

```
  1.234 µS/cm    25.0ºC
         SN Type
Water/Waste
Trace Oxygen
BioRx-Rosemount
BioRx-Other
-------------------------------------
Brewing
Oxygen In Gas
```
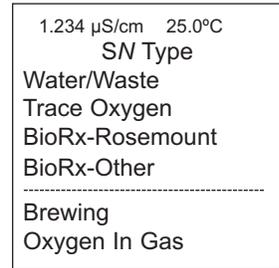
## 8.7.2 Units

The display screen for selecting units as ppm , mg/L, ppb, µg/L, % Saturation, %Oxygen in Gas, or ppm  Oxygen in Gas is shown. The default value is displayed in bold type. Refer to the Oxygen Programming flow diagram to complete this function.

```
  1.234 µS/cm    25.0 ºC
         SN Units
ppm
mg/L
ppb
µg/L
-------------------------------------
% Saturation
Partial Pressure
% Oxygen In Gas
ppm Oxygen In Gas
```

## 8.7.3 Partial Press

The display screen for selecting pressure units for Partial pressure is shown. This selection is needed if the specified measurement is Partial pressure.  The default value is displayed in bold type. Refer to the Oxygen Programming flow diagram to complete this function.

```
  1.234 µS/cm    25.0 ºC
      SN Partial Press
mm Hg
in Hg
atm
kPa
-------------------------------------
mbar
bar
```

## 8.7.4 Salinity

The display screen for Entering the Salinity (as parts per thousand) of the process liquid to be measured is shown. The default value is displayed in bold type.  Refer to the Oxygen Programming flow diagram to complete this function.

Enter Salinity as ‰

```
  1.234 µS/cm    25.0ºC
        SN Salinity
00.0 ‰
```

## 8.7.5 Filter

The display screen for entering the input filter value in seconds is shown.  The default value is displayed in bold type. Refer to the Oxygen Programming flow diagram to complete this function.

```
  1.234 µS/cm    25.0 ºC
       SN Input filter

05 sec
```

## 8.7.6 Pressure Units

The display screen for selecting pressure units for atmospheric pressure is shown. This selection is needed for the display of atmospheric pressure. The default value is displayed in bold type. The user must enter a known value for local atmospheric pressure.  Refer to the Oxygen Programming flow diagram to complete this function.

```
  1.234 µS/cm    25.0 ºC
       Pressure Units
mm Hg
in Hg
atm
kPa
-------------------------------------
mbar
bar
```
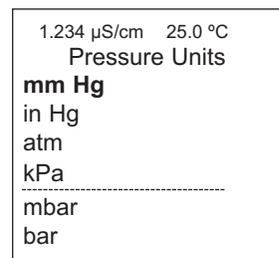
# 8.8 Ozone Measurement Programming
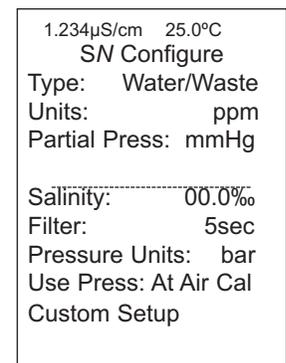
This section describes how to configure the 1066 transmitter for ozone measurement using amperometric ozone sensors. The following programming and configuration functions are covered:

1. Units: ppm Select ppm, mg/L, ppb, µg/L

2. Resolution: 0.001 Select display resolution 0.01 or 0.001

3. Filter: 5sec Override the default input filter, enter 0-999 seconds

To configure Ozone:

1. Press MENU

2. Scroll down to Program.  Press ENTER.

3. Scroll down to Measurement.  Press ENTER.

```
1.234 µS/cm   25.0ºC
     SN Configure
Units:           ppm
Filter:        5 sec
Resolution:   0.001
```

The adjacent screen format will appear (factory defaults are shown). To program any displayed function, scroll to the desired item and press ENTER.

The following sub-sections show the initial display screen that appears for each configuration function.  Use the flow diagram for ozone programming at the end of Sec. 6 and the 1066 live screen prompts for each function to complete configuration and programming.
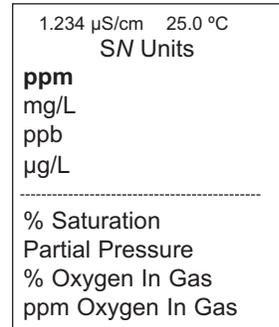
Note: Ozone measurement boards are detected automatically by the analyzer.  No measurement selection is necessary.

## 8.8.1 Units

The display screen for selecting measurement units is shown. The default value is displayed in bold type.  Refer to the Ozone Programming flow diagram to complete this function.
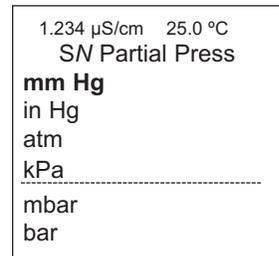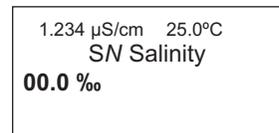
```
1.234 µS/cm   25.0 ºC
      SN Units
ppm
mg/L
ppb
µg/L
```

## 8.8.2 Filter

The display screen for entering the input filter value in seconds is shown. The default value is displayed in bold type. Refer to the Ozone Programming flow diagram to complete this function.

```
1.234 µS/cm   25.0 ºC
     SN Input filter

05 sec
```

## 8.8.3 Resolution

The display screen for selecting display resolution as 0.001 or 0.01 is shown.  The default value is displayed in bold type. Refer to the Ozone Programming flow diagram to complete this function.

```
1.234 µS/cm   25.0 ºC
     SN Resolution
0.001
0.01
```

# FIGURE 8-1. Configuring pH/ORP Measurements
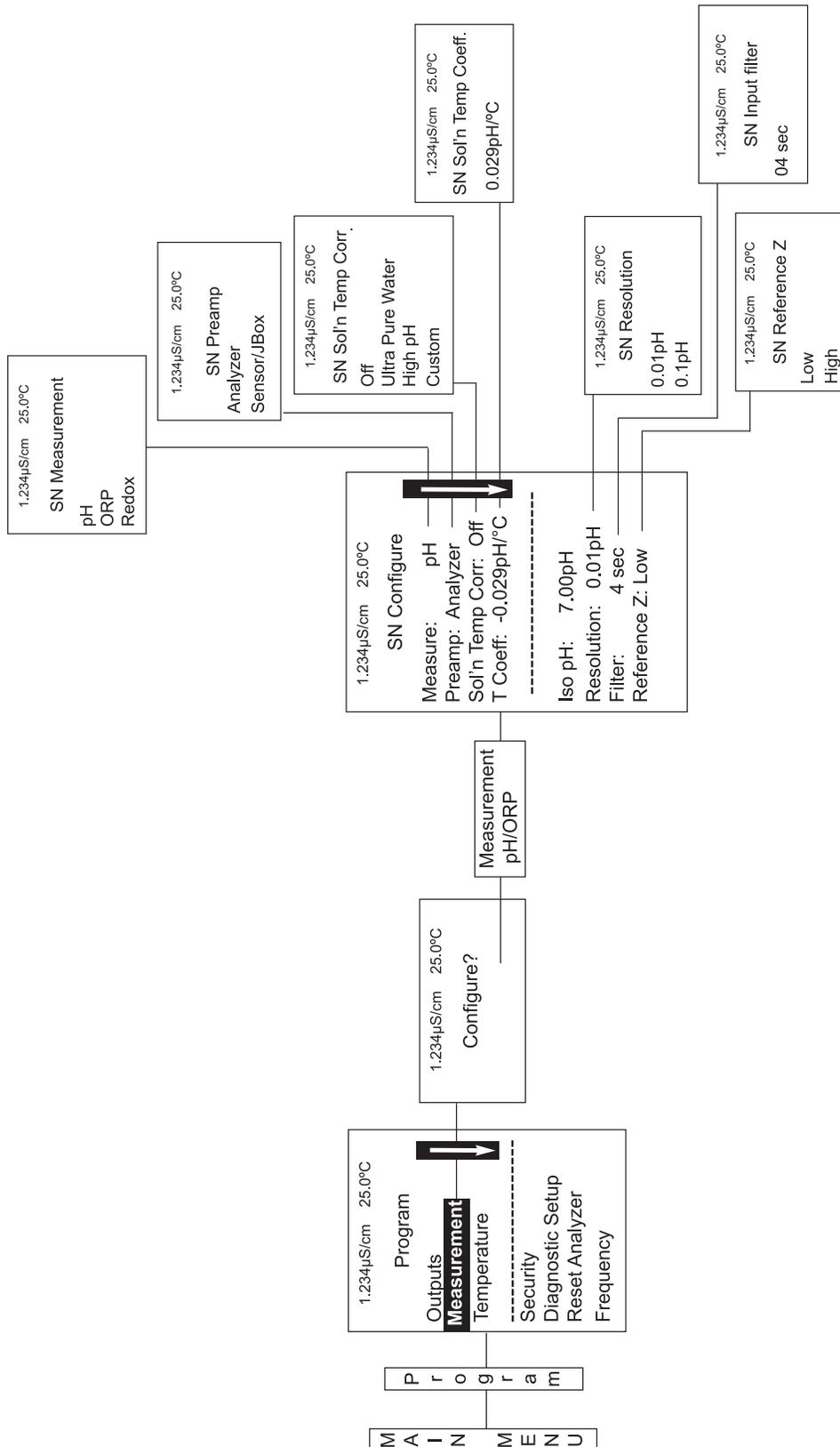
Figure 8-2. Configure Contacting Measurements

1.234 S/cm   25.0.C
SN Cell Constant
1.00000 /cm

1.234 S/cm   25.0.C
SN RTD Offset
0.00¦C

1.234 S/cm   25.0.C
SN RTD Slope
2.00% /.C

1.234 S/cm   25.0.C
SN Temp Comp
Slope
Neutral Salt
Cation
Raw

1.234 S/cm   25.0.C
SN RefTemp
(25.0.C normal)
+25.0.C

1.234 S/cm   25.0.C
SN Units
%
ppm
mg/L
g/L

1.234 S/cm   25.0.C
SN Point1
1.000  ppm

1.234 S/cm   25.0.C
SN Type
2-Electrode
4-Electrode

1.234 S/cm   25.0.C
SN Range
Auto
0-50   S
50-500  S
500-2000   S
2000  S - 20 mS
20 mS - 200 mS
200 mS - 600 mS

1.234 S/cm   25.0.C
SN Slope
2.00 % /.C

1.234 S/cm   25.0.C
SN Custom Config
Units:        ppm
# of Points   2
RefTemp:   25.0.C
Slope:    2.00 % /.C

1.234 S/cm   25.0.C
SN Data Points
Pt1:   1.000  ppm
Pt1:   1.000   S/cm
Pt2:   1.000   ppm
Pt2:   1.000   S/cm
Pt3:   1.000   ppm
Pt3:   1.000   S/cm
Pt4:   1.000   ppm
Pt4:   1.000   S/cm
Pt5:   1.000   ppm
Pt5:   1.000   S/cm

1.234 S/cm   25.0.C
SN Measurement
Conductivity
Resistivity
TDS
Salinity

1.234 S/cm   25.0.C
SN Configure

Measure:   Cond
Type:  2-Electrode
Range:    Auto
Cell K:   1.00000/cm
RTD Offset   0.00.C
RTD Slope:    0
Temp Comp:   Slope
Slope:    2.00% /.C
RefTemp:   25.0¦C
Filter:    2 sec
Custom Setup

1.234 S/cm   25.0.C
SN Custom Curve
Configure
Enter Data Points
Calculate Curve

1.234 S/cm   25.0.C
SN Calculate Curve
Curve fit in
progress

1.234 S/cm   25.0.C
SN Calculate Curve
Custom curve
fit completed.
In Process Cal
recommended.

Measurement
contacting

1.234 S/cm   25.0.C
Configure?

1.234 S/cm   25.0.C
Program
Outputs
Measurement
Temperature
Security
Reset Analyzer
Frequency

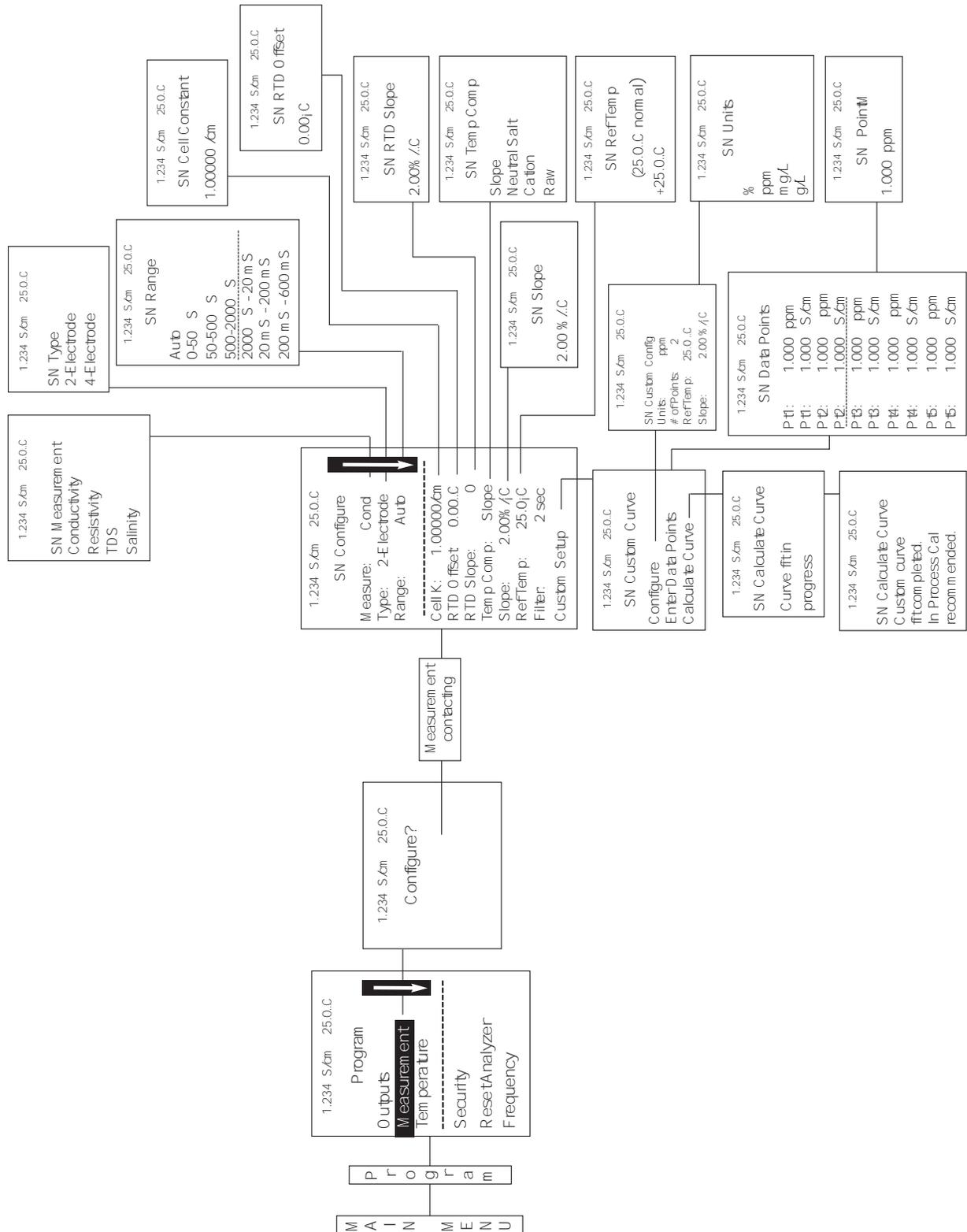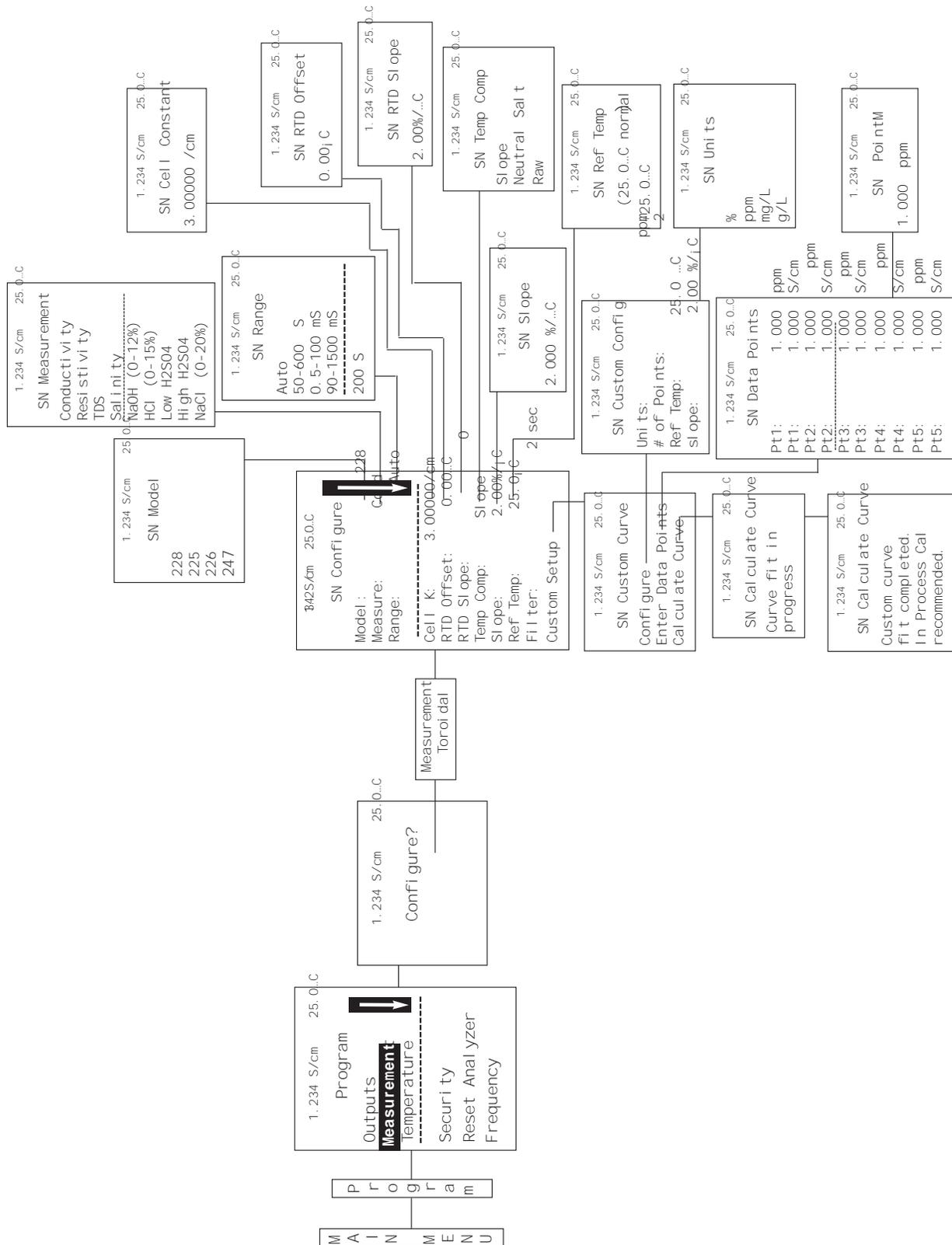Program

MAIN MENU

## Figure 8-3. Configure Toroidal Measurements

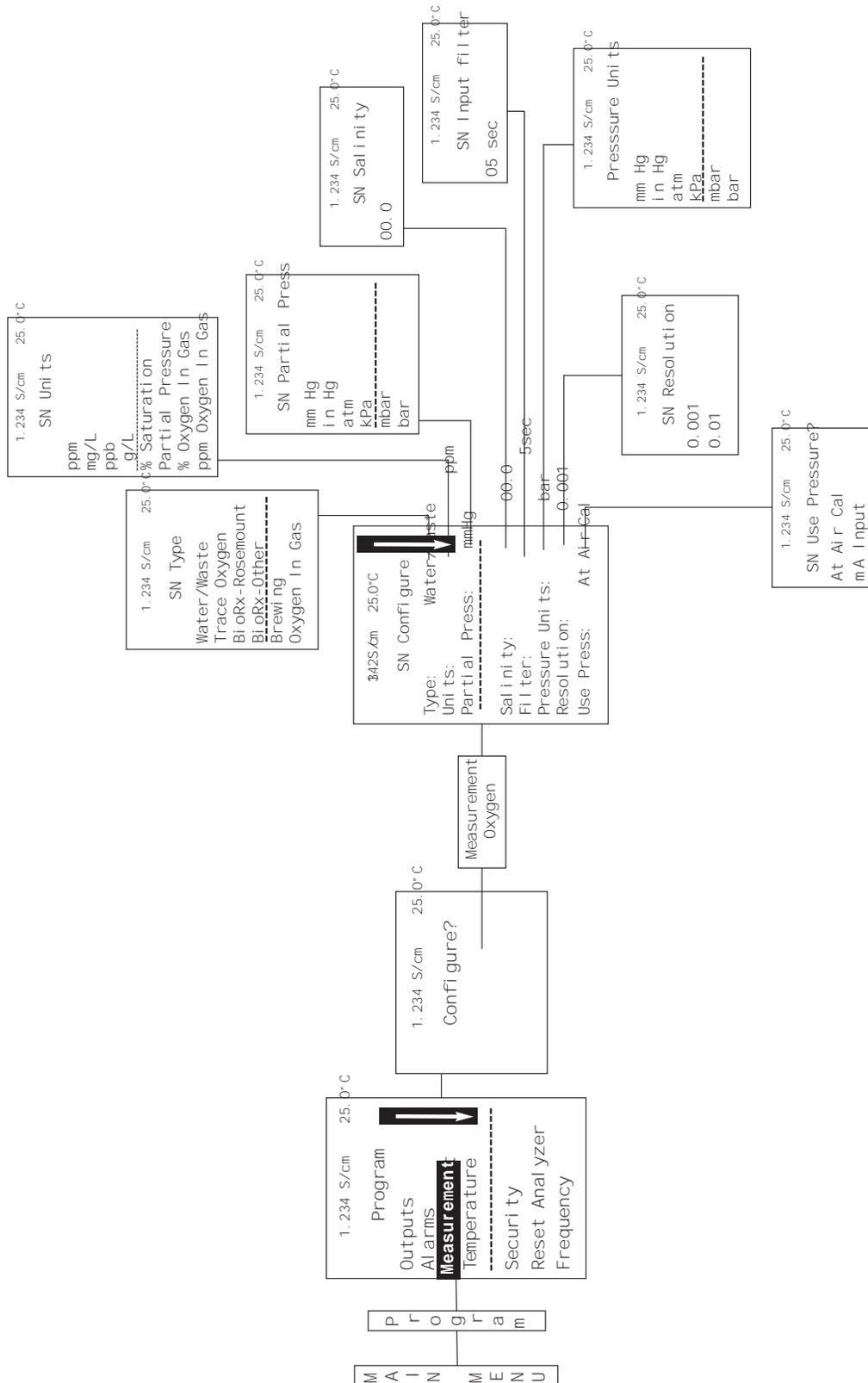Figure 8-4. Configure Oxygen Measurements
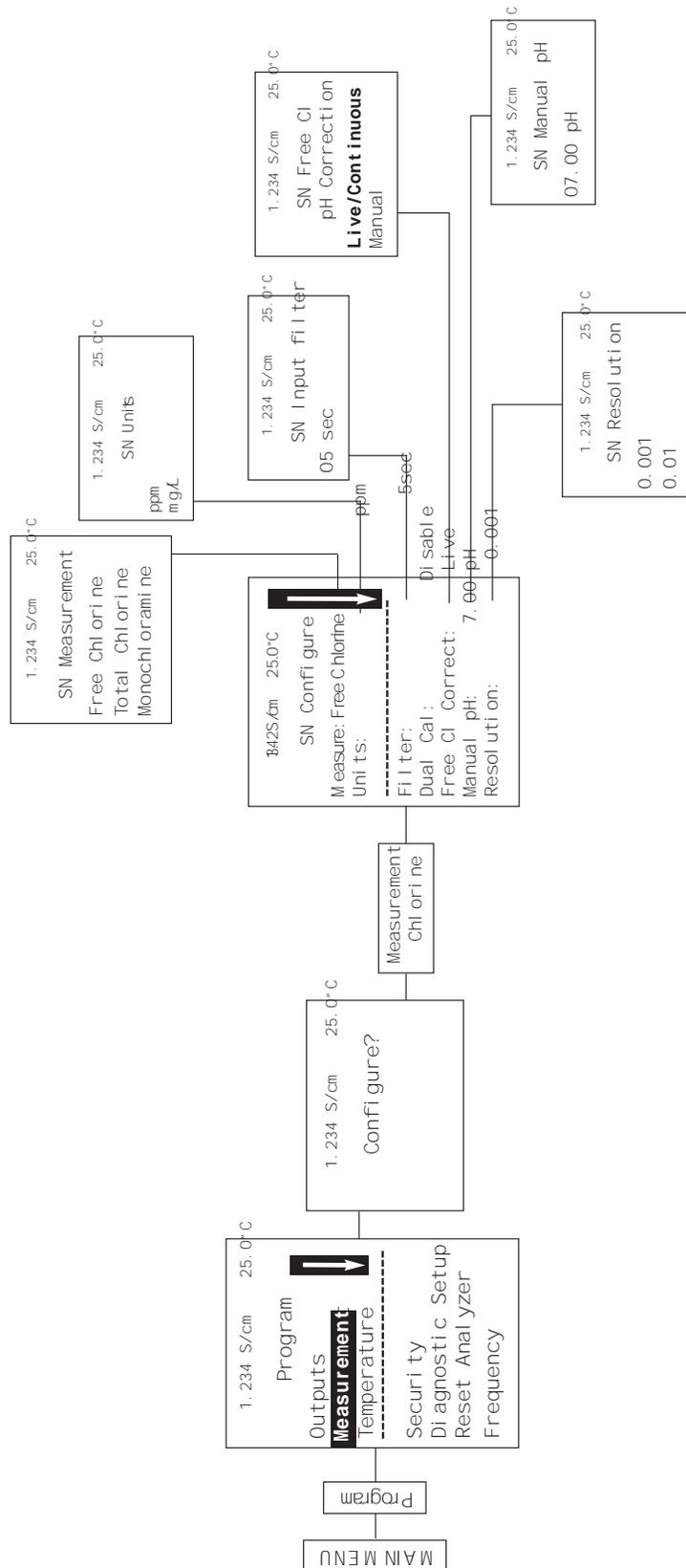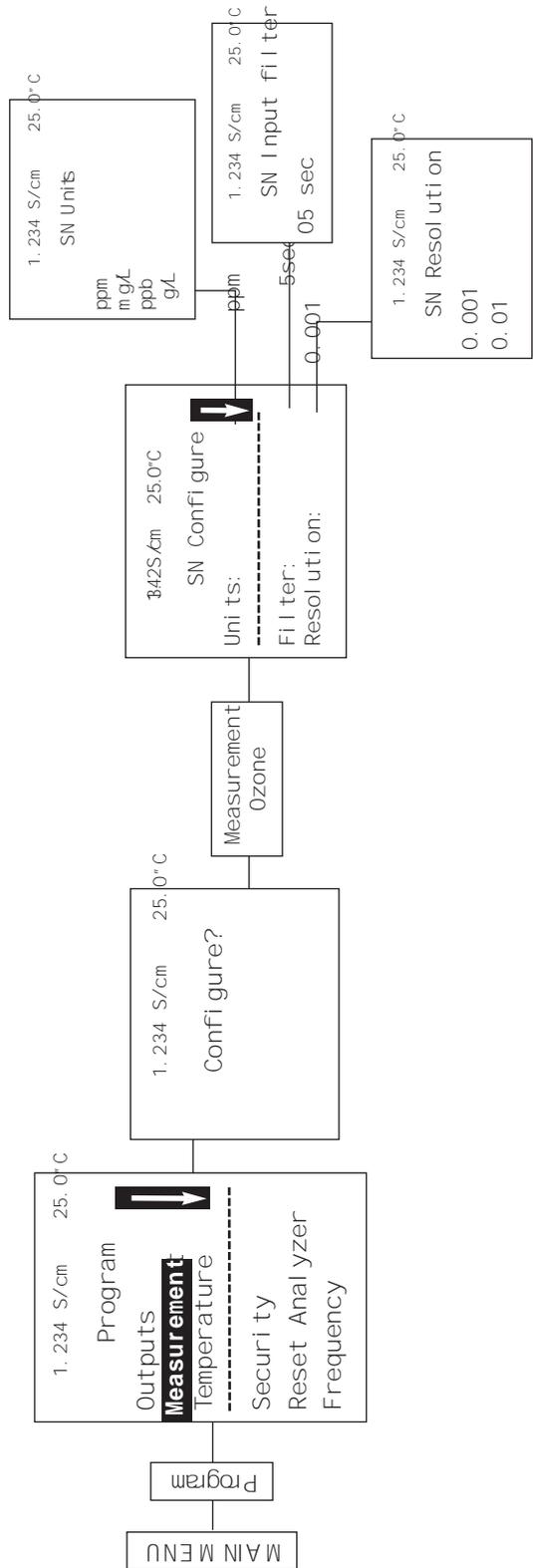
FIGURE 8-5. Configuring Chlorine Measurements

**FIGURE 8-5. Configuring Ozone Measurements**

# Section 9: Calibration

## 9.1    Introduction

Calibration is the process of adjusting or standardizing the transmitter to a lab test or a calibrated laboratory instrument, or standardizing to some known reference (such as a commercial buffer). The auto-recognition feature of the transmitter will enable the appropriate calibration screens to allow calibration for any configuration of the transmitter. Completion of Quick Start upon first power up enables live measurements but does not ensure accurate readings in the lab or in process. Calibration should be performed with each attached sensor to ensure accurate, repeatable readings.

This section covers the following calibration functions:
1.   Auto buffer cal for pH (pH Cal - Section 9.2)
2.   Manual buffer cal for pH (pH Cal - Section 9.2)
3.   Set calibration stabilization criteria for pH (pH Cal -  Section 9.2)
4.   Standardization calibration (1-point) for pH, ORP and Redox (pH Cal - Section 9.2 and 9.3)
5.   SMART sensor auto calibration upload

## 9.2    Calibration

New sensors must be calibrated before use. Regular recalibration is also necessary. Use auto calibration instead of manual calibration. Auto calibration avoids common pitfalls and reduces errors. The transmitter recognizes the buffers and uses temperature-corrected pH values in the calibration. Once the 1066 successfully completes the calibration, it calculates and displays the calibration slope and offset. The slope is reported as the slope at 25 °C.

To calibrate the pH loop with a connected pH sensor, access the Calibration screen by pressing ENTER from the main screen and press ENTER.

The following calibration routines are covered:
1.   Auto Calibration - pH 2 point buffer calibration with auto buffer recognition
2.   Manual Calibration - pH 2 point buffer calibration with manual buffer value entry
3.   Standardization - pH 1 point buffer calibration with manual buffer value entry
4.   Entering A Known Slope Value - pH Slope calibration with manual entry of known slope value
5.   SMART sensor auto calibration – auto detection and upload of cal data

To calibrate pH:
1.   Press the MENU button
2.   Select Calibrate.  Press ENTER.
3.   Select pH.  Press ENTER.

The following sub-sections show the initial display screen that appears for each calibration routine. Use the flow diagram for pH calibration at the end of Section 7 and the live screen prompts to complete

```
1.234 µS/cm    25.0 ºC
    SN Calibrate?
pH
Temperature
```
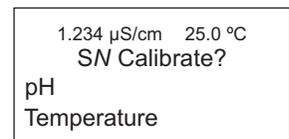
## 9.2.1    Auto Calibration

This screen appears after selecting **pH calibration.**

```
1.234 µS/cm   25.0 ºC
       SN pH Cal
Buffer Cal
Standardize
Slope:         59.16mV/pH
Offset:           600 mV
```

Note that pH auto calibration criteria can be changed. The following criteria can be adjusted:
- Stabilization time (default 10 sec.)
- Stabilization pH value (default 0.02 pH)
- Type of Buffer used for AUTO CALIBRATION (default is Standard, non-commercial buffers).

The following commercial buffer tables are recognized by the analyzer:

```
1.234 µS/cm   25.0 ºC
        SN Setup
Stable Time:      10 sec
Stable Delta:   0.02 pH
Buffer:         Standard
```

- Standard (NIST plus pH7)
- DIN 19267
- Ingold
- Merck

This screen will appear if the auto cal is successful. The screen will return to the pH Buffer Cal Menu.

```
1.234 µS/cm   25.0 ºC
     SN pH Auto Cal
Slope:  59.16 mV/pH
Offset:          60 mV
```

The following screens may appear if the auto cal is unsuccessful.

1. A High Slope Error will generate this screen display:

```
1.234 µS/cm   25.0ºC
     SN pH Auto Cal
High Slope Error
Calculated: 62.11 mV/pH
Max: 62.00 mV/pH
Press EXIT
```

2. A Low Slope Error will generate this screen display:

```
1.234 µS/cm   25.0 ºC
     SN pH Auto Cal
Low Slope Error
Calculated: 39.11mV/pH
Min:         40.00 mV/pH
Press EXIT
```

3. An Offset Error will generate this screen display:

```
1.234 µS/cm   25.0 ºC
     SN pH Auto Cal
Offset Error
Calculated:      61.22mV
Max:             60.00mV
Press EXIT
```

## 9.2.2 Manual Calibration – pH

New sensors must be calibrated before use. Regular recalibration is also necessary. Use manual calibration if non-standard buffers are being used; otherwise, use auto calibration. Auto calibration avoids common pitfalls and reduces errors. The adjacent appears after selecting Manual pH calibration.

```
1.234 µS/cm    25.0 ℃
    SN pH Manual Cal
Buffer 1
Buffer 2
```

## 9.2.3 Entering a Known Slope Value – pH

If the electrode slope is known from other measurements, it can be entered directly in the 1066 transmitter. The slope must be entered as the slope at 25 °C.

```
1.234 µS/cm    25.0 ℃
   SN pH Slope@25℃
59.16 mV/pH
```

## 9.2.4 Standardization – pH

The pH measured by the 1066 transmitter can be hanged to match the reading from a second or referee instrument. The process of making the two readings agree is called standardization. During standardization, the difference between the two pH values is converted to the equivalent voltage. The voltage, called the reference offset, is added to all subsequent measured cell voltages before they are converted to pH. If a standardized sensor is placed in a buffer solution, the measured pH will differ from the buffer pH by an amount equivalent to the standardization offset.

```
1.234 µS/cm    25.0 ℃
    SN Enter Value
07.00pH
```

This screen may appear if pH Cal is unsuccessful. An Offset Error will generate this screen display:

If the pH Cal is successful, the screen will return to the Cal sub-menu.

```
1.234 µS/cm    25.0 ℃
    SN Standardize
Offset Error
Calculated:      96mV
Max:             60mV
Press EXIT
```

## 9.2.5 SMART sensor auto calibration upload – pH

All calibration data including slope (mV/pH unit), offset (mV), glass impedance (MegOhms), and reference impedance (kOhms) is automatically downloaded to the SMART sensor upon successful calibration. This data transfer to the sensor is transparent and does not require any user action. Calibrated SMART sensors will be loop-calibrated when wired or attached (via VP8 cable connection) to any SMART-enabled Rosemount instrument.

To calibrate any SMART sensor, choose any available calibration method. Note that new SMART sensors upon first shipment from Emerson are pre-calibrated and do not require buffer calibration or standardization to be used in process immediately.

## 9.3 ORP and Redox Calibration

For process control, it is often important to make the measured ORP or Redox agree with the ORP or Redox of a standard solution. During calibration, the measured ORP or Redox is made equal to the ORP or Redox of a standard solution at a single point.

To calibrate the ORP loop with a connected ORP sensor, access the Calibration screen by pressing ENTER from the main screen and press ENTER.

The following calibration routine is covered:

1.  Standardization ORP 1 point buffer calibration with manual buffer value entry.

To calibrate ORP:
1.  Press the MENU button.
2.  Select Calibrate.  Press ENTER.
3.  Select ORP and Redox.  Press ENTER.

```
   1.234 µS/cm   25.0 ºC
     SN Calibrate?
ORP
Temperature
```

The following sub-sections show the initial display screen that appears for each calibration routine.  Use the flow diagram for ORP calibration at the end of Section 8 and the live screen prompts to complete calibration.

## 9.3.1 Standardization – ORP and Redox

For process control, it is often important to make the measured ORP and Redox agree with the ORP and Redox of a standard solution. During calibration, the measured ORP and Redox is made equal to the ORP and Redox of a standard solution at a single point. This screen appears after selecting ORP and Redox calibration:

```
   1.234 µS/cm   25.0 ºC
     SN Enter Value
+0600 mV
```

If the ORP and Redox Cal is successful, the screen will return to the Cal sub-menu.

The following screen may appear if ORP and Redox Cal is unsuccessful.

```
   1.234 µS/cm   25.0 ºC
     SN Standardize
Offset Error
Calculated:   61.22mV
Max:          60.00mV
Press EXIT
```

## 9.4        Contacting Conductivity Calibration

New conductivity sensors rarely need calibration. The cell constant printed on the label is sufficiently accurate for most applications.

### CALIBRATING AN IN-SERVICE CONDUCTIVITY SENSOR

After a conductivity sensor has been in service for a period of time, recalibration may be necessary. There are three ways to calibrate a sensor.

a. Use a standard instrument and sensor to measure the conductivity of the process stream. It is not necessary to remove the sensor from the process piping. The temperature correction used by the standard instrument may not exactly match the temperature correction used by the 1066. To avoid errors, turn off temperature correction in both the transmitter and the standard instrument.

b. Place the sensor in a solution of known conductivity and make the transmitter reading match the conductivity of the standard solution. Use this method if the sensor can be easily removed from the process piping and a standard is available. Be careful using standard solutions having conductivity less than 100 µS/cm. Low conductivity standards are highly susceptible to atmospheric contamination. Avoid calibrating sensors with 0.01/cm cell constants against conductivity standards having conductivity greater than 100 µS/cm. The resistance of these solutions may be too low for an accurate measurement. Calibrate sensors with 0.01/cm cell constant using method c.

c. To calibrate a 0.01/cm sensor, check it against a standard instrument and 0.01/cm sensor while both sensors are measuring water having a conductivity between 5 and 10 µS/cm. To avoid drift caused by absorption of atmospheric carbon dioxide, saturate the sample with air before making the measurements. To ensure adequate flow past the sensor during calibration, take the sample downstream from the sensor. For best results, use a flow-through standard cell. If the process temperature is much different from ambient, keep connecting lines short and insulate the flow cell.

To calibrate the conductivity loop with a connected contacting conductivity sensor, access the Calibration screen by pressing ENTER from the main screen and press ENTER.

The following calibration routines are covered:

1.  Zero Cal Zero the transmitter with the sensor attached

2.  In Process Cal Standardize the sensor to a known conductivity

3.  Cell K: 1.00000/cm Enter the cell Constant for the sensor

4.  Meter Cal Calibrate the transmitter to a lab conductivity instrument

5.  Cal Factor: 0.95000/cm Enter the Cal Factor for 4-Electrode sensors from the sensor tag

To calibrate contacting conductivity:

1.  Press the MENU button

2.  Select Calibrate. Press ENTER.

3.  Select Conductivity. Press ENTER.

The adjacent screen will appear.  To calibrate Conductivity or Temperature, scroll to the desired item and press ENTER.

```
1.234 µS/cm    25.0 ºC
     SN Calibrate?
Conductivity
Temperature
```

The following sub-sections show the initial display screen that appears for each calibration routine. Use the flow diagram for Conductivity calibration at the end of Section 7 and the live screen prompts for each routine to complete calibration.

The adjacent screen appears after selecting Conductivity calibration:

```
1.234 µS/cm    25.0 ºC
   SN Calibration
Zero Cal
In Process Cal
Meter Cal
Cell K:    1.00000/cm
```

## 9.4.1      Entering the Cell Constant

New conductivity sensors rarely need calibration. The cell constant printed on the label is sufficiently accurate for most applications. The cell constant should be entered:

```
1.234 µS/cm    25.0 ºC
   SN Cell Constant
1.00000 /cm
```

• When the unit is installed for the first time

• When the probe is replaced

The display screen for entering a cell Constant for the sensor is shown. The default value is displayed in bold type.

## 9.4.2      Zeroing the Instrument

This procedure is used to compensate for small offsets to the conductivity signal that are present even when there is no conductivity to be measured. This procedure is affected by the length of extension cable and should always be repeated if any changes in extension cable or sensor have been made. Electrically connect the conductivity probe as it will actually be used and place the measuring portion of the probe in air. Be sure the probe is dry.

```
1.234 µS/cm    25.0 ºC
   SN Zero Cal
In Air
In Water
```

```
1.234 µS/cm    25.0 ºC
   SN Zero Cal
Sensor Zero Done
```

The adjacent screen will appear after selecting Zero Cal from the Conductivity Calibration screen:

The adjacent screen will appear if zero Cal is successful. The screen will return to the conductivity Cal Menu.

The adjacent screen may appear if zero Cal is unsuccessful.

```
1.234 µS/cm    25.0 ºC
   SN Zero Cal
Sensor Zero Fail
Offset too high

Press EXIT
```

## 9.4.3      Calibrating the Sensor in a Conductivity Standard (in process cal)

This procedure is used to calibrate the sensor and transmitter against a solution of known conductivity. This is done by submerging the probe in the sample of known conductivity, then adjusting the displayed value, if necessary, to correspond to the conductivity value of the sample. Turn temperature correction off and use the conductivity of the standard. Use a calibrated thermometer to measure temperature. The probe must be cleaned before performing this procedure.

The adjacent screen will appear after selecting In Process Cal from the Conductivity Calibration screen:

```
1.234 µS/cm    25.0 ºC
   SN InProcess Cal
Wait for stable
reading.
```

The adjacent screen will appear if In Process Cal is successful. The screen will return to the conductivity Cal Menu.

The adjacent screen may appear if In Process Cal is unsuccessful. The screen will return to the conductivity Cal Menu.

The adjacent screen will appear if In Process Cal is successful. The screen will return to the conductivity Cal Menu.

```
1.234 µS/cm    25.0 ºC
  SN InProcess Cal
Updated    cell
constant:
1.00135/cm
```

The adjacent screen may appear if In Process Cal is unsuccessful. The screen will return to the conductivity Cal Menu.

```
1.234 µS/cm    25.0 ºC
  SN InProcess Cal
Calibration
Error

Press EXIT
```

## 9.4.4    Calibrating the Sensor To A Laboratory Instrument (meter cal)

This procedure is used to check and correct the conductivity reading of the 1066 using a laboratory conductivity instrument. This is done by submerging the conductivity probe in a bath and measuring the conductivity of a grab sample of the same bath water with a separate laboratory instrument. The 1066 reading is then adjusted to match the conductivity reading of the lab instrument.

The adjacent screen will appear after selecting **Meter Cal** from the Conductivity Calibration screen:

```
1.234 µS/cm    25.0 ºC
   SN Meter Cal
Use precision
resistors only
```

After pressing ENTER, the display shows the live value measured by the sensor

```
1.234 µS/cm    25.0 ºC
  SN Enter Value
xx.xx kΩ
```

If the meter cal is successful the screen will return to the conductivity Cal Menu.

```
1.234 µS/cm    25.0 ºC
   SN Meter Cal
Calibration
Error

Press EXIT
```

The adjacent screen will appear if Meter Cal is unsuccessful.  The screen will return to the conductivity Cal Menu.

## 9.4.5    Cal Factor

Upon initial installation and power up, if **4-electrode** was selected for the sensor type in the **Quick Start** menus, the user enters a Cell Constant and a "Cal Factor" using the instrument keypad. The cell constant is needed to convert measured conductance to conductivity as displayed on the transmitter screen. The "Cal Factor" entry is needed increase the accuracy of the live conductivity readings, especially at low conductivity readings below 20uS/cm. Both the Cell Constant and the "Cal Factor" are printed on the tag attached to the 4-electrode sensor/cable.

```
1.234 µS/cm    25.0 ºC
   SN Cal Factor
0.95000 /cm
```

## 9.5 Toroidal Conductivity Calibration

Calibration is the process of adjusting or standardizing the transmitter to a lab test or a calibrated laboratory instrument, or standardizing to some known reference (such as a conductivity standard). This section contains procedures for the first time use and for routine calibration of the 1066 transmitter.

To calibrate the conductivity loop with a connected contacting conductivity sensor, access the Calibration screen by pressing ENTER from the main screen and press ENTER.

The following calibration routines are covered:

1.  Zero Cal Zero the transmitter with the sensor attached

2.  In Process Cal Standardize the sensor to a known conductivity

3.  Cell K: 1.00000/cm Enter the cell Constant for the sensor

4.  Meter Cal Calibrate the transmitter to a lab conductivity instrument

To calibrate toroidal conductivity:

1.  Press the MENU button

2.  Select Calibrate. Press ENTER.

3.  Select Conductivity. Press ENTER.

The adjacent screen will appear. To calibrate Toroidal Conductivity or Temperature, scroll to the desired item and press ENTER

The following sub-sections show the initial display screen that appears for each calibration routine.  Use the flow diagram for Conductivity calibration at the end of Section 7  and the live screen prompts to complete calibration.

The adjacent screen appears after selecting Conductivity calibration:

```
 1.234 µS/cm   25.0 ºC
        Calibration
Zero Cal
In Process Cal
Cell K:        2.7000/cm
```

### 9.5.1 Entering the Cell Constant

New toroidal sensors always need to be calibrated. The cell constant provided on the sensor label is a nominal value and does not need to be entered.

This procedure sets up the transmitter for the probe type connected to the transmitter. Each type of probe has a specific cell constant

The display screen for entering a cell constant for the sensor is shown. The default value is displayed in bold type.

```
 1.234 µS/cm   25.0 ºC
      Cell Constant
2.7000/cm
```

## 9.5.2 Zeroing the Instrument

This procedure is used to compensate for small offsets to the conductivity signal that are present even when there is no conductivity to be measured. This procedure is affected by the length of extension cable and should always be repeated if any changes in extension cable or sensor have been made. Electrically connect the conductivity probe as it will actually be used and place the measuring portion of the probe in air.

The adjacent screen will appear after selecting Zero Cal from the Conductivity Calibration screen:

```
  1.234 µS/cm    25.0 ºC
        SN Zero Cal
In Air
In Water
```

The adjacent screen will appear if zero Cal is successful. The screen will return to the conductivity Cal Menu.

```
  1.234 µS/cm    25.0 ºC
        SN Zero Cal
Sensor Zero Done
```

The adjacent screen may appear if zero Cal is unsuccessful.

```
  1.234 µS/cm    25.0 ºC
        SN Zero Cal
Sensor Zero Fail
Offset too high

Press EXIT
```

## 9.5.3 Calibrating the Sensor in a Conductivity Standard (in process cal)

This procedure is used to check and correct the conductivity reading of the 1066 to ensure that the reading is accurate. This is done by submerging the probe in the sample of known conductivity, then adjusting the displayed value, if necessary, to correspond to the conductivity value of the sample. The probe must be cleaned before performing this procedure. The temperature reading must also be checked and standardized if necessary, prior to performing this procedure.

The adjacent screen will appear after selecting In Process Cal from the Conductivity Calibration screen:

```
  1.234 µS/cm    25.0 ºC
       SN InProcess Cal
Wait for stable
reading.
```

The following screen will appear if In Process Cal is successful. The screen will return to the conductivity Cal Menu.

```
  1.234 µS/cm    25.0 ºC
       SN InProcess Cal
Updated    cell
constant:
3.01350/cm
```

This screen may appear if In Process Cal is unsuccessful. The screen will return to the conductivity Cal Menu.

```
  1.234 µS/cm    25.0 ºC
       SN InProcess Cal
Calibration
Error

Press EXIT
```

# 9.6      Calibration – Chlorine

The 1066 can measure three variants of Chlorine:

- Free Chlorine

- Total Chlorine

- Monochloramine

The section describes how to calibrate any compatible amperometric chlorine sensor. The following calibration routines are covered in the family of supported Chlorine sensors:

- Air Cal

- Zero Cal

- In Process Cal

## 9.6.1      Calibration – Free Chlorine

A free chlorine sensor generates a current directly proportional to the concentration of free chlorine in the sample.  Calibrating the sensor requires exposing it to a solution containing no chlorine (zero standard) and to a solution containing a known amount of chlorine (full-scale standard). The zero calibration is necessary because chlorine sensors, even when no chlorine is in the sample, generate a small current called the residual current. The transmitter compensates for the residual current by subtracting it from the measured current before converting the result to a chlorine value. New sensors require zeroing before being placed in service, and sensors should be zeroed whenever the electrolyte solution is replaced.

To calibrate the chlorine sensor, access the Calibration screen by pressing ENTER from the main screen and press ENTER.

The following calibration routines are covered:

1.   Zero Cal Zeroing the sensor in solution with zero free chlorine

2.   Grab Cal Standardizing to a sample of known free chlorine concentration

To calibrate free chlorine:

1.   Press the MENU button

2.   Select Calibrate.  Press ENTER.

3.   Select Free Chlorine.  Press ENTER.

The adjacent screen will appear. To calibrate Free Chlorine or Temperature, scroll to the desired item and press ENTER.

```
1.234 µS/cm   25.0 ºC
   SN Calibrate?
Free Chlorine
Temperature
```

The following sub-sections show the initial display screen that appears for each calibration routine. Use the flow diagram for Chlorine calibration at the end of Section 7  and the live screen prompts to complete calibration.

The adjacent screen appears after selecting Free Chlorine calibration:

```
1.234 µS/cm   25.0 ºC
   SN Calibration
Zero Cal
In Process Cal
```

## 9.6.1.1    Zeroing the Sensor

The adjacent screen will appear during Zero Cal.  Be sure sensor has been running in zero solution for at least two hours before starting zero step.

```
  1.234 µS/cm   25.0 ℃
       SN Zero Cal
  Zeroing
  Wait
```

The adjacent screen will appear if In Zero Cal is successful.  The screen will return to the Amperometric Cal Menu.

```
  1.234 µS/cm   25.0 ℃
       SN Zero Cal
  Sensor zero done
```

The adjacent screen may appear if In Zero Cal is unsuccessful.  The screen will return to the Amperometric Cal Menu.

```
  1.234 µS/cm   25.0 ℃
       SN Zero Cal
  Sensor zero failed

  Press EXIT
```

## 9.6.1.2    In Process Calibration

The adjacent screen will appear prior to In Process Cal

```
  1.234 µS/cm   25.0 ℃
      SN InProcess Cal
  Wait for stable
  reading.
```

If the In Process Cal is successful, the screen will return to the Cal sub-menu.

The adjacent screen may appear if In Zero Cal is unsuccessful. The screen will return to the Amperometric Cal Menu.

```
  1.234 µS/cm   25.0 ℃
      SN InProcess Cal
  Calibration
  Error

  Press EXIT
```

## 9.6.2    Calibration – Total Chlorine

Total chlorine is the sum of free and combined chlorine. The continuous determination of total chlorine requires two steps. First, the sample flows into a conditioning system (TCL) where a pump continuously adds acetic acid and potassium iodide to the sample. The acid lowers the pH, which allows total chlorine in the sample to quantitatively oxidize the iodide in the reagent to iodine. In the second step, the treated sample flows to the sensor. The sensor is a membrane-covered amperometric sensor, whose output is proportional to the concentration of iodine. Because the concentration of iodine is proportional to the concentration of total chlorine, the transmitter can be calibrated to read total chlorine. Because the sensor really measures iodine, calibrating the sensor requires exposing it to a solution containing no iodine (zero standard) and to a solution containing a known amount of iodine (full-scale standard). The Zero calibration is necessary because the sensor, even when no iodine is present, generates a small current called the residual current. The transmitter compensates for the residual current by subtracting it from the measured current before converting the result to a total chlorine value. New sensors require zeroing before being placed in service, and sensors should be zeroed whenever the electrolyte solution is replaced. The best zero standard is deionized water. The purpose of the In Process

Calibration is to establish the slope of the calibration curve. Because stable total chlorine standards do not exist, the sensor must be calibrated against a test run on a grab sample of the process liquid. Several manufacturers offer portable test kits for this purpose.

To calibrate the chlorine sensor, access the Calibration screen by pressing ENTER from the main screen, and press ENTER.

The following calibration routines are covered:

1. Zero Cal Zeroing the sensor in solution with zero total chlorine

2. Grab Cal Standardizing to a sample of known total chlorine concentration

To calibrate total chlorine:

1. Press the MENU button

2. Select Calibrate. Press ENTER.

3. Select Total Chlorine. Press ENTER.

The adjacent screen will appear. To calibrate Total Chlorine or Temperature, scroll to the desired item and press ENTER

```
1.234 µS/cm    25.0 ºC
   SN Calibrate?
Total Chlorine
Temperature
```

The following sub-sections provide you with the initial display screen that appears for each calibration routine. Use the flow diagram for Chlorine calibration at the end of Sec. 9 and the live screen prompts to complete calibration.

This adjacent screen appears after selecting Total Chlorine calibration:

```
1.234 µS/cm    25.0 ºC
   SN Calibration
Zero Cal
In Process Cal
```

## 9.6.2.1 Zeroing the Sensor

The adjacent screen will appear during Zero Cal. Be sure sensor has been running in zero solution for at least two hours before starting zero step.

```
1.234 µS/cm    25.0 ºC
   SN Zero Cal
Zeroing
Wait
```

The adjacent screen will appear if In Zero Cal is successful. The screen will return to the Amperometric Cal Menu.

```
1.234µS/cm    25.0ºC
   SN Zero Cal
Sensor zero done
```

The adjacent screen may appear if In Zero Cal is unsuccessful. The screen will return to the Amperometric Cal Menu.

```
1.234 µS/cm    25.0 ºC
   SN Zero Cal
Sensor zero failed

Press EXIT
```

## 9.6.2.2 In Process Calibration

The adjacent screen will appear prior to In Process Cal

If the In Process Cal is successful, the screen will return to the Cal sub-menu.

```
1.234 µS/cm    25.0 ºC
   SN InProcess Cal
Wait for stable
reading.
```

The adjacent screen may appear if In Process Cal is unsuccessful. The screen will return to the Amperometric Cal Menu.

```
1.234 µS/cm    25.0 ºC
   SN InProcess Cal
Calibration error

Press EXIT
```

## 9.6.3      Calibration – Monochloromine

A monochloramine sensor generates a current directly proportional to the concentration of monochloramine in the sample. Calibrating the sensor requires exposing it to a solution containing no monochloramine (zero standard) and to a solution containing a known amount of monochloramine (full-scale standard). The zero calibration is necessary because monochloramine sensors, even when no monochloramine is in the sample, generate a small current called the residual or zero current. The transmitter compensates for the residual current by subtracting it from the measured current before converting the result to a monochloramine value. New sensors require zeroing before being placed in service, and sensors should be zeroed whenever the electrolyte solution is replaced. The best zero standard is deionized water. The purpose of the In Process calibration is to establish the slope of the calibration curve. Because stable monochloramine standards do not exist, the sensor must be calibrated against a test run on a grab sample of the process liquid. Several manufacturers offer portable test kits for this purpose.

To calibrate the chlorine sensor, access the Calibration screen by pressing ENTER from the main screen, and press ENTER.

The following calibration routines are covered:

1.   Zero Cal Zeroing the sensor in solution with zero total chlorine

2.   Grab Cal Standardizing to a sample of known monochloramine concentration

To calibrate monochloramine:

1.   Press the MENU button

2.   Select Calibrate.  Press ENTER.

3.   Select Monochloramine.  Press ENTER.

The adjacent screen will appear. To calibrate Monochloramine or Temperature, scroll to the desired item and press ENTER.

```
 1.234 µS/cm   25.0 ºC
   SN Calibrate?
Monochloramine
Temperature
```

The following sub-sections provide you with the initial display screen that appears for each calibration routine. Use the flow diagram for Chlorine calibration at the end of Sec. 9 and the live screen prompts to complete calibration.

The adjacent screen appears after selecting Monochloramine calibration:

```
 1.234 µS/cm   25.0 ºC
   SN Calibration
Zero Cal
In Process Cal
```

### 9.6.4 Zeroing the Sensor

The adjacent screen will appear during Zero Cal. Be sure sensor has been running in zero solution for at least two hours before starting zero step.

```
1.234 µS/cm    25.0 °C
      SN Zero Cal
Zeroing
Wait
```

The adjacent screen will appear if In Zero Cal is successful. The screen will return to the Amperometric Cal Menu.

```
1.234 µS/cm    25.0 °C
      SN Zero Cal
Sensor zero done
```

The adjacent screen may appear if In Zero Cal is unsuccessful. The screen will return to the Amperometric Cal Menu.

```
1.234 µS/cm    25.0 °C
      SN Zero Cal
Sensor zero failed

Press EXIT
```

### 9.6.5 In Process Calibration

The adjacent screen will appear prior to In Process Cal

If the In Process Cal is successful, the screen will return to the Cal submenu.

```
1.234 µS/cm    25.0 °C
   SN InProcess Cal
Wait for stable
reading.
```

The adjacent screen may appear if In Process Cal is unsuccessful. The screen will return to the Amperometric Cal Menu.

```
1.234 µS/cm    25.0 °C
   SN InProcess Cal
Calibration
Error

Press EXIT
```

## 9.7 Calibration – Oxygen

Oxygen sensors generate a current directly proportional to the concentration of dissolved oxygen in the sample. Calibrating the sensor requires exposing it to a solution containing no oxygen (zero standard) and to a solution containing a known amount of oxygen (full-scale standard). The Zero Calibration is necessary because oxygen sensors, even when no oxygen is present in the sample, generate a small current called the residual current. The transmitter compensates for the residual current by subtracting it from the measured current before converting the result to a dissolved oxygen value. New sensors require zeroing before being placed in service, and sensors should be zeroed whenever the electrolyte solution is replaced. The recommended zero standard is 5% sodium sulfite in water, although oxygen-free nitrogen can also be used. The 499A TrDO sensor, used for the determination of trace (ppb) oxygen levels, has very low residual current and does not normally require zeroing. The residual current in the 499A TrDO sensor is equivalent to less than 0.5 ppb oxygen.  The purpose of the In Process Calibration is to establish the slope of the calibration curve. Because the solubility of atmospheric oxygen in water as a function of temperature and barometric pressure is well known, the natural choice for a full-scale standard is air-saturated water. However, air-saturated water is difficult to prepare and use, so the universal practice is to use air for calibration. From the point of view of the oxygen sensor, air and air-

saturated water are identical. The equivalence comes about because the sensor really measures the chemical potential of oxygen. Chemical potential is the force that causes oxygen molecules to diffuse from the sample into the sensor where they can be measured. It is also the force that causes oxygen molecules in air to dissolve in water and to continue to dissolve until the water is saturated with oxygen. Once the water is saturated, the chemical potential of oxygen in the two phases (air and water) is the same. Oxygen sensors generate a current directly proportional to the rate at which oxygen molecules diffuse through a membrane stretched over the end of the sensor. The diffusion rate depends on the difference in chemical potential between oxygen in the sensor and oxygen in the sample. An electrochemical reaction, which destroys any oxygen molecules entering the sensor, keeps the concentration (and the chemical potential) of oxygen inside the sensor equal to zero. Therefore, the chemical potential of oxygen in the sample alone determines the diffusion rate and the sensor current. When the sensor is calibrated, the chemical potential of oxygen in the standard determines the sensor current. Whether the sensor is calibrated in air or air-saturated water is immaterial. The chemical potential of oxygen is the same in either phase. Normally, to make the calculation of solubility in common units (like ppm DO) simpler, it is convenient to use water-saturated air for calibration. Automatic air calibration is standard. The user simply exposes the sensor to water-saturated air. The transmitter monitors the sensor current. When the current is stable, the transmitter stores the current and measures the temperature using a temperature element inside the oxygen sensor. The user must enter the barometric pressure. From the temperature the transmitter calculates the saturation vapor pressure of water. Next, it calculates the pressure of dry air by subtracting the vapor pressure from the barometric pressure. Using the fact that dry air always contains 20.95% oxygen, the transmitter calculates the partial pressure of oxygen. Once the transmitter knows the partial pressure of oxygen, it uses the Bunsen coefficient to calculate the equilibrium solubility of atmospheric oxygen in water at the prevailing temperature. At 25 °C and 760 mm Hg, the equilibrium solubility is 8.24 ppm. Often it is too difficult or messy to remove the sensor from the process liquid for calibration. In this case, the sensor can be calibrated against a measurement made with a portable laboratory instrument. The laboratory instrument typically uses a membrane-covered amperometric sensor that has been calibrated against water-saturated air.

To calibrate the oxygen sensor, access the Calibration screen by pressing ENTER from the main screen, select and press ENTER.

The following calibration routines are covered:

1. Zero Cal Zeroing the sensor in a medium with zero oxygen
2. Air Cal Calibrating the sensor in a water-saturated air sample
3. In Process Cal Standardizing to a sample of known oxygen concentration
4. Sen@ 25 °C:2500 nA/ppm Entering a known slope value for sensor response

To calibrate oxygen:

1. Press the MENU button
2. Select Calibrate. Press ENTER.
3. Select Oxygen. Press ENTER.

The adjacent screen will appear. To calibrate Oxygen or Temperature, scroll to the desired item and press ENTER

```
 1.234 µS/cm   25.0 ºC
   SN Calibrate?
 Oxygen
 Temperature
```

The following sub-sections provide you with the initial display screen that appears for each calibration routine. Use the flow diagram for Oxygen calibration at the end of Section 9 and the live screen prompts for each routine to complete calibration.

The adjacent screen appears after selecting Oxygen calibration:

```
     1.234 µS/cm    25.0 ºC
          SN Calibration
Air Cal
Zero Cal
In Process Cal
Sen@ 25 °C:2500nA/ppm

Zero Current:  1234 nA
```

Air calibration criteria can be changed.

The following criteria can be adjusted:

- Stabilization time (default 10 sec.)

- Stabilization pH value (default 0.05 ppm)

- Salinity of the solution to be measured (default 00.0 parts per thousand)

The adjacent screen will appear to allow adjustment of these criteria:

```
     1.234 µS/cm    25.0 ºC
          SN  Setup
Stable Time:  10 sec
Stable Delta:  0.05 ppm
Salinity:    00.0 ‰
```

## 9.7.1    Zeroing the Sensor

The adjacent screen will appear during Zero Cal.

```
            1.234 nA
        SN Zero Cal
Zeroing
Wait
```

The adjacent screen will appear if In Zero Cal is successful. The screen will return to the Amperometric Cal Menu.

```
            1.234 nA
        SN Zero Cal
Sensor zero done
```

The adjacent screen may appear if In Zero Cal is unsuccessful. The screen will return to the Amperometric Cal Menu.

```
            1.234 nA
        SN Zero Cal
Sensor zero failed

Press EXIT
```

## 9.7.2    Calibrating the Sensor in Air

The adjacent screen will appear prior to Air Cal

```
     1.234 µS/cm    25.0 ºC
          SN Air Cal
Start Calibration
Setup
```

The adjacent screen will appear if In Air Cal is successful. The screen will return to the Amperometric Cal Menu.

```
     1.234 µS/cm    25.0 ºC
          SN Air Cal
Done
```

The adjacent screen may appear if In Air Cal is unsuccessful. The screen will return to the Amperometric Cal Menu.

```
     1.234 µS/cm    25.0 ºC
          SN Air Cal
Failure
Check Sensor

Press EXIT
```

## 9.7.3      Calibrating the Sensor Against A Standard Instrument (in process cal)

The adjacent screen will appear prior to In Process Cal

If the In Process Cal is successful, the screen will return to the Cal sub-menu.

The adjacent screen may appear if In Zero Cal is unsuccessful. The screen will return to the Amperometric Cal Menu.

## 9.8      Calibration – Ozone

An ozone sensor generates a current directly proportional to the concentration of ozone in the sample. Calibrating the sensor requires exposing it to a solution containing no ozone (zero standard) and to a solution containing a known amount of ozone (full-scale standard). The Zero Calibration is necessary because ozone sensors, even when no ozone is in the sample, generate a small current called the residual or zero current. The transmitter compensates for the residual current by subtracting it from the measured current before converting the result to an ozone value. New sensors require zeroing before being placed in service, and sensors should be zeroed whenever the electrolyte solution is replaced. The best zero standard is deionized water. The purpose of the In Process Calibration is to establish the slope of the calibration curve. Because stable ozone standards do not exist, the sensor must be calibrated against a test run on a grab sample of the process liquid. Several manufacturers offer portable test kits for this purpose.

To calibrate the ozone sensor, access the Calibration screen by pressing ENTER from the main screen, select and press ENTER.
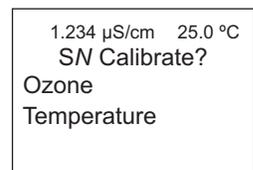
The following calibration routines are covered:

1.  Zero Cal Zeroing the sensor in solution with zero total chlorine
2.  Grab Cal Standardizing to a sample of known ozone concentration

To calibrate ozone:

1.  Press the MENU button
2.  Select Calibrate. Press ENTER.
3.  Select Ozone. Press ENTER.

The adjacent screen will appear. To calibrate Ozone or Temperature, scroll to the desired item and press ENTER.

```
   1.234 µS/cm    25.0 ºC
     SN Calibrate?
   Ozone
   Temperature
```

The following sub-sections provide you with the initial display screen that appears for each calibration routine. Use the flow diagram for Ozone calibration at the end of Section 9 and the live screen prompts to complete calibration.

The adjacent screen appears after selecting Ozone calibration:

```
  1.234 µS/cm   25.0 ºC
    SN Calibration
Zero Cal
In Process Cal
```

## 9.8.1 Zeroing the Sensor

The following screen will appear during Zero Cal

```
              1.234 nA
    SN Zero Cal
Zeroing
Wait
```

The following screen will appear if In Zero Cal is successful. The screen will return to the Amperometric Cal Menu.

```
              1.234 nA
    SN Zero Cal
Sensor zero done
```

The following screen may appear if In Zero Cal is unsuccessful. The screen will return to the Amperometric Cal Menu.

```
              1.234 nA
    SN Zero Cal
Sensor zero failed

Press EXIT
```

## 9.8.2 In Process Calibration

The following screen will appear after selecting In Process Cal

```
  1.234 µS/cm   25.0 ºC
    SN InProcess Cal
Wait for stable
reading.
```

If the In Process Cal is successful, the screen will return to the Cal submenu. The following screen may appear if In Zero Cal is unsuccessful. The screen will return to the Amperometric Cal Menu.

```
  1.234 µS/cm   25.0 ºC
    SN InProcess Cal
Calibration
Error

Press EXIT
```

## 9.9 Calibrating Temperature

Most liquid analytical measurements require temperature compensation (except ORP and Redox). The 1066 performs temperature compensation automatically by applying internal temperature correction algorithms. Temperature correction can also be turned off. If temperature correction is off, the 1066 uses the manual temperature entered by the user in all temperature correction calculations.

To calibrate temperature, access the Calibration screen by pressing ENTER from the main screen, select Temperature and press ENTER.

The following calibration routine is covered:

1. Temperature with manual temperature entry

To calibrate temperature:
1. Press the MENU button
2. Select Calibrate. Press ENTER.
3. Select Temperature. Press ENTER.

The adjacent screen will appear.

```
1.234 µS/cm    25.0 ºC
       SN Calibrate
+0 25.0 °C
```

The following sub-section provides you with the initial display screen that appears for temperature calibration. Use the **flow diagram for Temp calibration** at the end of Sec. 7 to complete calibration.

## 9.9.1 Calibration

The adjacent screen will appear during Temperature Cal.
If the sensor Temperature offset is greater than 5 °C from the default value, the following screen will appear:

```
1.234 µS/cm    25. 0 ºC
       SN Calibrate
Cal in progress.
Please wait.
```

You may continue by selecting Yes or suspend this operation by selecting No.

```
1.234 µS/cm    25.0 ºC
SN Temp Offset > 5 °C
       Continue?
No
Yes
```

If the Temp Cal is successful, the screen will return to the Cal Menu.

Note: To select automatic or manual temp compensation or to program temperature units as °C or °F, refer to Section 7.3 – Programming Temperature in this manual.
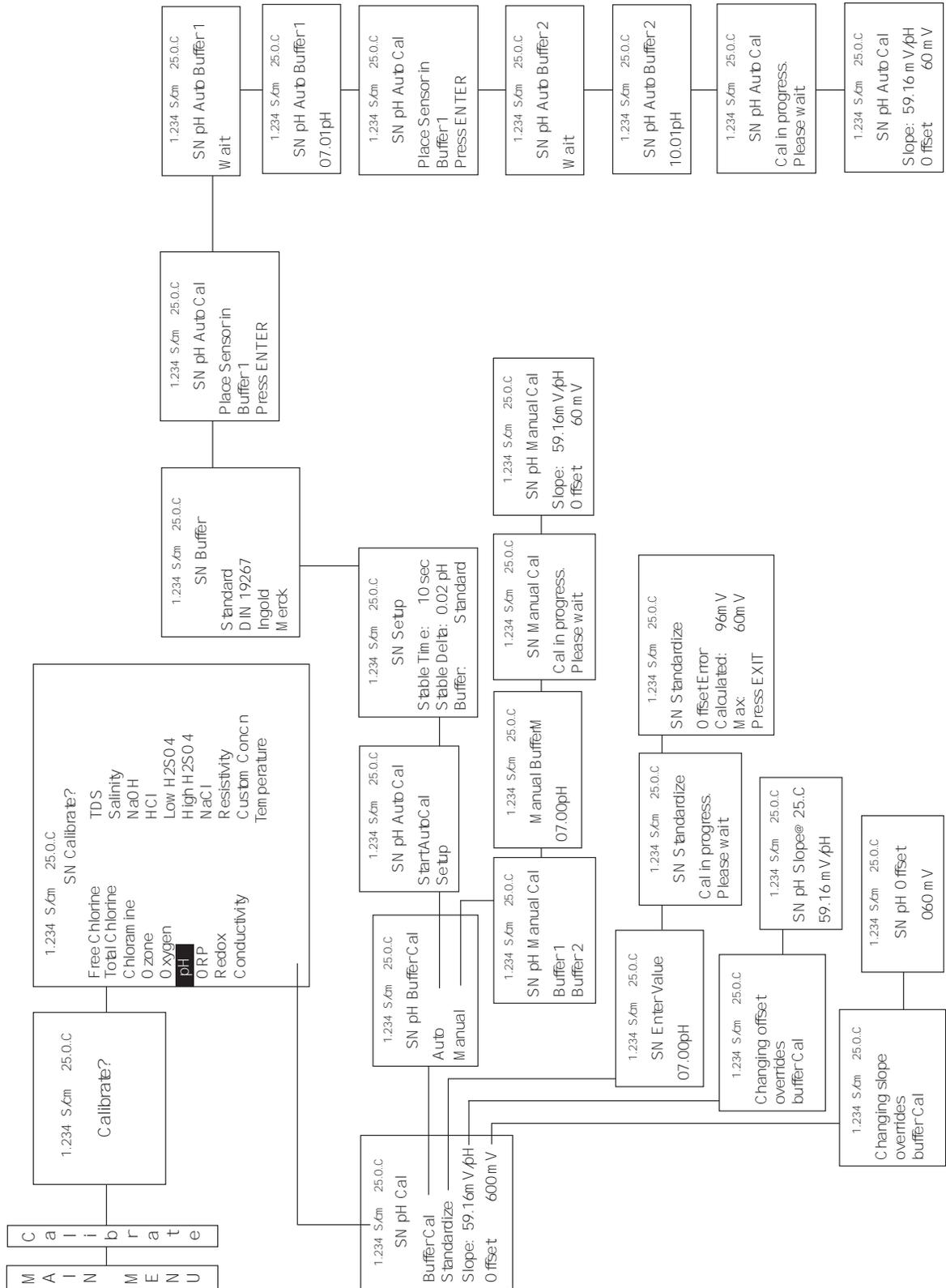
## FIGURE 9-1. Calibrate pH

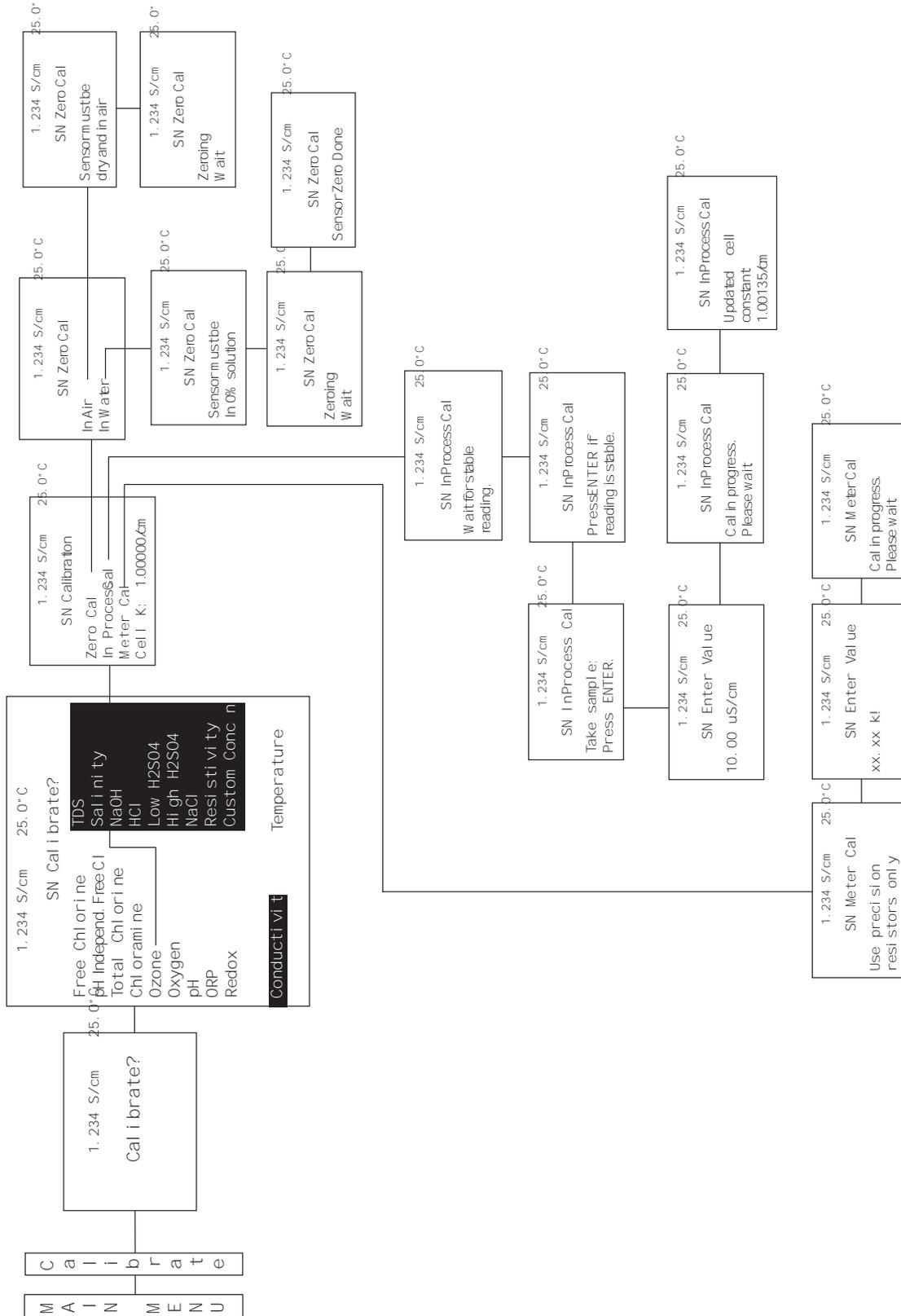Figure 9-2. Calibrate Contacting and Toroidal Conductivity

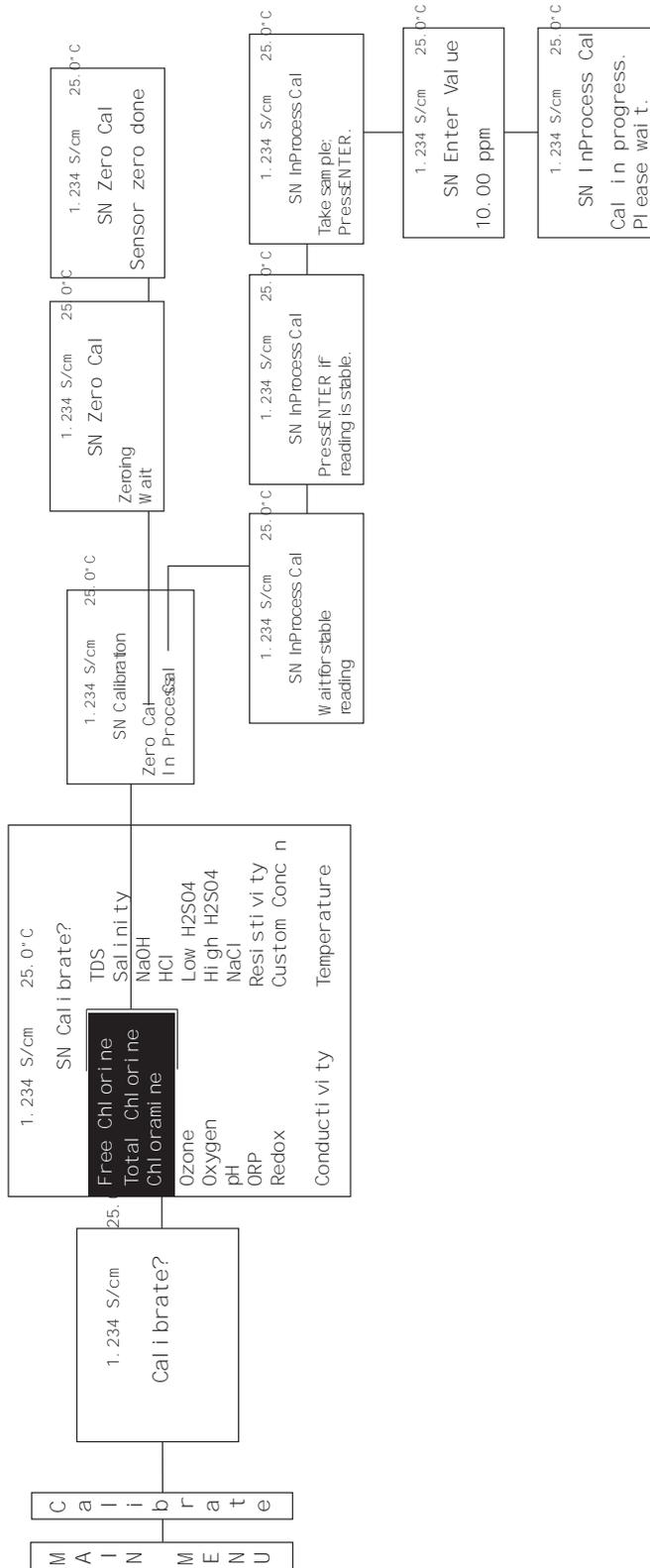## Figure 9-3. Calibrate Free Chlorine, Total Chlorine, and Monochloramine
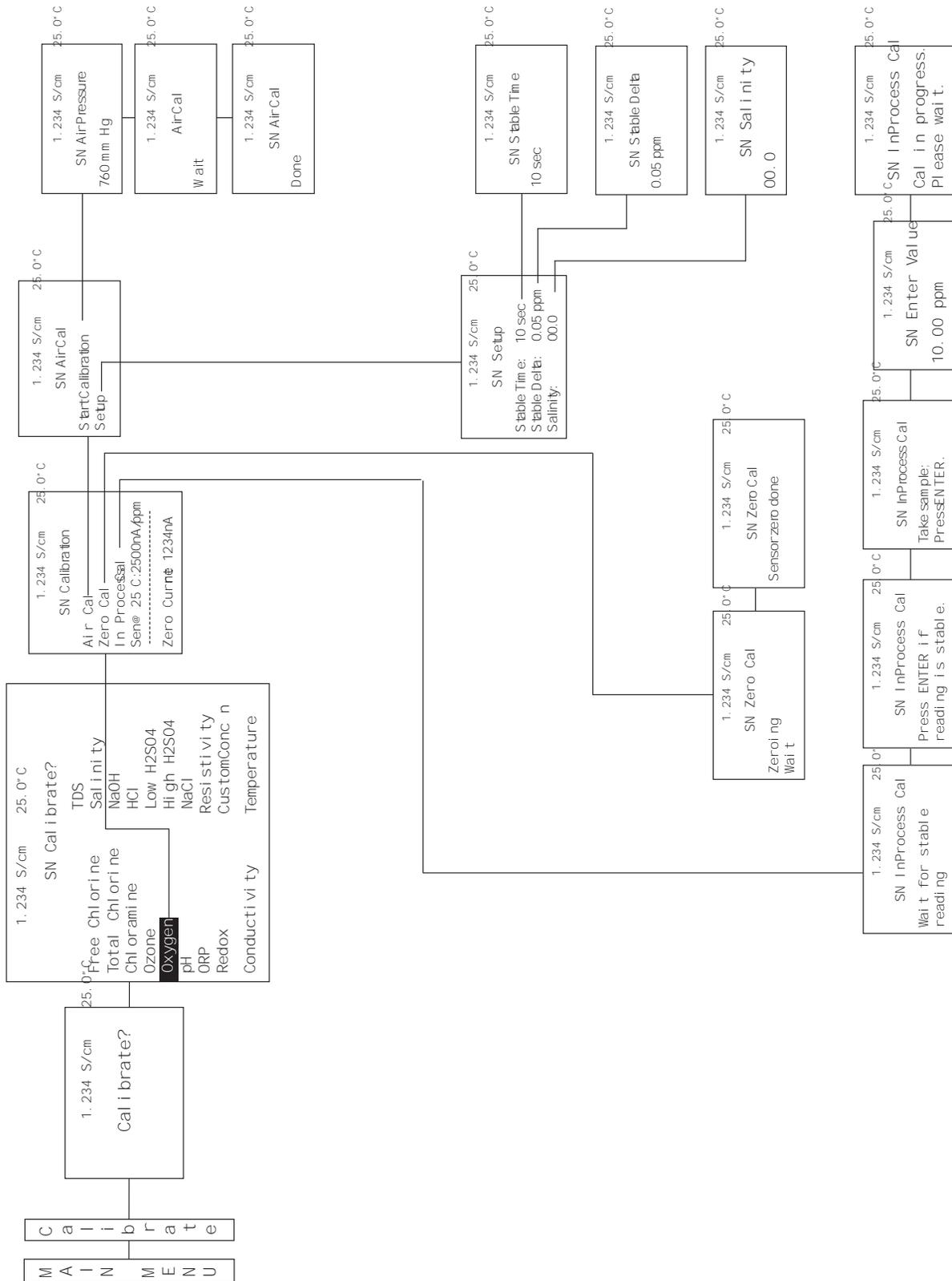
Figure 9-4. Calibrate Oxygen

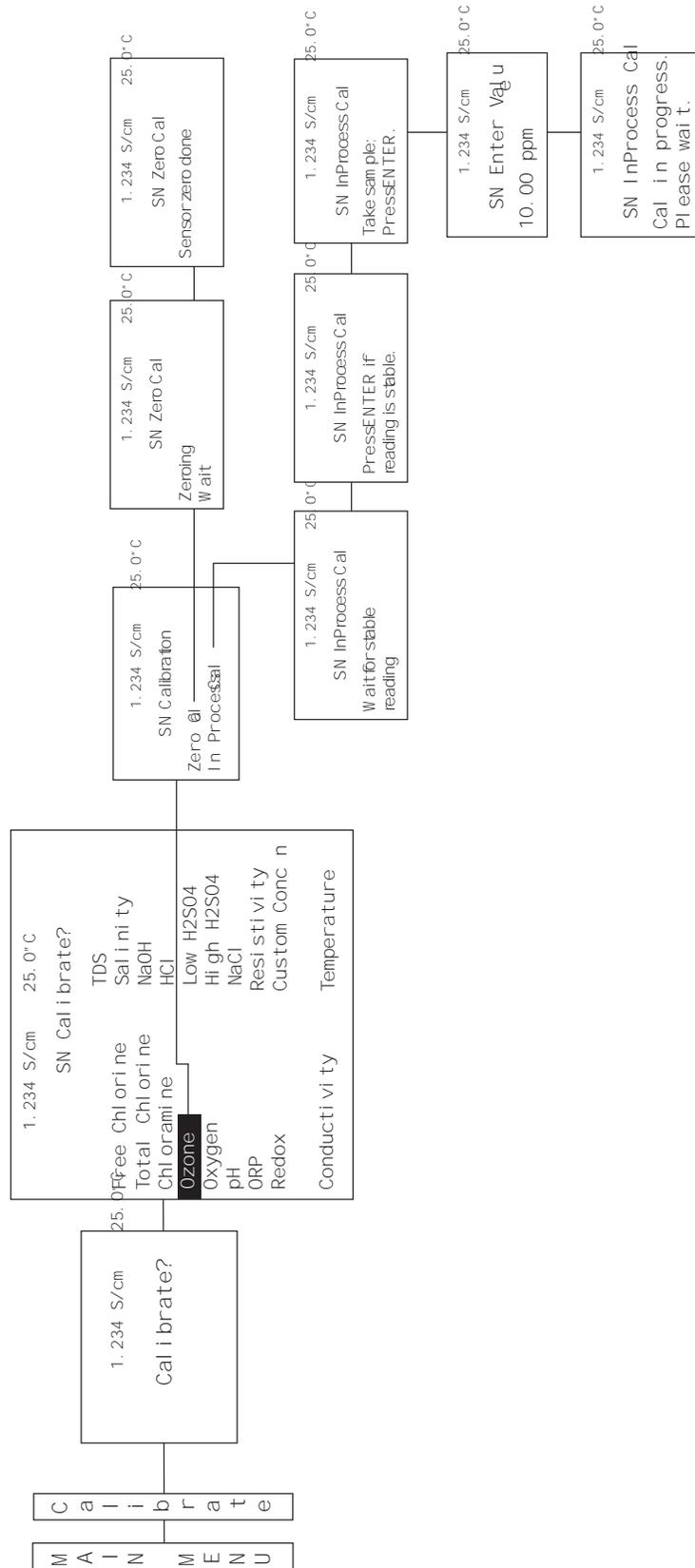**Figure 9-5. Calibrate Ozone**

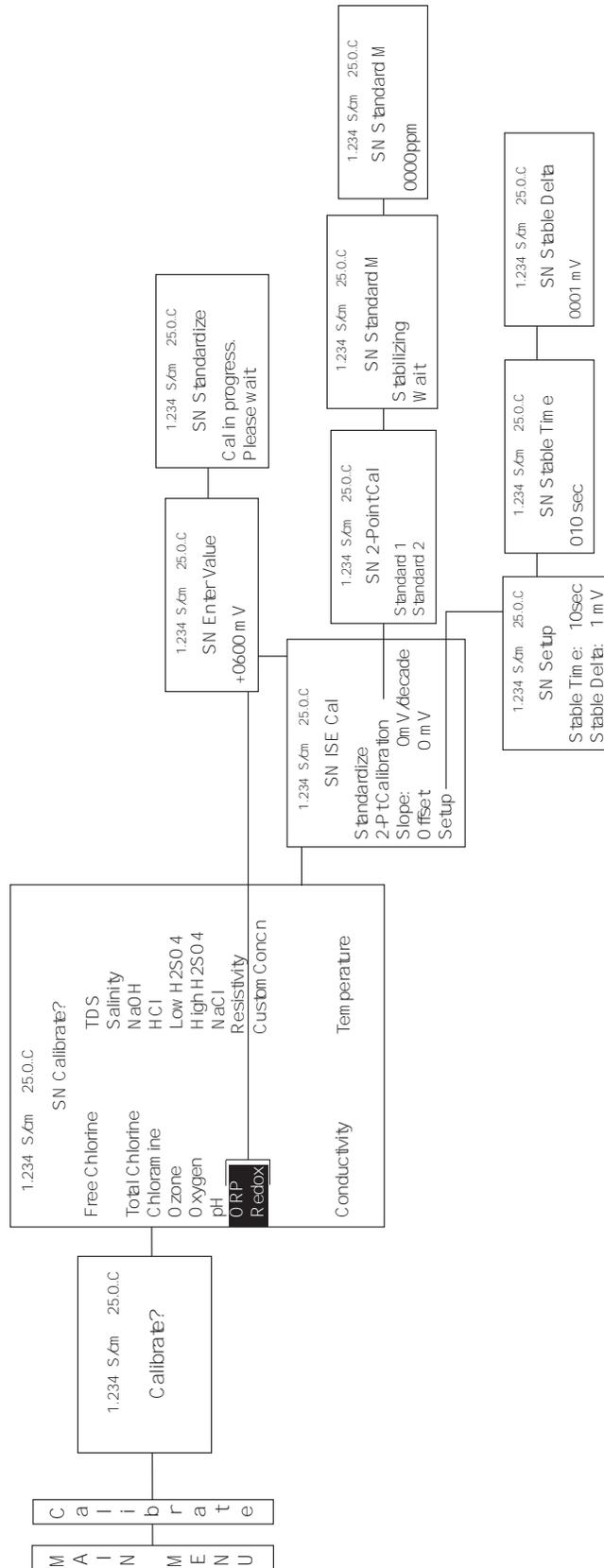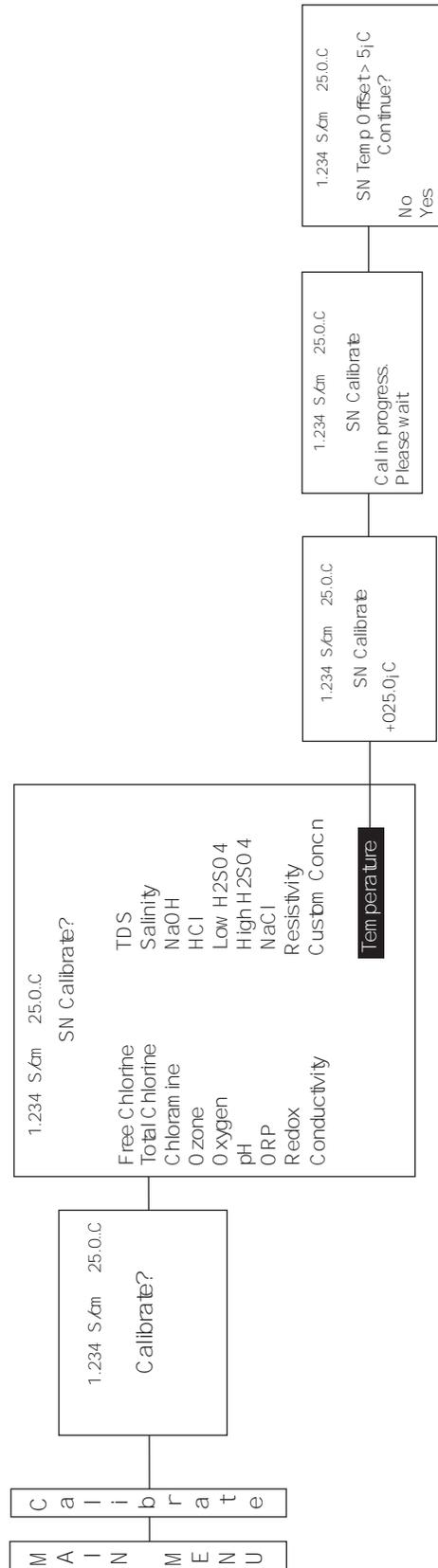FIGURE 9-6. Calibrate ORP

## FIGURE 9-7. Calibrate Temperature

# Section 10: HART® Communications

## 10.1    Introduction

The 1066 transmitter can communicate with a HART host using HART Revision 5 or HART Revision 7. The revision of HART used by the 1066 can be selected using the keypad/display or a HART master such as AMS or the 475 Handheld Communicator. The default version of HART is Revision 5. Since some HART hosts cannot accommodate HART 7, the choice of HART Revision should be based on the capabilities of the host, and should be chosen as a first step in configuration.  If HART Revision 7 can be used with the host, it does offer a number of advantages over Revision 5, including long tag name, time stamped data, and measurement status, and enhanced burst mode.

When HART 5 is chosen, the Device Revision of the 1066 is Device Revision 1; when HART 7 is chosen the Device Revision is Revision 2 (or greater). The Device Revision of the DD (Device Description) and install files for AMS and DeltaV used should be the same as the Device Revision of the 1066.

A single HART 5 (Device Revision 1) or HART 7 (Device Revision 2 or greater) DD (Device Description) is used for all model codes of the 1066, which include the pH/ORP, conductivity, oxygen, chlorine, and ozone transmitters. All 1066 transmitters have the same HART device identification, as outlined below:

### HART 5 Device Identification (1066 Revision 1):

Manufacturer Name: Rosemount

Model Name: 1066

Manufacturer ID: 46 (0x2E)

Device Type Code: 33 (0x0021)

HART Protocol Revision: 5.1

Device Revision: 1

### HART 7 Device Identification (1066 Revision 2):

Manufacturer Name: Rosemount

Model Name: 1066

Manufacturer ID: 46 (0x2E)

Device Type Code: 11809 (0x2E21)

HART Protocol Revision: 7.3

Device Revision: 2

## 10.2 Physical Installation and Configuration

### 10.2.1 HART Wiring and Output Configuration

HART communications is superimposed on Analog Output 1 for all of the measurements and parameters of the 1066.

### 10.2.2 HART Multidrop (Bus) Configuration

The HART Polling Address should be left at its default value of "0", unless the 1066 is used in a Multidrop configuration with up to 14 other transmitters. When the Polling Address is greater than "0", the 4-20 mA output is held at 4 mA or below, and does not change in response to changes in the measurement in HART 5.

In HART 7, Loop Current Mode should be set to "Off" to hold the current output to a minimum value.

### 10.2.3 HART Configuration

To access the HART Configuration screens, select the "HART" menu item in the Main Menu. If HART 7 is chosen (Univ Cmd Rev = 7), the following controls are available:

FIGURE 10-1. HART 7 Configuration Screen: Basic Definitions

| Univ Cmd Rev: | 7 |
|---|---|
| Polling Address: | 0 |
| Loop Current Mode: | Off |
| Find Device Cmd: | Off |
| Burst Message 0: | Off |
| Burst Message 1: | Off |
| Burst Message 2: | Off |

- **Univ Cmd Rev** – toggles between HART version 5 and HART version 7. If the HART host being used can accommodate HART 7, HART 7 should be chosen due to its larger feature set. If the host can only use HART 5, then HART 5 must be chosen.

  Note: If the 1066 is connected to a HART host and the HART version is changed, the host will likely detect the transmitter as a new transmitter with a different device revision number.

- **Polling address** – Choose "0" unless Multidrop is being used. If Multidrop is being used, each transmitter should have its own polling address of from 1 to 15.

- **Loop current mode** – Set Output 1 current to a minimum value for multidrop applications (HART 7 only).

- **Find Device Cmd** – Setting Find Device to "On", enables the 1066 to be identified by the host. The transmitter returns identity information including device type, revision level, and device ID (HART 7 only).

- Burst Message 0, 1, 2 – Toggles burst messages 0, 1, and/or 2 on or off (HART 7 only). See the end of section 10.2 for the HART burst commands available.

If HART 5 is chosen (Univ Cmd Rev = 5), the following controls are available:

FIGURE 10-2. HART 5 Configuration Screen: Basic Definitions



| Univ Cmd Rev: | 5 |
| Polling Address: | 0 |
| Burst Mode: | Off |

- Univ Cmd Rev – toggles between HART version 5 and HART version 7. If the HART host being used can accommodate HART 7, HART 7 should be chosen due to its larger feature set. If the host can only use HART 5, then HART 5 must be chosen.

  Note: If the 1066 is connected to a HART host and the HART version is changed, the host will likely detect the transmitter as a new transmitter with a different device revision number.

- Polling address – Choose "0" unless Multidrop is being used.  If Multidrop is being used, each transmitter should have its own polling address of from 1 to 15.

- Burst Mode – Toggles the single HART 5 burst message on or off.  See below for the HART burst commands available.

## Burst Commands Available in HART 5 and HART 7
If burst messages are enabled by setting the burst messages to on, the information in the burst message can be selected using a HART host from the following commands:

- Burst command:

  Off – Turns burst mode off

  Cmd 1 – Bursts the Primary Value

  Cmd 2 – Bursts Loop Current + % of range of the Primary Value

  Cmd 3 – Bursts Dynamic Variables (PV, SV, TV, & QV) + Loop Current

  Cmd 9 – Bursts up to 8 Device Variables with time stamp and status and Cmd 48 Additional Transmitter Status (HART 7 only)

  Cmd 33 – Bursts 4 Device Variables

  Cmd 48 – Bursts Additional Transmitter Status Bits (HART 7 only)

  Cmd 93 – Bursts Trend Data (HART 7 only)

## 10.3    Measurements Available via HART

A number of live measurements are made available by HART in addition to the main measurements such as pH or Conductivity. All of these measurements are called Device Variables, which can be mapped to the Dynamic Variables PV, SV, TV, and QV for regular reading by the typical HART host.

Each 1066 transmitter type, 1066P, 1066C, etc. will have its own set of Device Variables, based on the secondary measurements used in making the main measurement. Appendix 10.1 shows the Device Variable for the each transmitter type, and the Dynamic Variables, which they can be mapped to.

## 10.4    Diagnostics Available via HART

### 10.4.1    Status Information – Device Status Bits

Bit 0    Primary Variable out of Limits:

This bit is set when PV is out of its limits.

Bit 1    Non-primary Variable out of Limits:

This bit is set when any active device variable other than the Primary variable is out of its limits.

Bit 2    Loop Current Saturated:

This bit is set when Analog Output 1 is not fixed, and it is less than 3.8 mA or greater than 22.0 mA.

Bit 3    Loop Current Fixed:

This bit is set when Analog Output 1 is being simulated, calibrated, or when a device failure is detected and the Analog Output 1 is configured to output a fixed value.

Bit 4    More Status Available:

The "more status available" bit will be set when the device status condition occurs (i.e. bit goes from 0 to 1) on at least one of the Additional Transmitter Status bits are set.

Bit 5    Cold Start:

This bit is set when a Master Reset is performed either by Command 42, or a power cycle. 2 bits are maintained internally, for primary and secondary masters.

Bit 6    Configuration Changed:

This bit is set when a configuration or calibration parameter is changed either through a write command or a local interface command. 2 bits are maintained internally, for primary and secondary masters.

Bit 7    Field Device Malfunction:

This bit is set when a fault condition is detected in the device electronics or sensor.

## 10.4.2 Status Information – Extended Device Status Bits (HART 7 only)

Bit 0    Maintenance Required:

This bit is set when a device fault is detected.

Bit 1    Device Variable Alert:

This bit is set when any enabled device variable status is not good.

Bit 2    Critical Power Failures:

This bit is not supported and will always be cleared on 1066.

## 10.4.2 Additional Transmitter Status (Command 48)

Additional Transmitter Status provides diagnostic status bits specific to the condition of sensors, electronics, and the memory of the 1066. Calibration errors and notification of events, such as calibration in progress and relay activation are also indicated by status bits. Appendix 10.2 shows these bits organized according to the 1066 transmitter measurement type.

## 10.5 HART Hosts

A HART host can access live measurements, diagnostic messages, and provide a tool for configuring the measurement and calibrating the 1066. The configuration parameters for the 1066 transmitter are listed in Appendix 10.3. Two examples of HART hosts are shown below.

## 10.5.1 AMS Intelligent Device Manager

The AMS Device Intelligent Device Manager is member of the AMS Suite of asset management applications, which provides tools for configuration, calibration, diagnosing, and documenting transmitters and valves. The following AMS windows are examples of these functions:

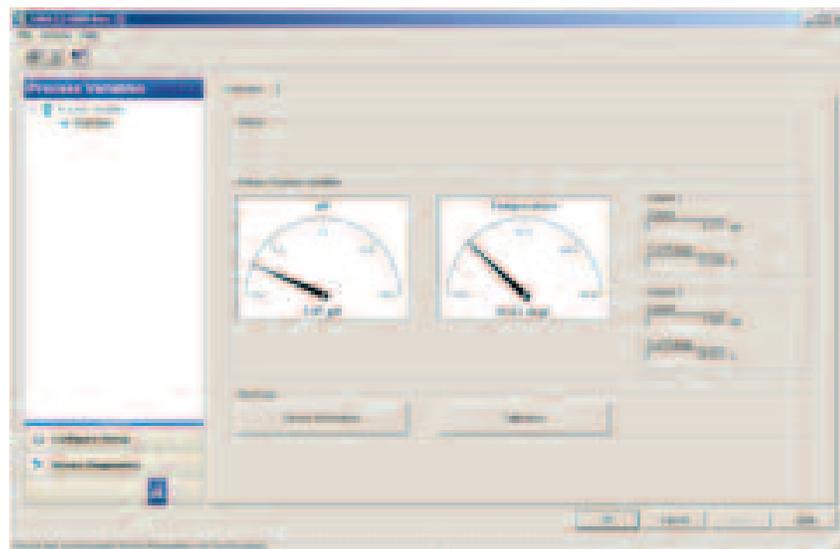FIGURE 10-3. Main Measurement and Overall Status

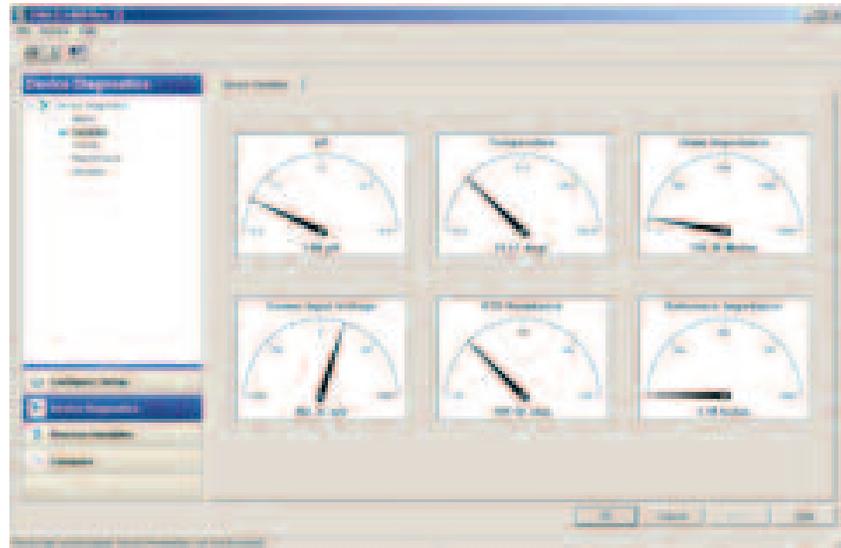FIGURE 10-4. Device Variables and Dynamic Variables



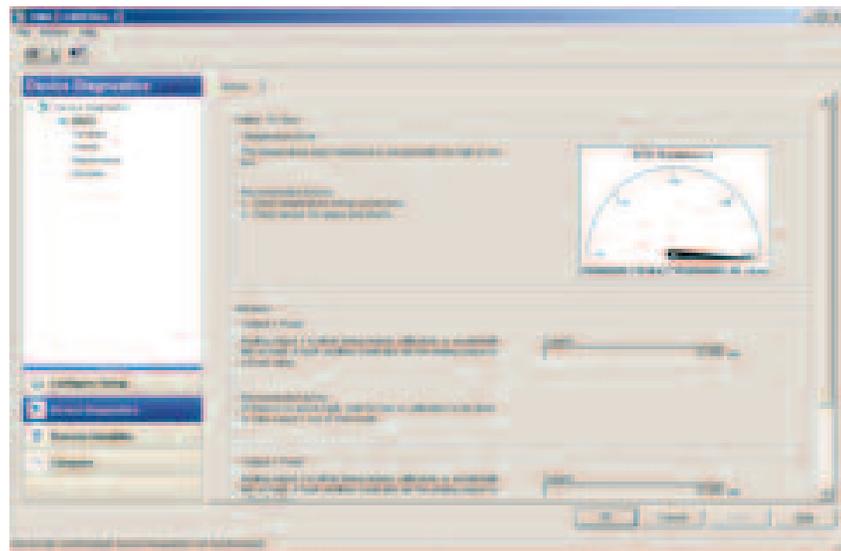FIGURE 10-5. Diagnostic Messages (Additional Transmitter Status)
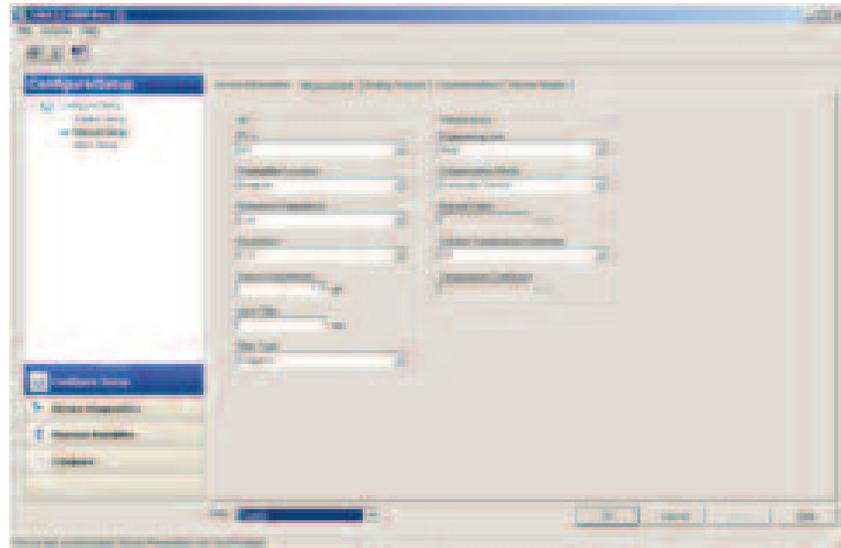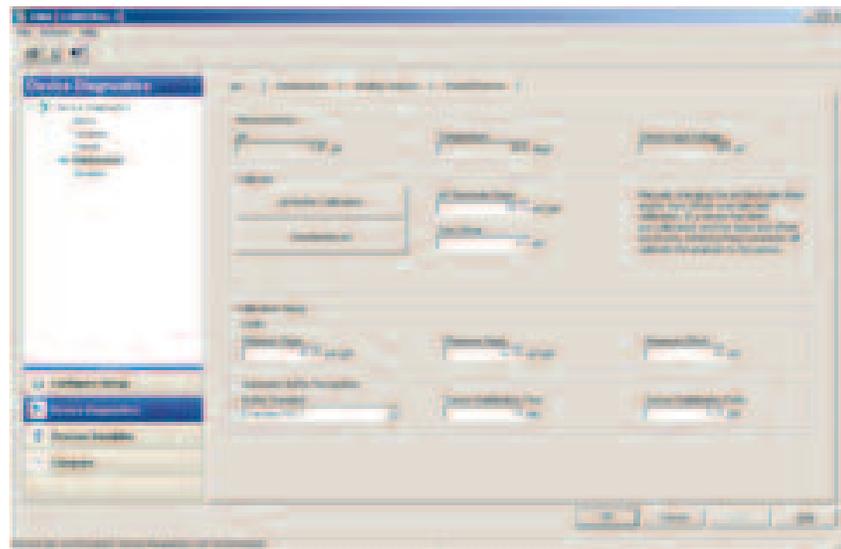
FIGURE 10-6. Configuration



FIGURE 10-7. Calibration

## 10.5.2    475 Field Communicator

HART (and Fieldbus) devices can be accessed in the field using the 475, which provides the same basic functionality as the AMS Intelligent Device Manager. Asset management information can be uploaded into the AMS database from the 475 for a common database for asset management data. The 475 uses a color menu driven display. The 475 Menu for the 1066 appears in Appendix 10.4.

FIGURE 10-8. 475 Field Communicator



# 10.6    Wireless Communication using the 1066

The 1066 can communicate by Wireless HART using the Smart Wireless THUM Adaptor and the 1420 Smart Wireless Gateway. All the information available with the wired device can be accessed wirelessly, making it possible to have the measurements and benefits of HART communication in locations where running cable would be difficult or prohibitively expensive.

Although HART 5 or HART 7 can burst the Dynamic Variables (PV, SV, TV, & QV), HART 7 should be used with the THUM because up to 8 Device Variables can be continually burst using Command 9.

FIGURE 10-9. Wireless Communication using the 1066



# 10.7    Field Device Specification (FDS)

For more details on the implementation of HART in the 1066 and its command structure, the Field Device Specification for the relevant Device Revision should be consulted. They can be downloaded from our website.

# APPENDIX 10.1 – Device Variables

## 1066 pH Device Variables

| Device Variable Name | Assignable to Dynamic Variables | Variable Range |
|---|---|---|
| Primary Value Type: | | |
| pH (1) | PV, SV, TV or QV | 0 to 14 pH |
| ORP (2) | PV, SV, TV or QV | -1500 to 1500 mV |
| Redox (3) | PV, SV, TV or QV | -1500 to 1500 mV |
| Other Device Variables: | | |
| Temperature | SV, TV or QV | -15 to 200 °C |
| | | 5 to 360 °F |
| Sensor mV input | TV or QV | -750 to 750 mV |
| Sensor Glass impedance | TV or QV | 0 to 2000 Mµ |
| Sensor Reference impedance | TV or QV | 0 to 10000 kµ |

## 1066C and 1066T Device Variables

| Device Variable Name | Assignable to Dynamic Variables | Variable Range |
|---|---|---|
| Primary Value Type: | | |
| Conductivity (7) | PV, SV, TV or QV | 0 to 2000000 µS/cm |
| Resistivity (8) | PV, SV, TV or QV | 0 to 50000000 µ -cm |
| % Concentration: | | |
| NaOH (9) | PV, SV, TV or QV | 0 to 12 % |
| HCl (10) | PV, SV, TV or QV | 0 to 15 % |
| Low H2SO4 (11) | PV, SV, TV or QV | 0 to 25 % |
| High H2SO4 (12) | PV, SV, TV or QV | 96 to 99.7 % |
| NaCl (13) | PV, SV, TV or QV | 0 to 25 % |
| Custom Concentration (14) | PV, SV, TV or QV | 0 to 1000 ppm |
| | | 0 to 1000 mg/L |
| | | 0 to 100 mg/L |
| | | 0 to 100 % |
| | | 0 to 1000 None |
| TDS (15) | PV, SV, TV or QV | 0 to 10000 ppm |
| Salinity (16) | PV, SV, TV or QV | 0 to 36 ppth |
| other Device variables: | | |
| Temperature | SV, TV or QV | -25 to 200 °C |
| | | -13 to 360 °F |
| Temperature resistance | TV or QV | 0 to 100000 µ |
| Conductance | TV or QV | 0 to 2000000 µS |
| Input resistance | TV or QV | 0 to 500 kµ |
| Raw Conductivity | TV or QV | 0 to 2000000 µS/cm |
| Raw Resistivity | TV or QV | 0 to 50000000 ohm-cm |

## 1066DO Device Variables

| Device Variable Name | Assignable to Dynamic Variables | Variable Range |
|---|---|---|
| Primary Value Type: | | |
| Oxygen (17) | PV, SV, TV or QV | 0 to 100 ppm |
| | | 0 to 1000 ppb |
| | | 0 to 100 mg/L |
| | | 0 to 1000 µg/L |
| | | 0 to 300 % Saturation |
| | | 0 to 760 mmHg |
| | | 0 to 30 inHg |
| | | 0 to 1 bar |
| | | 0 to 1000 mbar |
| | | 0 to 100 kPa |
| | | 0 to 1 atm |
| Other Device Variables: | | |
| Temperature | PV, SV, TV or QV | -15 to 200 °C |
| | | 5 to 360 °F |
| Temperature resistance | TV or QV | 0 to 100000 |
| Sensor input current | PV, SV, TV or QV | 0 to 100000 nA |

## 1066OZ Device Variables

| Device Variable Name | Assignable to Dynamic Variables | Variable Range |
|---|---|---|
| primary value Type: | | |
| Ozone (18) | PV, SV, TV or QV | 0 to 20 ppm |
| | | 0 to 1000 ppb |
| | | 0 to 20 mg/L |
| | | 0 to 1000 µg/L |
| Other Device Variables: | | |
| Temperature | PV, SV, TV or QV | -15 to 200 °C |
| | | 5 to 360 °F |
| Temperature resistance | TV or QV | 0 to 100000 µ |
| Sensor input current | PV, SV, TV or QV | 0 to 100000 nA |

## 1066CL Device Variables

| Device Variable Name | Assignable to Dynamic Variables | Variable Range |
|---|---|---|
| Primary Value Type: | | |
| Chlorine (19) | PV, SV, TV or QV | 0 to 20 ppm |
| | | 0 to 1000 ppb |
| | | 0 to 20 mg/L |
| | | 0 to 1000 µg/L |
| Other Device Variables: | | |
| Temperature | PV, SV, TV or QV | -15 to 200 °C |
| | | 5 to 360 °F |
| Temperature resistance | TV or QV | 0 to 100000 |
| Sensor input current | PV, SV, TV or QV | 0 to 100000 nA |
| pH (free chlorine pH compensation) | SV, TV or QV | 0 to 14 pH |

# APPENDIX 10.2 – Additional Transmitter Status – Command 48 Status Bits

## 1066 pH Device Variables

| Byte / Bit | Meaning / Class | Device Status Bits Set |
|---|---|---|
| 1 / 0 | CPU Error / Error<br>The software checksum is not as expected. The CPU memory has been corrupted. | 4 – More Status Available<br>7 – Field Device Malfunction |
| 1 / 1 | Self-Test Fail / Error<br>An electronic component is out of specification. | 4 – More Status Available<br>7 – Field Device Malfunction |
| 1 / 2 | Factory Data Error / Error<br>An error was detected in the factory segment of the non-volatile memory. At least one factory configuration parameter has been corrupted. | 4 – More Status Available<br>7 – Field Device Malfunction |
| 1 / 3 | Hardware/Software Mismatch / Error<br>The software is not compatible with the hardware. | 4 – More Status Available<br>7 – Field Device Malfunction |
| 1 / 4 | Internal Communications Error / Error<br>The analog input electronics is non-responsive. | 4 – More Status Available<br>7 – Field Device Malfunction |
| 3 / 0 | Keypad Error / Warning<br>At least one key in the device keypad is stuck.  This condition makes the local operator interface unuseable.  If no other alerts are present, the device can still perform its other functions normally. | 4 – More Status Available |
| 3 / 1 | User Data Error / Warning<br>An error was detected in the non-volatile memory.  One or more user configuration parameter may be corrupted.  Reset analyzer to factory defaults and re-configure the device.  If the problem persists, replace | 4 – More Status Available |
| 3 / 2 | Need Factory Calibration / Warning<br>The device's non-volatile memory has been corrupted.  The device measurements may be out of specification. | 4 – More Status Available |
| 3 / 3 | Software Mismatch / Warning<br>The input CPU software is not fully compatible with the main CPU software. | 4 – More Status Available |
| 3 / 7 | Reset In Progress / Other<br>The transmitter's configuration is being reset to factory defaults. | 4 – More Status Available |
| 6 / 6 | Maintenance Required / Other | 4 – More Status Available |
| 6 / 1 | Device Variable Alert / Other | 4 – More Status Available |
| 8 / 0 | Simulation Active / Mode<br>A device variable is being simulated. | 4 – More Status Available |
| 8 / 1 | Non-Volatile Memory Defect / Warning | 4 – More Status Available |
| 8 / 2 | Volatile Memory Defect / Error | 4 – More Status Available |
| 8 / 3 | Watchdog Reset Executed / Other | 4 – More Status Available |
| 8 / 4 | Power Supply Condition Out Of Range / Warning | 4 – More Status Available |
| 8 / 5 | Environmental Condition Out Of Range / Warning | 4 – More Status Available |
| 8 / 6 | Electronic Defect / Error<br>Reset device or turn power off then on. If problem persists, replace device. | 4 – More Status Available |

## 1066 pH Device Variables continued

| Byte / Bit | Meaning / Class | Device Status Bits Set |
|---|---|---|
| 8 / 7 | Device Locked / Mode<br>Locked device prevents all host modifications. Unlock device to make changes to the device. | 4 – More Status Available |
| 10 / 0 | Analog Channel 1 Saturated / Warning<br>The primary variable is outside the analog output range.<br>1. Check the primary value.<br>2. Check the analog output scaling. | 4 – More Status Available |
| 10 / 1 | Analog Channel 2 Saturated / Warning<br>The secondary variable is outside the analog output range.<br>1. Check the secondary value.<br>2. Check the analog output scaling. | 4 – More Status Available |
| 13 / 0 | Analog Channel 1 Fixed / Mode<br>Output 1 is either being tested, calibrated, or accidentally left on hold.  A fault condition could also set the analog output to a fixed value.<br>If there is no active fault, wait for test or calibration to end or take Output 1 out of hold mode. | 4 – More Status Available |
| 13 / 1 | Analog Channel 2 Fixed / Mode<br>Output 2 is either being tested, calibrated, or accidentally left on hold.  A fault condition could also set the analog output to a fixed value.<br>If there is no active fault, wait for test or calibration to end or take Output 2 out of hold mode. | 4 – More Status Available |

## Temperature Status Bits

| Byte / Bit | Meaning / Class | Device Status Bits Set |
|---|---|---|
| 0 / 0 | Temperature Error / Error<br>The temperature measuring circuit is open or shorted.  Check the wiring and the temperature element in the sensor.  If the temperature element in the sensor is open or shorted, replace the sensor. | 4 – More Status Available<br>7 – Field Device Malfunction |
| 2 / 0 | Temperature High / Warning<br>The measured temperature is above the temperature range of the transmitter and can damage the sensor.  The temperature limits are:<br>1066P / 1066DO, CL, and OZ: Temperature > 150 °C<br>1066C and 1066T: Temperature > 300 °C<br>1. Check process temperature.<br>2. Check sensor and its wiring. | 1 – Non-primary Variable out of Limits<br>4 – More Status Available |
| 2 / 1 | Temperature Low / Warning<br>The measured temperature is below the temperature range of the transmitter and can damage the sensor.  The temperature limits are:<br>1066P / 1066DO, CL, and OZ: Temperature < -15 °C<br>1066C and 1066T: Temperature -25 °C<br>1. Check process temperature.<br>2. Check sensor and its wiring. | 1 – Non-primary Variable out of Limits<br>4 – More Status Available |
| 2 / 2 | RTD Sense Line Open / Warning<br>The sense line of the temperature sensor is not connected.<br>1. Check sensor wiring.<br>2. If a 2-wire RTD is being used for temperature compensation, use wire jumper to connect sense and return terminals. | 4 – More Status Available |
| 5 / 1 | Temperature Calibration In Progress / Other<br>A temperature calibration is or has been performed. | 4 – More Status Available |

## 1066pH/ORP Status Bits

| Byte / Bit | Meaning/Class | Device Status Bits Set |
|---|---|---|
| 0 / 1 | Reference Impedance Too High / Error<br>The reference impedance is above the high fault setpoint.  The reference electrode may be coated or plugged.<br>1. Clean or replace the sensor.<br>2. Check sensor wiring.<br>3. Increase the setpoint value.<br>4. Set the reference impedance level to high. | 4 – More Status Available<br>7 – Field Device Malfunction |
| 0 / 2 | Glass Impedance Too High / Error<br>The glass impedance is above the high fault setpoint.  The glass electrode may be severely coated.<br>1. Clean or replace sensor.<br>2. Check sensor wiring.<br>3. Increase the glass impedance high fault setpoint. | 4 – More Status Available<br>7 – Field Device Malfunction |
| 0 / 3 | Broken pH Glass / Error<br>The glass impedance is too low.  The glass electrode of the pH sensor may be cracked.<br>1. Check sensor. Replace sensor if cracks are present.<br>2. Check sensor wiring.<br>3. Check preamplifier location configuration. | 4 – More Status Available<br>7 – Field Device Malfunction |
| 2 / 3 | pH Voltage Too High / Warning<br>The sensor voltage is outside the expected range for a pH measurement.<br>1. Check sensor wiring.<br>2. Replace sensor. | 4 – More Status Available |
| 4 / 0 | pH Slope Too High / Warning<br>The pH slope calculated during buffer calibration exceeded the maximum slope limit.<br>1. Check the buffers used and retry buffer calibration.<br>2. Increase the maximum slope limit (default is 62 mV/pH).  Note: A slope of 62 mV/pH or greater indicates that there has been an error made during calibration or a faulty pH sensor.<br>3. Replace sensor. | 4 – More Status Available |
| 4 / 1 | pH Slope Too Low / Warning<br>The pH slope calculated during buffer calibration was below the minimum slope limit.  The pH electrode may be worn out, damaged, or coated.<br>1. Check and clean sensor, then retry buffer calibration.<br>2. Decrease minimum slope limit (default is 40 mV/pH).  Note that a pH sensor with a slope less than 50 mV/pH is usually near the end of its useful life.<br>3. Replace sensor. | 4 – More Status Available |
| 4 / 2 | Zero Offset Error / Warning<br>The zero offset from a buffer calibration or single point standardization has exceeded the limit.  The reference electrode may be poisoned or plugged.<br>1. Check and clean sensor, then retry buffer calibration.<br>2. Increase maximum offset limit (default is 60 mV).  Note that a pH sensor with an offset of 60 mV or greater is likely poisoned and has to be replaced.<br>3. Replace sensor. | 4 – More Status Available |
| 4 / 3 | Calibration Error / Warning | 4 – More Status Available |
| 5 / 4 | pH Standardization In Progress  / Other<br>A pH standardization is being or has been performed. | 4 – More Status Available |
| 5 / 5 | Buffer Calibration In Progress  / Other<br>A pH buffer calibration is being or has been performed. | 4 – More Status Available |
| 5 / 6 | Stabilization In Progress / Other<br>A pH sensor is stabilizing or has been stabilizing. | 4 – More Status Available |

## 1066C and 1066T Status Bits continued

| Byte / Bit | Meaning / Class | Device Status Bits Set |
|---|---|---|
| 2 / 5 | Need Zero Calibration / Warning<br>The sensor offset is too high resulting in a negative reading.  This trigger point for this alert is dependent upon the conductivity measurement technology:<br>1066C: (conductance - zero offset) < -2 µS<br>1066T: (conductance - zero offset) < -50 µS<br>A sensor zero calibration should be performed. | 4 – More Status Available |
| 2 / 6 | Concentration Out Of Range / Warning<br>The measured concentration is outside the conductivity range where a valid concentration can be derived for the following 5 concentrations:<br>0 to 20% NaCl<br>0 to 12% NaOH<br>0 to 15% HCl<br>0 to 25% H2SO4<br>96 to 99.7% H2SO4.<br>If there are no other fault conditions check process temperature and check that the actual concentration is outside the range for which curve is defined. | 4 – More Status Available |
| 2 / 7 | Input Out Of Range / Warning<br>The input is outside the device measurement range.  the range limits are:<br>1066C (2- electrode conductivity): Conductance > 500 mS<br>1066CT (4- electrode conductivity): (Conductance > 3000 mS) or (Vcond < 0mV)<br>1066T: Conductance > 1500 mS<br>1. Check sensor wiring.<br>2. Replace sensor. | 4 – More Status Available |
| 4 / 3 | Calibration Error / Warning<br>An error occurred in the last calibration procedure.<br>Check sensor and repeat the calibration procedure. | 4 – More Status Available |
| 4 / 4 | Sensor Zero Error / Warning<br>An error occurred in the last sensor zero procedure.<br>Check sensor and repeat sensor zero procedure. | 4 – More Status Available |
| 5 / 2 | Sensor Zero In Progress / Other<br>A sensor zero is being or has been performed. | 4 – More Status Available |
| 5 / 3 | Zero Cal In Water In Progress / Other<br>A zero calibration in water is being or has been performed. | 4 – More Status Available |
| 5 / 4 | Meter Calibration In Progress / Other<br>A meter calibration is being or has been performed. | 4 – More Status Available |
| 5 / 5 | Curve Fit In Progress / Other<br>A curve fit is being or has been performed. | 4 – More Status Available |

## 1066DO, 1066CL, 1066OZ Status Bits

| Byte / Bit | Meaning / Class | Device Status Bits Set |
|---|---|---|
| 2 / 4 | SENSOR_CURRENT > 300 nA for OXYGEN BioRx - Other<br>SENSOR_CURRENT > 800 nA for OXYGEN Brewing<br>SENSOR_CURRENT > 106 uA for OXYGEN Oxygen in Gas<br>SENSOR_CURRENT > 350 nA for Ozone<br>SENSOR_CURRENT > 5 uA for Free Chlorine<br>SENSOR_CURRENT > 40 uA for Total Chlorine<br>SENSOR_CURRENT > 20 uA for Monochloramine<br>1. Make sure the device configuration matches the sensor being used.<br>2. Check sensor wiring.<br>3. Replace sensor. | 4 – More Status Available |
| 2 / 5 | Need Zero Calibration / Warning<br>The sensor offset is too high resulting in a negative reading.<br>The sensor zero limits are:<br>PV < -0.5 if unit is ppm or mg/L<br>PV < -50 if unit is ppb or ug/L<br>PV < -2.0 % for % Saturation<br>PV < -2.0 % for Concentration in Gas<br>PV < -20 ppm for Concentration in Gas<br>PV < -30 mmHg for Partial Pressure<br>Perform sensor a zero calibration. | 4 – More Status Available |
| 4 / 3 | Calibration Error / Warning<br>There has been a calibration error.<br>Check the sensor. | 4 – More Status Available |
| 4 / 4 | Sensor Zero Error / Warning<br>An error occurred in the last sensor zero procedure.<br>Check sensor and repeat sensor zero procedure. | |
| 5 / 2 | Sensor Zero In Progress / Other<br>A sensor zero is being or has been performed. | 4 – More Status Available |
| 5 / 3 | Air Cal In Progress  / Other<br>An air calibration is being or has been performed. | 4 – More Status Available |
| 5 / 6 | Stabilization In Progress / Other<br>The sensor is stabilizing or has stabilized. | 4 – More Status Available |

# APPENDIX 10.3 – 1066 HART Configuration Parameters
## Parameters Common to All 1066 Transmitters

| | Type | Enumeration / Range | Read/Write | Default |
|---|---|---|---|---|
| input_filter_type<br>Selects between continuous and adaptive filtering of the measurement. | ENUM | Adaptive<br>Continuous | R / W | Adaptive |
| pv_damping_value<br>Provides the filter time constant. | FLOAT | 0.0 -- 99.0 seconds | R / W | 0 |
| instrument_software_version<br>The software version of the main processor. | FLOAT | | R | |
| input_software_version<br>The software version of the input processor. | FLOAT | | R | |
| **Display Parameters:** | | | | |
| loi_language<br>Selects the language to be displayed by the 1066. | ENUM | English  Italiano<br>Français  Português<br>Español  Chinese<br>Deutsch  Russian | R / W | English |
| loi_warnings<br>Enables or disables the display of transmitter warnings. | ENUM | Enable<br>Disable | R / W | Enable |
| loi_configuration_code<br>Locks and unlocks access to configuration from the keypad display of the 1066. "000" disables. | UINT (2) | | R / W | 0 |
| loi_calibration_code<br>Locks and unlocks access to calibration from the keypad display of the 1066. "000" disables. | UINT (2) | | R / W | 0 |
| loi_main_display_upper<br>Selects the measurement displayed on the upper portion of the main display. | ENUM | Assign PV<br>Blank | R / W | Assign PV |
| loi_main_display_center<br>Selects the measurement displayed on the center portion of the main display. | ENUM | Compensating pH (free Cl)<br>Temperature<br>PV<br>Blank | R / W | Temperature |
| loi_main_display_left<br>Selects the measurement or output displayed on the left portion of the display. | ENUM | Valid List per 1066 Model | R / W | |
| loi_main_display_lower_left<br>Selects the measurement or output displayed on the lower left portion of the display. | ENUM | Valid List per 1066 Model | R / W | |
| loi_main_display_right<br>Selects the measurement or output displayed on the right portion of the display. | ENUM | Valid List per 1066 Model | R / W | |
| loi_main_display_lower_right<br>Selects the measurement or output displayed on the lower right portion of the display. | ENUM | Valid List per 1066 Model | R / W | |
| | 1066pH/ORP | Valid List<br>Input mV<br>Glass Impedance<br>Ref Impedance<br>Slope<br>Zero Offset | | |
| | 1066C/T | Valid List<br>Raw Conductivity<br>Raw Resistivity | | |
| | 1066DO/CL/OZ | Valid List<br>Input Current<br>pH (if free chlorine) | | |
| | All 1066 | Valid List<br>AO 1 Current<br>AO 1   Output<br>AO 2 Current<br>AO 2   Output | | |

## 1066 Temperature Parameters

| | Type | Enumeration / Range | Read/Write | Default |
|---|---|---|---|---|
| rtd_offset<br>The temperature offset resulting from a temperature calibration. | FLOAT | | R / W | 0 |
| rtd_slope<br>The slope (dimensionless) resulting from a two point temperature calibration. (Valid for cell constants < 0.02 1/cm) | FLOAT | | R / W | 1 |
| temp_comp_mode<br>Selects automatic or manual temperature compensation. | ENUM | Manual<br>Automatic | R / W | Automatic |
| manual_temperature<br>If manual temperature compensation is chosen, provides a constant temperature value used by the transmitter. | FLOAT | | R / W | 25.0 °C |

## 1066 pH/ORP

| | Type | Enumeration / Range | Read/Write | Default |
|---|---|---|---|---|
| zero_offset<br>The zero offset of a pH sensor resulting from a calibration. | FLOAT | | R / W | 0.0 mV |
| pH_slope<br>The slope of a pH sensor resulting from a buffer calibration. | FLOAT | 40 -- 62 mV/pH | R / W | 59.16 mV/pH |
| zero_offset_limit<br>The maximum value of the zero offset allowed for a successful calibration. | FLOAT | | R / W | 60 |
| min_pH_slope<br>The minimum value of the slope allowed for a successful calibration. | FLOAT | 40 -- 62 mV/pH | R / W | 40 mV/pH |
| max_pH_slope<br>The maximum value of the slope allowed for a successful calibration. | FLOAT | 40 -- 62 mV/pH | R / W | 62 mV/pH |
| pH_stabilization_time<br>The period of time used to determine stability of a pH sensor during automatic calibration. | FLOAT | 0 -- 99 seconds | R / W | 10 seconds |
| pH_stabilization_value<br>The pH change used to determine stability of a pH sensor during automatic calibration. | FLOAT | 0.01 -- 1.0 pH | R / W | 0.02 pH |
| pH_buffer_standard<br>The types of pH buffers available for automatic calibration. | ENUM | Standard / Nist<br>DIN 19267<br>Ingold<br>Merck<br>Fisher | R / W | Standard / Nist |
| preamp_location<br>The location of the preamplifier in a pH measurement. | ENUM | analyzer<br>sensor / J-box | R / W | |
| reference_impedance_level<br>Configures the transmitter to use reference electrodes with impedances less than 500 kohm (low) or greater than 500 kohm (high). | ENUM | Low<br>High | R / W | Low |
| pH_solution_temperature_correction<br>Configures the transmitter to correct the pH measurement for changes in the pH of the solution with temperature. | ENUM | Off<br>ultra pure water<br>high pH<br>ammonia<br>custom | | Off |
| pH_solution_temperature_coefficient<br>The coefficient used to correct solution pH when using custom solution pH temperature correction. | FLOAT | -9.999 -- 9.999 pH / °C | R / W | 0.000 pH / °C |

## 1066 pH/ORP continued

| | Type | Enumeration / Range | Read/Write | Default |
|---|---|---|---|---|
| pH_display_resolution<br>Changes the resolution of the displayed pH value. | ENUM | 0.01 pH<br>0.1 pH | R / W | 0.01 pH |
| pH_sensor_isopotential<br>The pH at which the millivolt output of the pH sensor remains constant with temperature changes; virtually always 7.00 pH. | FLOAT | 0.00 -- 14.00 pH | R / W | 7.00 pH |
| refZ_high_fault_setpoint<br>The high setpoint that triggers a reference electrode mpedance alert. | FLOAT | 0.0 -- 9,999.0 kohm | R / W | 500.0 kohm |
| glassZ_high_fault_setpoint<br>The high setpoint that triggers a glass pH electrode impedance alert. | FLOAT | 0.0 -- 9,999.0 Mohm | R / W | 1,500 Mohm |
| diagnostics_switch<br>Turns the glass and reference electrode impedance measurements on and off. | ENUM | Off<br>On | R / W | Off |
| glassZ_temperature_correction<br>Turns temperature correction of the glass impedance measurement on and off. | ENUM | Off<br>On | R / W | Off |
| glassZ_measurement_type<br>Toggles between a basic glass impedance measurement, and an advanced impedance measurement that is more accurate. | ENUM | Advanced<br>Basic | R / W | Advanced |
| calculated_offset<br>The preliminary zero offset calculated by a pH calibration before it is accepted by the transmitter. | FLOAT | | R / W | |
| calculated_slope<br>The preliminary slope calculated by a pH calibration before it is accepted by the transmitter. | FLOAT | | R / W | |

## 1066C and 1066T

| | Type | Enumeration / Range | Read/Write | Default |
|---|---|---|---|---|
| conductivity_unit<br>The conductivity unit used by the measurement. | ENUM | µS/cm<br>mS/cm | R / W | µS/cm |
| cell_constant<br>The cell constant of the conductivity sensor being used, typically determined by calibration. | FLOAT | 0.0001-- 100.0 /cm | R / W | 1.00 /cm |
| cable_correction<br>Selects automatic or manual cable resistance correction. | ENUM | Manual<br>Automatic | R / W | Automatic |
| manual_cable_resistance<br>The known cable resistance used in manual cable correction. | FLOAT | 0.0 -- 99.99 ohm | R / W | 0.0 ohm |
| zero_offset_in_air<br>The zero offset determined by a zero calibration in air. | FLOAT | | R only | 0.0 µS |
| zero_offset_in_soln<br>The zero offset determined by a zero calibration in a solution. | FLOAT | | R only | 0.00% |
| custom_curve_num_data_points<br>The number of conductivity and concentration points to be used to calculate a custom concentration curve. | ENUM | 2<br>3<br>4<br>5 | R / W | 3 |
| Custom Curve Concentration Data Points: | | | | |
| custom_curve_concentration_1 | FLOAT | | R / W | |
| custom_curve_concentration_2 | FLOAT | | R / W | |
| custom_curve_concentration_3 | FLOAT | | R / W | |
| custom_curve_concentration_4 | FLOAT | | R / W | |
| custom_curve_concentration_5 | FLOAT | | R / W | |
| Custom Curve Conductivity Data Points: | | | | |
| custom_curve_conductivity_1 | FLOAT | | R / W | |
| custom_curve_conductivity_2 | FLOAT | | R / W | |
| custom_curve_conductivity_3 | FLOAT | | R / W | |
| custom_curve_conductivity_4 | FLOAT | | R / W | |
| custom_curve_conductivity_5 | FLOAT | | R / W | |

## 1066C

| | Type | Enumeration / Range | Read/Write | Default |
|---|---|---|---|---|
| electrode_type<br>Type of contacting conductivity sensor being used by the transmitter. | ENUM | 2-Electrode<br>4-Electrode | R / W | 2-Electrode |
| cond_range<br>Selects a particular range for the conductivity measurement or automatic ranging for 2 and 4 electrode sensors. | ENUM | | R / W | Automatic |
| | | 2-Electrode: | Automatic<br>0-50 µS<br>40-500 µS<br>400-2000 µS<br>1.8-20 mS<br>18-200 mS | | |
| | | 4-Electrode: | Automatic<br>0-42µS<br>36-200µS<br>180-1000µS<br>0.9-10mS/cm<br>9-600mS/cm | | |
| series_cap_correction<br>Turns capacitance correction on and off. | ENUM | Off<br>On | R / W | Off |
| cell_factor<br>The second calibration constant used by a 4 electrode sensor in addition to cell constant. | FLOAT | | R / W | 0.95 /cm |
| temp_comp_type<br>The type of temperature compensation used by the transmitter. | ENUM | Linear slope<br>Neutral salt<br>Cation<br>Raw / None | R / W | Linear slope |
| temp_comp_slope<br>Provides a slope value used in linear temperature compensation. | FLOAT | 0.2 -- 9.99 % / °C | R / W | 2.0% / °C |
| reference_temperature<br>The temperature that temperature compensation corrects to. It is usually 25 °C. | FLOAT | | R / W | 25 °C |

## 1066T

| | Type | Enumeration / Range | Read/Write | Default |
|---|---|---|---|---|
| toroidal_sensor_model<br>Selects the model of toroidal sensor being used for enhanced accuracy. | ENUM | 228<br>225<br>226<br>247<br>Other | R / W | 228 |
| cond_range<br>Selects a particular range for the conductivity measurement or automatic ranging for toroidal sensors. | ENUM | Automatic<br>50-600 µS<br>0.5-100 mS<br>90-1500 mS | R / W | Automatic |
| temp_comp_type<br>The type of temperature compensation used by the transmitter. | ENUM | Linear slope<br>Raw / None | R / W | Linear slope |
| temp_comp_slope<br>Provides a slope value used in linear temperature compensation. | FLOAT | | R / W | 2.0% / °C |
| reference_temperature<br>The temperature that temperature compensation corrects to. It is usually 25 °C. | FLOAT | | R / W | 25 °C |

## 1066OZ/CL/DO

| | Type | Enumeration / Range | Read/Write | Default |
|---|---|---|---|---|
| polar_voltage<br>The polarization voltage used by the transmitter; automatically set by sensor selection. | FLOAT | | R / W | 0 |
| temp_coeff<br>The temperature coefficient used to compensate temperature; automatically set by sensor selection. | FLOAT | | R / W | 0 |
| amp_sensor_sensitivity<br>The response of the sensor to changes in concentration, determined by calibration. | FLOAT | 0.1 -- 1,000,000.0 nA/ppm | R / W | 2,500 nA/ppm |
| amp_sensor_zero_current<br>The current output of the sensor when the concentration is 0. It is determined by a zero calibration. | FLOAT | -999.9 -- 999.9 nA | R / W | 0.0 nA |

## 1066OZ

| | Type | Enumeration / Range | Read/Write | Default |
|---|---|---|---|---|
| chlorine_type<br><br>The resolution of the displayed ozone measurement. | ENUM | 0.001<br>0.01 | R / W | 0.001 |

## 1066CL

| | Type | Enumeration / Range | Read/Write | Default |
|---|---|---|---|---|
| chlorine_type<br><br>The type of chlorine being measured. | ENUM | Free Chlorine<br>Total Chlorine<br>Chloramine | R / W | Free Chlorine |
| chlorine_resolution<br>The resolution of the displayed chlorine measurement. | ENUM | 0.001 ppm<br>0.01 ppm | R / W | 0.001 ppm |
| pH_correction_mode<br>Turns automatic pH compensation of free chlorine measurements on and off. | ENUM | On<br>Off | R / W | Off |
| manual_pH<br>Provides a constant pH value, if manual pH compensation of a free chlorine measurement is used. | FLOAT | 0.00 -- 14.00 pH | R / W | 7.00 pH |

## 1066DO

| | Type | Enumeration / Range | Read/Write | Default |
|---|---|---|---|---|
| oxygen_sensor_type<br>The type of oxygen sensor used. | ENUM | Water/Waste<br>Trace Oxygen<br>BioRx-Rosemount<br>BioRx-Other<br>Brewing<br>Oxygen In Gas | R / W | Water/Waste |
| oxygen_measurement_type<br>The type of oxygen measurement being made. | ENUM | Concentration in Liquid<br>Percent Saturation<br>Partial Pressure<br>Concentration in Gas | R / W | Concentration in Liquid |
| oxygen_salinity<br>The salinity of the process solution, which is used by the transmitter to correct for the effect of salinity on the oxygen measurement. | FLOAT | 0.0 - 99.9 ppth | R / W | 0.0 ppth |
| pressure_units<br>The units of pressure used by the oxygen measurement. | ENUM | mmHg<br>inHg<br>psi<br>atm<br>kPa<br>mbar<br>bar | R / W | mmHg |
| oxygen_process_pressure<br>The process pressure used by the transmitter to calculate percent oxygen in gas or % saturation. | FLOAT | | R / W | 760.0 mmHg |
| oxygen_air_pressure<br>The barometric pressure used by the transmitter during an air calibration. | FLOAT | | R / W | 760.0 mmHg |
| oxygen_units<br>The available units used for the various oxygen measurement types. | ENUM | | R / W | |
| | Concentration in Liquid: | Units:<br>ppm<br>ppb<br>mg/L<br>$\mu$g/L | | ppm |
| | Percent Saturation | Units: | | % |
| | Partial Pressure | Units:<br>mmHg | kPa<br>inHg | mbar<br>psi |
| | Oxygen In Gas | Units:<br>ppm | | % |
| air_cal_stabilization_time<br>The period of time used to determine stability of an oxygen sensor during an air calibration. | FLOAT | 0 -- 99 seconds | R / W | 10 seconds |
| air_cal_stabilization_value<br>The change in the oxygen measurement used to determine stability of an oxygen sensor during an air calibration. | FLOAT | 0.001 -- 9,999.0 | R / W | 0.05 |
| air_cal_stabilization_value_unit<br>The unit used during an air calibration. | FLOAT | | R / W | ppm |

# APPENDIX 10.4 – 475 Menu Tree for 1066 HART 7

1. Overview
    1.1. Device Status
    1.2. Comm Status
    1.3. PV
    1.4. SV
    1.5. Loop Current
    1.6. % of Range
    1.7. Find Device
    1.8. Device Information
        1.8.1. Identification
            1.8.1.1. Tag
            1.8.1.2. Long Tag
            1.8.1.3. Model
            1.8.1.4. Serial Number
            1.8.1.5. Date
            1.8.1.6. Descriptor
            1.8.1.7. Message
        1.8.2. Revision Numbers
            1.8.2.1. Universal
            1.8.2.2. Field Device
            1.8.2.3. DD Revision
            1.8.2.4. Hardware
            1.8.2.5. Instrument Software
            1.8.2.6. Input Software
2. Configure
    2.1. Guided Setup
        2.1.1. Basic Setup
    2.2. Manual Setup
        2.2.1. Device Information
            2.2.1.1. Tag
            2.2.1.2. Long Tag
            2.2.1.3. Descriptor
            2.2.1.4. Message
            2.2.1.5. Date
            2.2.1.6. Current Date
            2.2.1.7. Current Time
            2.2.1.8. Set Date and Time
        2.2.2. Measurement (1066 pH/ORP)
            2.2.2.1. PV is
            2.2.2.2. Preamp Location
            2.2.2.3. Soln Temp Correct'n (pH only)
            2.2.2.4. Temp Coefficient (PV is pH and Soln Temp Correct'n is Custom)
            2.2.2.5. Resolution (pH only)
            2.2.2.6. Sensor Isopotential (pH only)
            2.2.2.7. Input Filter
            2.2.2.8. Filter Type
            2.2.2.9. Reference Imp
        2.2.3. Measurement (1066 DO)
            2.2.3.1. Sensor Type
            2.2.3.2. Measurement Type
            2.2.3.3. PV Unit
            2.2.3.4. Salinity
            2.2.3.5. Pressure Unit
            2.2.3.6. Input Filter
            2.2.3.7. Filter Type
            2.2.3.8. Polar Voltage
            2.2.3.9. Temp Coefficient

2.2.8.2.   Output 2
    2.2.8.2.1.   Secondary Variable
    2.2.8.2.2.   SV URV
    2.2.8.2.3.   SV LRV
    2.2.8.2.4.   Scale
    2.2.8.2.5.   Dampening
    2.2.8.2.6.   Fault Mode
    2.2.8.2.7.   Fault Value
2.2.9.   Communications
  2.2.9.1.   Burst Message 1
    2.2.9.1.1.   Burst Message
    2.2.9.1.2.   Message Content
    2.2.9.1.3.   Update Rate
      2.2.9.1.3.1.   Trigger Mode
      2.2.9.1.3.2.   Trigger Level
      2.2.9.1.3.3.   Trigger Level Unit
      2.2.9.1.3.4.   Classification
      2.2.9.1.3.5.   Update Rate
      2.2.9.1.3.6.   Default Update Rate
  2.2.9.2.   Burst Message 2
    2.2.9.2.1.   Burst Message
    2.2.9.2.2.   Message Content
    2.2.9.2.3.   Update Rate
      2.2.9.2.3.1.   Trigger Mode
      2.2.9.2.3.2.   Trigger Level
      2.2.9.2.3.3.   Trigger Level Unit
      2.2.9.2.3.4.   Classification
      2.2.9.2.3.5.   Update Rate
      2.2.9.2.3.6.   Default Update Rate
  2.2.9.3.   Burst Message 3
    2.2.9.3.1.   Burst Message
    2.2.9.3.2.   Message Content
    2.2.9.3.3.   Update Rate
      2.2.9.3.3.1.   Trigger Mode
      2.2.9.3.3.2.   Trigger Level
      2.2.9.3.3.3.   Trigger Level Unit
      2.2.9.3.3.4.   Classification
      2.2.9.3.3.5.   Update Rate
      2.2.9.3.3.6.   Default Update Rate
  2.2.9.4.   Event Notification
    2.2.9.4.1.   Event Message
    2.2.9.4.2.   Unack Update Rate
    2.2.9.4.3.   Default Update Rate
    2.2.9.4.4.   Debounce Interval
    2.2.9.4.5.   Pending Events
    2.2.9.4.6.   Acknowledge Event (If there are pending events)
  2.2.9.5.   12-Point Sample
    2.2.9.5.1.   Data Sampling
    2.2.9.5.2.   Device Variable
    2.2.9.5.3.   Sample Interval
    2.2.9.5.4.   12-Point Sample (Data Sampling is not Off)
  2.2.9.6.   Variable Mapping
    2.2.9.6.1.   PV is
    2.2.9.6.2.   SV is
    2.2.9.6.3.   TV is
    2.2.9.6.4.   QV is
  2.2.9.7.   Multidrop
    2.2.9.7.1.   Polling Address
    2.2.9.7.2.   Loop Current Mode

# Section 11: Return of Material

## 11.1    General

To expedite the repair and return of instruments, proper communication between the customer and the factory is important. Before returning a product for repair, call 1-949-757-8500 for a Return Materials Authorization (RMA) number.

## 11.2    Warranty Repair

The following is the procedure for returning instruments still under warranty:

1.  Call Emerson for authorization.

2.  To verify warranty, supply the factory sales order number or the original purchase order number. In the case of individual parts or sub-assemblies, the serial number on the unit must be supplied.

3.  Carefully package the materials and enclose your "Letter of Transmittal".  If possible, pack the materials in the same manner as they were received.

4.  Send the package prepaid to:

    Emerson

    8200 Market Blvd,

    Chanhassen, MN 55317

    Attn: Factory Repair

    RMA No. _____

    Mark the package: Returned for Repair

    Model No. _____

> **IMPORTANT**
>
> Please see second section of "Return of Materials Request" form. Compliance with the OSHA requirements is mandatory for the safety of all personnel. MSDS forms and a certification that the instruments have been disinfected or detoxified are required.

## 11.1    Non-Warranty Repair

The following is the procedure for returning for repair instruments that are no longer under warranty:

1.  Call Emerson for authorization.

2.  Supply the purchase order number, and make sure to provide the name and telephone number of the individual to be contacted should additional information be needed.

3.  Do Steps 3 and 4 of Section 10.2.

> **NOTICE**
>
> Consult the factory for additional information regarding service or repair.

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